A STUDY OF "SHEAR LAG" PHENOMENON IN A STIFFENED FLAT PANEL BY PHOTOELASTIC METHODS.

by

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#### INTRODUCTION

In the construction of modern metal airplanes there are many locations where a more or less concentrated load is transferred to a large area of material. Therefore the design-engineer is frequently confronted with the problem of "shear lag". This problem can be treated in a few simple cases by the mathematical theory of elasticity, especially by Airy's stress functions, but in many other cases, in order to avoid mathematical complexities, certain assumptions must be made which will simplify the analytical solution of the problem. These assumptions usually do not agree with the actual conditions therefore the results are not adequate. By the photoelastic method, however, the results obtained by the mathematical theory can be checked. It is the purpose of this experiment to check the results which have been obtained by the theoretical investigation for a few simple cases.

1) Propagation of light in isotropic and crystalline media.

Optical wave theories describe light as a transverse wave motion. The wave front of an optical disturbance advancing through a transparent medium is considered to be plane in the neighborhood of any point in the medium. In an isotropic medium there is only one wave velocity and it is the same regardless of the direction of travel of the light. In a crystalline medium however there are, two wave velocities for each wave normal and these two velocities are different for wave normals through the point, in different directions. This is the phenomenon of double refraction. Therefore there will be two parallel wave fronts for each wave normal, furthermore, each of the waves is plane-polarized; that is, the vibration corresponding to each of the waves lies in a plane, and the two waves are perpendicular to each other and to the wave normal. If light of wave-length  $\lambda$  is passed at normal incidence through a crystalline plate of thickness d, the two resulting plane-polarized waves undergo phase retardations,

 $\Delta_1$ , and  $\Delta_2$ , with respect to an unimpeded wave, given by

$$\Delta_{i} = \frac{2\pi d}{\lambda} (n_{i} - n)$$

$$\Delta_{z} = \frac{2\pi d}{\lambda} (n_{\overline{z}} - n)$$
(1)

where n is the index of refraction of the medium outside the plate and  $\Delta$ , and  $\Delta_2$  are measured in radians. Their relative phase difference  $\Delta$  is:

$$\Delta = \Delta_i - \Delta_2 = \frac{2\pi d}{\lambda} (n_i - n_2) \quad (2)$$

2) The photoelastic effect.

It was discovered by Brewster, that almost all transparent materials, when stressed, become optically doubly refracting, and later Maxwell observed that the relation between stress and double refraction is similar to the stress and strain relation. Therefore, we may write, by analogy with the stress and strain relation:

$$n_{1} - n_{o} = C_{1}P + C_{2}Q$$

$$n_{2} - n_{o} = C_{1}Q + C_{2}P$$

$$(3)$$

in which C, and C<sub>2</sub> are the stress-optical coefficients, P and Q are principal stresses respectively. n. is the original optical index of the unstressed material. Hence, if we measure the absolute phase retardations  $\Delta_1$  and  $\Delta_2$  we can calculate the principal stresses P and Q, and if we measure the relative phase retardation  $\Delta$  we can calculate the principal stress difference P-Q, for from the eqs. 2 and 3 we have

$$\Delta = \frac{2\pi dC}{\lambda} (P-G)$$

in which  $C = C_{1}-C_{2}$  is the relative stress optical coefficient. If we determine the directions of the principal axis of the optical symmetry, we shall have the directions of the principal stresses.

3) Test procedure:

a) Apparatus.

The apparatus consists of a light source, a polarizer, and an analyzer, with their respective quarter-wave plates, a camera, and a loading frame. Two spherical mirrors and condensing lenses are employed to give a large beam of light through the model. The two polaroids are mounted in individual stands free to rotate 180 degrees as required in determining the isoclinic lines. Attached to each polaroid is the quarter-wave plate inclined at 45 degrees to the axis of the polaroid. These quarter-wave plates are quickly detachable as the procedure demands. The camera is made of a wooden box attached with ordinary camera shutter and plate holder made to slide on a rail for focusing.

b) Model

The material used for making the model is Bakelite BT61893 manufactured by the Bakelite Corporation, 247 Park Avenue, New York City. Among the desirable properties of this material are: 1. linear stress-strain relation, 2. high modulus of elasticity, 3. physical and optical homogeneity, 4. high transparancy. The physical properties of this Bakelite is given by G.H. Lee and C.W. Armstrong (Ref. 6), Young s Modulus = 615 pounds per square in. Poissons Ratio = 0.373. Concerning the thickness of the model, it is understood that a true state of plane stress is only approximately simulated

in a plate; however, the smaller the thickness of the plate in comparison with a representative linear dimension in the plane of the plate, the closer is the similarity. It is also true that the larger the thickness of the plate, in comparison with a representative linear dimension in the plane of the plate, the closer does the stress distribution approach a state of plane strain. It is only when the thickness and other dimensions of the plate are of the same order of magnitude that a two-dimensional state of the stress is not, in general, realized. In the present case the dimension of the plate is  $3 \times 5$  in., the thickness of the plate is .23 in. The model is machined to the desired shape and the finishing is accomplished by coating the model with lacquer, thus saving the time of grinding and polishing.

