# THESIS

DESIGN OF A TIMBER HOWE TRUSS HIGHWAY BRIDGE

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# TABLE OF CONTENTS

Introduction	Page	1
Dead and Live Load Stresses	ħ	2
Design of Floor	2	4
Design of Top Lateral Bracing		5
Design of Bottom Lateral Bracing		6
Design of Steel Web Members		7
Design of Timber Members		7
Design of End Joint		9
Design of Joint at Uz		12
Design of Joint at Lz		12
Design of Joint at U		13
Design of Joint at L,		13
Design of Compression Splice		14
Design of Tension Splice		15
Design of Portal Bracing		16
Design of Portal Bracing Connection		17
Design of Top Lateral Connections		18
Design of Bottom Lateral Connections	5	19
Eccentric Moment		20
Camber		20
Estimate of Weight	<b>x</b> ,	21

#### INTRODUCTION

The span of the bridge was assumed as 100 feet. The type of bridge used is the timber Howe Truss. The height of truss was taken as 20 feet between center lines of top and bottom chords. The width was taken as 18 feet center to center of trusses. The truss was divided up into five panels 20 feet long.

It was designed according to the "General Specifications for Steel Highway Bridges" by Ketchum. For the live load for the floor and its supports, a load of 80 pounds per square foot of total floor surface or a 15 ton traction engine with axles 10 feet centers and 6 feet gage, two thirds of load to be carried by rear axles.

For the truss a load of 75 pounds per square foot of floor surface.

For the wind load the bottom lateral bracing is to be designed to resist a lateral wind load of 300 pounds per foot of span; 150 pounds of this to be treated as a moving load.

The top lateral bracing is to be designed to resist a lateral wind force of 150 pounds per foot of span.

The timber to be used in the bridge is to be Douglas fir.

The unit stresses used for timber are those of the American Railway Engineering Association.

-1-

#### DEAD AND LIVE LOAD STRESSES

Assumed weight of bridge 60,000#. Dead Load per truss  $\frac{60,000}{2}=30,000\#$ Dead Load per panel  $\frac{30,000}{5}=6,000\#$ Assume 1/3 taken by top panel and 2/3 by bottom panel pt. Top panel pt. load 1/3 6,000=2,000#. Bottom panel pt. load 2/3 6,000=4,000#Live Load 75#/ft. of floor surface. 75 X 18 X 20=13,500# Total bottom panel pt. load.

# DEAD LOAD STRESSES

Member	Index Stress	Multi- plier	Dead Load Stress
L <sub>o</sub> L,	+12	20	+12
L, L,	+18	m	+18
Lz L3	+18	77	+18
$U, U_{z}$	-12	17	-12
$U_a U_3$	-18	77	-18
L, U,	-12	28.3	-17
U, L,	+10	1	+10
$L, U_{z}$	- 6	28.3	-8.5
$L_z U_z$	+ 4	1	+4

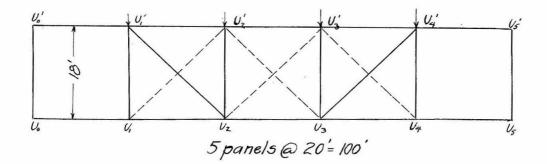
Member	Position of Loading for	Live Load Stress	Dead Load Stress	Total
3	Live Load.	201622	011699	
L, L,	Entire Bridge	12X13500 227.0	+42	+39
L, L <sub>z</sub>	97 20	$\frac{18 \times 13500}{6000} \neq 40.5$	+18	+58.5
$L_2 L_3$	97 97	$\frac{18 \times 13500}{6000} = 40.5$	+18	+58.5
U, U <sub>z</sub>	<b>TT TF</b>	$\frac{12 \times 13500}{6000} = 27.0$	-12	-39
U <sub>2</sub> U <sub>3</sub>	97 97	18X <u>13500</u> =40.5 6000	-18	-58.5
L <sub>o</sub> U,	n, n	17X13500 =38.2	-17	- 55.2
υ, <b>L</b> ,	Up to L,	$\frac{10x13.5}{5}$ = 27.0		$\frac{7X150}{00+80} = +51.6$
L,U <sub>2</sub>	Up to L <sub>z</sub>	$\frac{6X13.5X28.3}{5} \stackrel{=}{=} 22.9$	- 8.5	-31.4
U <sub>z</sub> L <sub>z</sub>	Up to Lz	$\frac{6X13.5}{5} = +16.2$	+ 4 20.2	$t\frac{16.2X150}{300+60} = t27$
Counter U,L <sub>2</sub>	From left up to L,	$\frac{1\times13.5\times28.3}{5} \stackrel{-}{=} 3.82$	Not nee	ded
Counters Uz LiL Uz	From left up to $L_{z}$	$\frac{3x13.5x28.3}{5} = 11.46$	<b>.</b> .	-1146