#### c) Loading.

Creeping action in bakelite under moderately high stresses is one of the important phases of the physical properties of the material. A thorough study of the various characteristics of bakelite has been carried out at the Testing Laboratories of Columbia University, and it was pointed out by A.G. Solakian (Ref.7) that in a specimen  $\frac{1}{4}$  inch in thickness, stresses corresponding to a fringe of eleventh order can be used safely. In the present case, the model is loaded in two different ways: Type I: The load is applied to the stiffener at the top and absorbed as a distributed load across the bottom.

Type II: The load is applied to the stiffener at the top and absorbed as a distributed load across the webs only.

The load applied in each type of loading is 2000 lbs. corresponding approximately to a maximum fringe order of eleven.

The loading frame in which the model is loaded consists of a machined flat as a base, a method of applying the load, and a means of determining the load. The loading beam is calibrated, giving dial reading against load. Some difficulty was found with the loading frame, therefore, if further experiments are to be made, a loading machine should be designed.

d) Network of Reference.

In order to transfer the observed isochromatic and isoclinic lines to the drawing board the photographic method is used.

1) Isochromatic lines.

Isochromatic lines by definition are the shear contour lines; i.e. lines along which the maximum shearing stress is a constant. The photographs of the isochromatic lines are taken by using the circularly polarized light. The light source is a monochromatic 60-watt Sodium Lab-Arc. The monochromatic light together with the quarter wave plates produce circularly polarized light and allows the isochromatic lines of the model to be observed without the presence of the isoclinic lines.

2) Isoclinic lines

The isoclinic lines lines by definition are the lines along which the directions of the principal stresses are constant. Previously (Ref. 1), these lines have been recorded by means of monochromatic light. Then the isoclinic lines can only be detected by comparing two plates, one taken with plane-polarized light and another taken with circularly polarized light. In order to eliminate this rather tedious work, the present author used plane-polarized white light and panchromatic photographic plates. In this case, the isochromatic lines will appear as bands of different color but of approximately the same intensity, therefore they will not be registered on the photographic plate when developed. Thus the record is not only easier to use but also more accurate. However in using white light, because of its strong intensity the model will be heated. The test performed by G.H. Lee and C.W. Armstrong (Ref. 6) on Bakelite BT61893 indicates that the relationship between the fringe order and the stress are linear over the temperature range from 20° to 140° F., however the effect of creep of the material is noticed at the temperature 96-106°F. In order to avoid this undesirable effect a water cell made of glass is placed between the light source and the specimen. Complete series of isoclinic pictures are taken from zero to 90 degrees in 10 degree intervals by rotation of the polaroids and additional pictures were made in the range from 70° to 80° where the line changes rapidly.

## 3) Isotropic Points.

At an isotropic point, (Ref. 4) the parameter of the isoclinic is indeterminate. Hence all isoclinics pass through an isotropic point and there is some difficulty in constructing the isostatics in the neighborhood of such a point. Filon, Föppl and Neuber, and Von Mises have shown that the configuration of the isotropic point depends upon the number and orientation of the directions through the point for which a tangent to the isoclinic makes an angle with the x axis equal to the parameter of the isoclinic. There are one, two or three such asymptotic directions in the cases which occur most often. These types, with their corresponding isostatics, are illustrated in Figs. below :



To determine to which type a particular isotropic point belongs, it is necessary to find the asymptotic directions. In the present cases there is one isotropic point on the

right hand corner between the free edges, in each type of loading. In Fig. 4 The isoclinics through such a point are drawn to an enlarged scale. Calling  $\int$  the angle which the isoclinic through O makes with the  $\mathcal{Y}$  axis and plotting a graph for which the parameter  $\oint$  of the isoclinic is the abscissa and  $\int$  is the ordinate. A line AB on this diagram meets the CD curve at a number of points equal to the number of asymptotic directions, in this case only one, at  $\mathcal{S}/^{\circ}$ Hence the isotropic point is of type 2. 4) Procedure of Calculation.

a) Principal stress trajectories.

The directional distribution of each of the principal stresses P and Q may be plotted after the isoclinic lines have been determined; the two systems forming a network of orthogonal curves.

b) Maximum shearing stress trajectories.

Since the maximum shearing stress at any point acts at an angle  $\phi$  to the directions of P and Q the directional distribution of  $\mathcal{T}_{max}$  may be similarly plotted.

c) Separation of the principal stresses.

1) Calibration beam.