#### DESIGN OF FLOOR

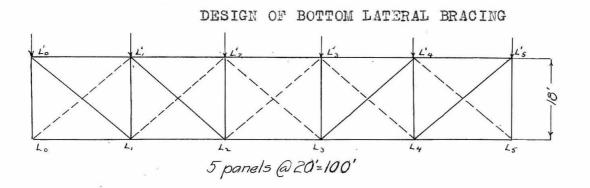
The flooring is to consist of  $12 \times 2\frac{1}{2}$  planking to be laid diagonally on stringers. An additional covering of planks  $12 \times 1\frac{1}{2}$ to be laid transversely on bottom layer. The lower planking shall be laid with  $\frac{1}{2}$ " openings. A coating of coal tar is to be applied to top surface of lower plank and bottom surface of upper plank. The lower planks to be securely spiked to each joist with 40d spikes. (Table 5 Ketchum).

The spacing of the stringer taken at 2 ft. The proportion of the concentrated load live load carried by one joist taken as equal to spacing of joist in feet divided by four feet.

Max. mom. occurs with rear wheel in center of stringer. P = 10000 X 2/4 5000 #. Max. mom. = 5000 X 20 X 12=300,000 in./lbs. Uniform dead load-12 X 4 X 30=10#/ft. wt. of flooring. 144 Assume 6"X 16" stringer. 51 X 151 X 30=16#/ft. assumed wt. of stringer. 144 Mom. = (10+16)X(20)X12 = 15,600 in./lbs. $315,600 = 1/6 \times 1500 \times 5\frac{1}{2}d^2$ horizontal shear 3 X (5000 26X20) = 97#/a''d= 229 d=15.2" Use 6"X 16" nominal size beam for stringers. \*\*\*\*\*\*\* DESIGN OF FLOOR BEAM Weight of flooring- 10 X 20 X 18 ----- 3600 Weight of joists - 20 X 20 X 10 ----- 4000 Assumed wt. of beam 90 X 18 ----- 1620 Wt. of 6" X 4" wheelguard - 2 X 6 X 4 X 30 X 20 - 200 Total weight ----9420# 28800# Live weight 80 X 20 X 18-----38220# Total Mom. = 38,220 X 20 X 12 = 1,147,000 in./lbs. 1,147,000 = 1500SS = 762Use 2 beams S for one beam  $762 \pm 381$ Use 2 10"X 16" beams for floor beams. =97.3#/0" Intensity of horizontal shear  $v = \frac{3 \times 38,220}{2 \times 2 \times 9\frac{1}{2} \times 15\frac{1}{2}}$ Floor beams to be creosoted. Total wt. of flooring and joists 7,600 X 4 = 30,400 #. Total wt. of floor beams  $(\frac{9\frac{1}{5} \times 15\frac{1}{5}}{144} \times 30 \times 18)8 = 4,400 \#$ .



The diagonal rods are to be tension rods. To be designed for a wind load of 150#/ft. of span. Panel pt. load 20 X 150 = 3000#. Heavy line truss will be in action with loads as shown Member Index Stress Multiplier Stress  $U_2' U_2 U_2 U_3' U_2$ -3 1 -3 26.9 +3+4.48 18 U, U, -6 1 --6 Member U, Uz Stress 4,480#. Initial tension 3,000#  $\frac{7,480}{16,000} = \cdot 47^{\sigma''}$ Total 7,480#  $\mathbf{A} =$ Use 7"ø Use  $\frac{\overline{8}}{4}'' \phi$  in panel  $U_{z} U_{z}$ Try  $5\frac{1}{2}$ " for d ( cannot be less than 4") =11.5 " Member U, U,  $A = \frac{6000}{1500(1-1)}$ 1860X5 12 Use 6" X 6" beam for U, U, -  $U_z U_z$ 



The diagonal rods are to be tention rods.

To be designed for wind load of 300 #/ft. of span, 150 pounds of this to be treated as moving load.

Heavy line truss in action Index Multi- Member Stress plier LL +1.5 <u>26.9</u> 18	under loads as shown. Dead Load Live Load Total Stress Stress $+2.24 (\frac{6}{5} \times 1.5) \frac{26.9}{18} = 2.7 + 4.94$
$\begin{array}{cccc} \text{LL} & +3 & \frac{26.9}{18} \\ \text{LL} & & \end{array}$	+4.48 $(10 \times 1.5) \frac{26.9}{18} = 4.48 + 8.96$ $(\frac{3}{5} \times 1.5) \frac{26.9}{18} = 1.35 + 1.35$
Member L, L <sub>2</sub> Stress 4,940# Initial tension 3000# Total 7490# Use <u>7</u> "\$	$A = \frac{7490}{16000} = .47 a''$
Member L'L, Stress 8960# Initial tension 3000# Total 11,960# Use 1"¢ Use 3"¢ for member L'L.	$A = \frac{11960}{16000} = \cdot 746^{a_{11}}$
1000 1000	

DESIGN OF STEEL WEB MEMBERS Member L, U, Stress 51,600# Allow 5000# for initial tension. Total Stress 56,600# Area of cross section of steel  $56,600 = 3.53^{a}$ " Use 2-12"d 16,000 Member Uz Lz Stress 27,000# 5000# initial tension 32,000# Total Stress A= 32000 = 2.00 " 1000 Use 2-11 "\$ DESIGN OF TIMBER MEMBERS Member L. U, Stress-55,200# Weight  $= \frac{9\frac{1}{2}X11\frac{1}{2}X30}{144} = 22.7\#/ft.$ Try 10"X12" Component perpendicular to member 22.7Xcos 45°= 16.1#/ft.  $M = \hat{1}/8 \ 16.\hat{1}(28.3) \ X12 = 19,400 \ in./lbs.$  $s = \frac{M}{S} = \frac{19,400}{209.39} = 93 \# / a''$ S = 209.39=108.8 " A= 55,200 (1-28.3 1500 60X91 A of 10"X12" = 109.25-93 Member  $U_z U_3$ Stress-58,500# Weight= $\frac{11\frac{1}{5}\times11\frac{1}{5}}{144} \times 30 = 27.6\frac{4}{ft}$ . Try 12"X12" M = 1/8 27.6(20) X 12 = 16,550 in./lbs.  $s = 16.550 = 66^{\#/a''}$ 253.48 \_\_\_\_ 59.5 <sup>d</sup>" 58,500 1500(1-20 60 X 11을 -66 Try 10"X12" M = 1/8 22.7(20) X 12 = 13,600 in./lbs.  $s = 13,600 = 65^{\#/g''}$ 209.39 = 840" 58,500 A =1500(1-20)A of 10"X12" = 109.25'''-65 60X93 OK 12 Use 10"X12" beam Member U, U2 Stress 39.000# Use same size beam as in U U - a 10"X12" beam Member L, Uz Stress-31,400# Weight= $\frac{7\frac{1}{2} \times 7\frac{1}{2} \times 30}{144} = 11.7 \# / \text{ft}.$ Try 8"X8"

Component perpendicular to member,  $11.7 \times \cos 45^\circ = 8.3 \# / f.t.$  $M = 1/8 \times 8.3(28.3) \times 12 = 9,950 \text{ in./lbs.}$  $s = \frac{9,950}{10.31} = 142 \frac{\#}{a^{*}}$ = 138 " A =1500 (1 - 28.3)-142 Try a 10"X10" Component perpendicular to member 91X91 X 30 X cos 45°=11.9#/ft. 144  $M = 1/8x11.9 (28.3)X12 = 14,400 in/bs = \frac{14,400}{142,89} = 101"/a"$ =62″ A= 31400 1500 (1-28.3 -101 60X95 A of 10"X10" = 90.25'''12 OK Use 10"X10" beam. Members L<sub>2</sub>U<sub>3</sub> - L<sub>3</sub>U<sub>2</sub> Stress - 11,460# Component perpendicular to member due to Try 8"X8" weight 7=X7=  $144 \times 30 \times \cos 45^{\circ} = 83 \# / \text{ft}.$  $M = \frac{1}{2} = 8.3 X(28.3) X 12 = 9,970 in./1bs.$  $s = \frac{9970}{70.31} = 142 \# / d''$ = 50.5*ª"* 11460 A =1500 (1 - 28.3)-14260 X 73 12 Use 8"X8" for members. Will have to butt against each other as chord members are not Since members can act only in compression the purpose wide enough. www of gusset plate would be to hold members in place 0 and would take no stress 0 Use a 8" X 16" X  $\frac{1}{4}$ " plate Use 3 - 7/8" bolts.  $\Diamond$ 

For bottom chord--area required  $\frac{58500}{1500} = 39^{R''}$ Use 10"X8" beam.

#### DESIGN OF END JOINT

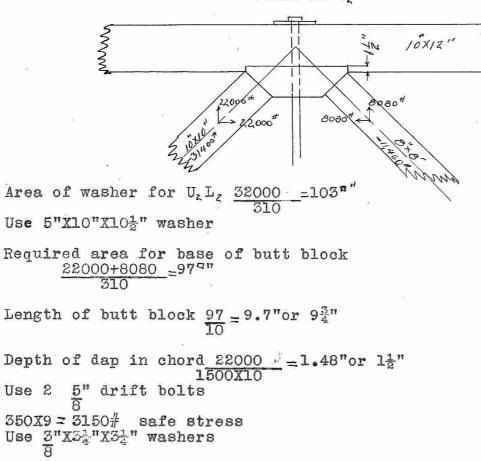
Depth of toe  $n = p \sin\theta + q \cos^2\theta$ Where n = normal intensity on inclined plane. 79 TT " ends of fibers. p= 77 17 across fibers q =  $p=1800 \quad q=285$ n=1025 Fig.19 Dewell-Timber framing. 3900=38.1 " needed for bearing 1025 38.1 = 3.8"10 Let depth be 4" Area required for bearing between upper and lower chords. Allowable stress perpendicular to grain 310#/" 39000\_126 ª" 310 Total area available 12.9x10 = 129 " Depth of tables Assuming three to be used \_\_\_\_.865" 3900 3x10x1500 Use 7/8"x3" tables. Assume 3 rivets per table Stress in each rivet 39000 = 4330# 3x3 Use 3 3" rivets per table Thickness of Plate For bearing against rivets 5 16 \_\_0.325" 39000 For shear 12000x10 =.348" 39000 'For tension 16000x(10-3)Use <u>3</u>" plate.

Moment of rotation of Tables .875X.375 X 39000 = 8.100 in./lbs. Stress in bolts 8100 = 2320 #35 Add stress due to pin in bolster. <sup>⊥</sup> X <sup>⊥</sup>/<sub>2</sub> X 800 X 10"=1000#. Total stress in two bolts = 3320# Use 2 1 bolts. Stress in bolster equals horizontal component of stress in two diagonal bolts. 5300 X 2 X .707 = 5610# (Two inch pins of extra heavy steel pipe work-5610 = .70800X10 ing load of 800# per linear inch.) Use 1-2" shear pin Distance between table for shear 39000 = 8.65" or  $8\frac{3}{4}"$ 3X10X150 Washers ---3010 \_ 10.05" 310 Stress in bolts 3010#  $10.05^{p''} + \pi (1/2 + 1/8)^2 = 10.3^{p''}$ Use 31X31" Washer Thickness 1 X  $3\frac{1}{4} = 3/8"$ 10 required 3/8"X31"X31" steel washers Washers for diagonal bolts Area of  $\frac{3}{4}$ " $\phi = .4418$ .4418 X 16000 = 7070# Allowable stress Horizontal comp.=7070 X cos 45°=5000# Vertical comp. = 7070 X sin 45=5000# 5000 = 16.1 " Bearing area required for washer 310 Use 4"X4" washer \_= .833 or 7" Depth of dap in bolster 5000 1500 X 4

-10 -

10112 1 Bent plate 3 x 10 x 5-18" 3 tables & x3"x 10" 3 3" countersunkrivets each table ~ 2"10X8" Mill bearing edge of tubles 6x8'Bolster

Depth of toe 4" Tables 3" X 7"  $3\frac{3}{4}$ " rivets Distance between tables  $8\frac{3}{4}$ "  $\frac{3}{4}$ " Plate  $\frac{3}{2}$   $\frac{1}{2}$ " bolts at table to hold plate down Use 8 bolts in all Use 2  $\frac{3}{4}$ " bolts for diagonal bolts 10 washers  $8\frac{1}{4}$ "X8 $\frac{1}{4}$ "X3" JOINT AT Uz



Hoorbeams 10"x16" Hoorbeams 10"x6" 10"x6" 10"x8" 10"x8" 3006 10"x8" 3006 10"x8" 3006 10"x8" 3006 10"x8" 10"x8"

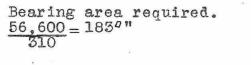
Area for base of butt block 7555 + 8080 = 57"" 310

MMN

Area of base of beam =  $100^{9}$ "

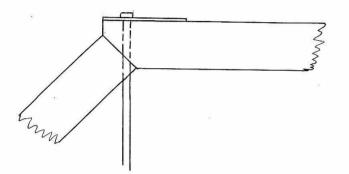
Depth of dap in chord  $\frac{8080}{150000} = .54"$ 

JOINT AT L2

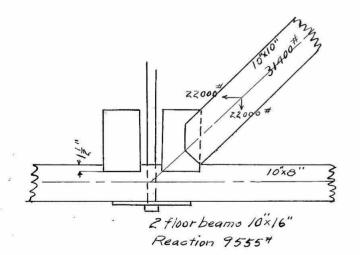


Allowing for bolt holes gross area= $187^{4}$ " 12"X16" washer required 6X8" washer would be required for 1 bolt Thickness  $\frac{1}{8}$  X 8"=1"

Use 1"X10X20" washer



JOINT AT L,



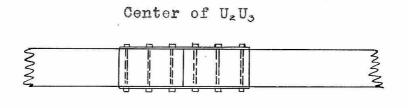
Required area for bearing of L, U<sub>z</sub> on block  $\frac{31400}{1000}$  = 31.4  $a^{m}$ Actual area 10X10 = 100  $a^{m}$ 

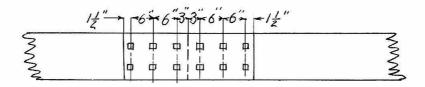
 $\frac{22000+9555}{310}=102^{\circ}$  area of base of butt block

Area of base of beam 100 dm

 $\frac{\text{Depth of dap in chord}}{22000} = 1.47" \text{ or } 1\frac{1}{2}"$ 

DESIGN OF COMPRESSION SPLICE





2 4" X 8" X 2' 9" plate

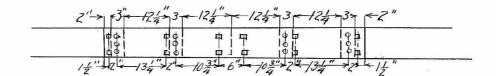
12 <u>5"</u> bolts

### DESIGN OF TENSION SPLICE

## Bottom Chord

Stress  $L_2L_358,500$  8"X10" beam Splices 35' from each end.

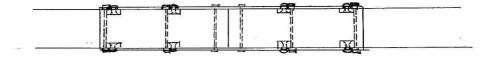
## Side Elevation



2 글"X8" plates

8 14 X3 X8" tables bearing edges milled

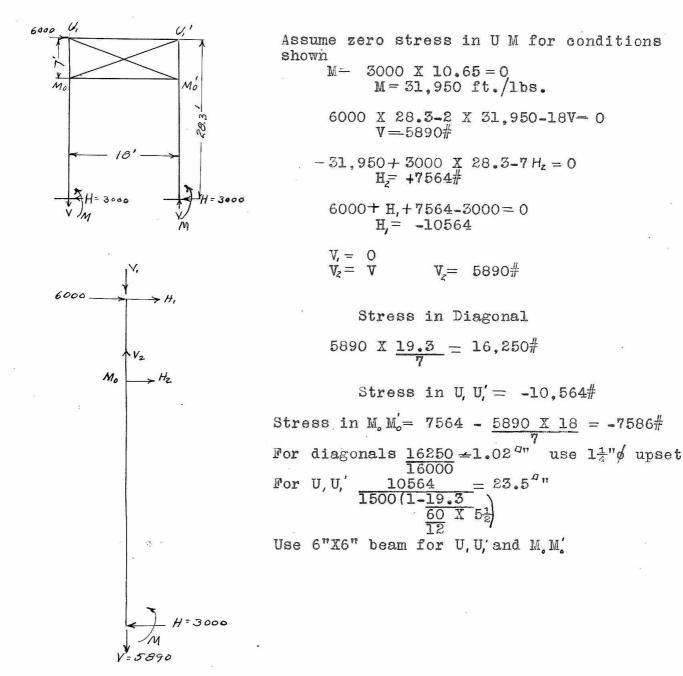
All rivets  $\frac{3}{4}$ " All bolts  $\frac{5}{8}$ 



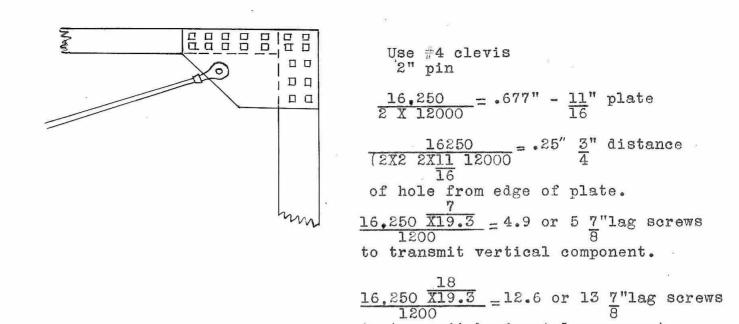
# STEEL TABLED FISH PLATE SPLICE

Bearing area required for tables 58500 = 39" 1500 Total combined depth of tables 39 = 2.44" or  $2\frac{1}{2}$ " 2X8 Use tables  $l_4^{-}$ X8" requires 8 tables in all. Each table transmits 58500 = 14625# and requires  $3\frac{3}{4}$ " rivets as determined by shear for plate 1/2" thick. Net section of one plate  $\frac{1}{2}(8-(\frac{3}{2}X1)) = 2.69"$ Net section of one plate required 58500.=1.83 2X16000 Size of bolts required to resist moment on tables  $M = \frac{14625 \times 5/6 + 1450 \text{ in./lbs.}}{1450 \text{ in./lbs.}}$ 2 5" bolts Tension in bolts 11450 = 3270# Use 2 Distance required between tables for shear 58500 = 12.2" or  $12\frac{1}{4}$ " 4X8X150

# PORTAL BRACING

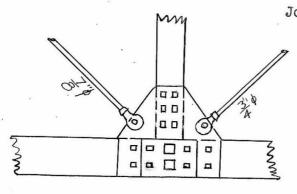


# PORTAL BRACING CONNECTION



to transmit horizontal component.

## TOP LATERAL BRACING CONNECTIONS



Joint at U2

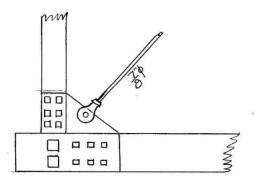
Lateral resistance of lag screws is 1200# for 7" screws driven 5"  $\frac{7480}{12}$  = .416" or  $\frac{1}{2}$ " plate  $\frac{7480}{12}$  = .156 or  $\frac{3}{4}$ " distance

 $\frac{7480}{(2 \times 1\frac{1}{2}+2\frac{1}{2})} = \frac{.156 \text{ or } \frac{1}{4}}{\text{from hole to edge of plate.}}$ Use a  $1\frac{1}{2}$ " cotter pin

 $\frac{7480 \times \overline{26.9}}{1200} = 5 \text{ or } 6 \frac{7}{8} \text{ lag screws for strut connection.}}$   $\frac{18}{7480 \times \overline{26.9}} = 835 \# \text{ stress in each screw}$ 

 $\frac{855}{(2X7+2X5)170} = .435"$  or 1" spacing of screws for shear on wood

 $\frac{7480 \times \frac{20}{26.9}}{1200} = 5 \text{ or } 8 \frac{7"}{8} \text{ lag screws to transmit horizontal component.}$ 



Joint at U,

Use 1/2" plate

Use #4 clevis 1<sup>±</sup>/<sub>2</sub>" cotter pin

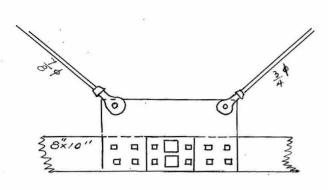
 $\frac{3}{4}$ " from hole to edge of plate

 $6 \frac{7}{8}$  lag screws to transmit vertical component.

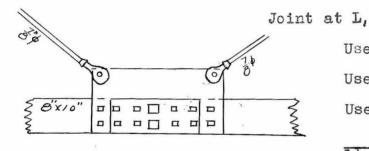
Use 6  $\frac{7"}{8}$  lag screws to transmit horizontal component

Lag screws spaced 1"

Joint at L,



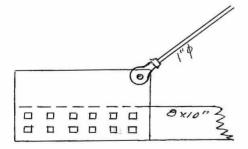
Use #3 clevis for  $\frac{3}{4}$ "\$\overline\$ Use #4 clevis for  $\frac{7}{8}$ "\$\overline\$ Use  $1\frac{1}{2}$ " cotter pin  $\frac{7940}{1\frac{1}{2} \times 12000} = .44$  or  $\frac{1}{2}$ " plate  $\frac{7940}{(2 \times 1\frac{1}{2}+2 \times \frac{1}{2}) 12000} = .165$ "  $-\frac{5}{4}$ " from hole to edge of plate  $\frac{7940}{1200} = 6.6$  7 7" lag screws 5" use 12 7" lag screws  $\frac{8}{8}$ 

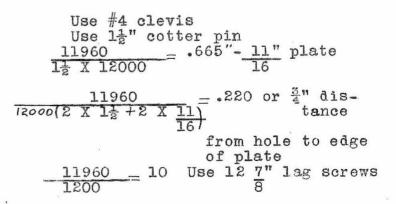


Use #4 clevis for  $\frac{7}{8}$ Use #4 clevis for  $1^{"}\phi$ Use  $1\frac{1}{2}$ " cotter pin  $\frac{11960}{1\frac{1}{2} \times 12000} = .665$ " or  $\frac{11}{16}$ " plate

 $\frac{11960}{(2 \times 1\frac{1}{2} + 2 \times 11) 12000} = .228 \text{ or } \frac{3}{4}" \text{ from hole to edge of plate} \\ \frac{11960}{16} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ Use } 12 \frac{7}{8}" \text{ lag screws} \\ \frac{1200}{8} = 10 \text{ lag screws} \\ \frac$ 

Joint at L.





#### ECCENTRIC MOMENT

The outside vertical rod is to be at a greater distance from the center of the top chord than the other vertical rod. This is to compensate for the eccentric moment due to the top lateral connections being off center.

Eccentric moment developed at joint U<sub>2</sub> 3000X3 = 9000 in./lbs. Stress in U<sub>2</sub>L<sub>2</sub>= 27,000#. Stress in one rod=13,500#. <u>9000</u> = .67" distance that rod is to be moved off center. 13,500 Eccentric moment developed at joint U, 6000X3 18000 in./lbs. Stress in U, L, = 51,600#. Stress in one rod=25,800#.

 $\frac{18000}{25800}$  = .7" distance that rod must be moved off center.

## CAMBER

The top chord is to be cambered by increasing the length  $\frac{3}{16}$  in 10 feet.

	Total wt. of flooring and joints Total wt. of floor beams Total wt. of chords-	$30,400 \\ 4,400$
÷	Upper chord $2(10X12 \times 60X30) = 3000$	
	Lower chord $2(\frac{8X10}{144} \times 100X30) = \frac{3333}{6333}$	6,333
	Total wt. of diagonal web members- $2(10X10 \times 28.3X30) = 1178$	
	$2(\underline{8X8} \times 28.3X30) = 756$	
	$2(10X12 \times 20.3X30) = 1412$	
	144 Total 2 X 3346 =	6,692
	Total wt. of top lateral bracing- $4X6X6 \times 18X30 = 480$ 144	
	$\begin{array}{rcl} & 144 \\ 4X2.04X27 &=& 221 \\ 2X1.50X27 &=& 81 \\ & & & & \\ & & & \\ & & & & $	782
	Total wt. of vertical web members- 2 (2X6.008X21) = 484 2 (2X3.38X21) = 287	÷
	Total $2/\overline{X771} =$	1,542
	Total wt. of bottom lateral diagonals- 4X2.04X28 = 221 4X2.67X27 = 288 2X1.50X27 = 81 Total 590	590
	Total wt. of portal bracing-	090
	$4 \times 6 \times 6 \times 18 \times 30 = 540$	
	4x4.173x19.3 = 323 Total 863	863
	Add 15% of 60,000 for details .15X60,000 = 9000	9,000
		co coo#

 $\underline{\text{TOTAL}} = 60,602\#$