The fringe order of the photoelastic material is determined by applying a pure moment to a comparison beam. By using the flexure formula, the stress at any distance from the neutral axis is calculated, and hence the stress determination per fringe line is known; i.e.:

$$\mathcal{L} = \frac{MY}{I}$$

Since  $\mathbf{6} = \mathbf{p}$  and  $\mathbf{0} = \mathbf{0}$  the expression for maximum shearing stress becomes:

$$\mathcal{T}_{\max} = \frac{-5}{2}$$

Therefore, the increment of shearing stress per fringe is

the shearing stress at a given point divided by the fringe order n at the same point, that is,

$$\Delta T_{max} = \frac{T_{max}}{n}$$

From the work done by previous investigators on the same problem the  $\Delta T_{max}$  has been determined with the same material of the same thickness (t = 0.23 in.):

This has been later checked with the case of the second type of loading. The shearing force at the stiffener calculated by using the above value, equals 927 pounds which is a quite satisfactory result comparing with 1000 pounds as it should be.

2) Determination of P-Q at any point.

We have obtained the values of P-Q on the isocromatics which correspond to a tint of passage, but in the case of a strained model, we require P-Q at other points. This is determined by taking pictures of isochromatic lines of progressive loading. Since the load is increased in the ratio

and the material obeys Hookes law (strained within elastic limit), all the stresses in the same ratio. This gives P-Q; and we note that the point in question lay originally on the isochromatic of fractional order n/k. In this way the isochromatics of fractional orders can be plotted thus determines

P-Q at any point of the plate.

3) Determination of the separate stresses.

Two methods were used in determining the separate stresses. For the first type of loading a graphical-integration method is used which has been suggested by L.N.G. Filon (Ref. 2). The equations used in this method are given in the following forms:

$$P = P_0 + \int (P - Q) \cot \psi d\phi$$

$$Q = Q_0 + \int (Q - P) \cot \psi, d\phi$$
(4)

where  $\psi$  is the angle through which the stress trajectory of P at a point has to be rotated in order to bring it upon the isoclinic at the same point.

The values of P-Q and  $\checkmark$  for the various points having been found by method described, P-Q cot  $\checkmark$  can be calculated and plotted with respect to  $\oint$ . The area of this diagram between any two angles  $\oint$  can be found, thus gives  $\int (P-G) \cot \checkmark d \oint$ which is equal to P-P<sub>0</sub>. In this case the author has started from points on the free edge and followed inwards the line of P-principal stress since P is zero on the free edge. When P-stress is known everywhere on the plate the  $\bigcirc$  stress is calculated, since we know the value of P-Q everywhere on the plate. It is advisable to integrate along both principal stress lines to reach the same point, as a check on the

accuracy of the work, however due to the limited time the author has only integrated along P-stress lines, and only a few points have been checked by integration along the Q-stress lines, the results agreeing satisfactorily with each other.

Another way of obtaining the principal stresses is by a calculation which was indicated first by Clark Maxwell (Ref. 3) From the equations of equilibrium for the case when no body forces are acting on the plate, we have:

$$\frac{\partial G_x}{\partial x} = -\frac{\partial T_x y}{\partial y} \quad , \quad \frac{\partial G_y}{\partial y} = -\frac{\partial T_x y}{\partial x}$$

from which we obtain by integration,

$$\begin{split} \sigma_{x} &= (\sigma_{x})_{o} - \int_{o}^{x} \frac{\partial \zeta_{xy}}{\partial y} dx \\ \sigma_{y} &= (\sigma_{y})_{o} - \int_{o}^{y} \frac{\partial \zeta_{xy}}{\partial x} dy \end{split}$$
(5)

In this case, the  $G_x$  is equal to zero at the free boundaries, therefore, our equation can be written as

$$G_{x} = \int_{x}^{h} \frac{\partial T_{xy}}{\partial y} dx \qquad (6)$$

where h is width of the plate. In order to find the shearing stress, consider the condition of equilibrium of a small triangular prism fig. 1 and 2.



From Fig. (a) we have:

$$- \sigma_x + \tau_{xy} \tan \alpha + Q \cos \alpha \frac{1}{\cos \alpha} = 0$$
  
$$- \tau_{xy} + \sigma_y \tan \alpha - Q \sin \alpha \frac{1}{\cos \alpha} = 0$$

Hence we have:

$$- \mathbf{5}_{x} + \mathbf{i}_{xy} \tan \alpha + \mathbf{Q} = 0 \qquad (1)$$
  
$$\mathbf{5}_{y} - \mathbf{i}_{xy} \operatorname{ctnd} - \mathbf{Q} = 0 \qquad (8)$$

From Fig. (b) we have:

$$- 5_x \tan \alpha - c_{xy} + P \sin \alpha \frac{1}{\cos \alpha} = 0$$

Hence we have:

$$-6_{x} - l_{xy} \operatorname{ctn} \alpha + P = 0 \qquad (9)$$

From equations 7 and 9 we have:

$$\mathcal{T}_{xy}(tand + ctnd) = P - Q$$

Therefore the shearing stress is equal to:

$$\tilde{l}xy = \frac{P-Q}{2} \sin 2\alpha \qquad (10)$$

Integrating  $\frac{\partial L_y}{\partial y}$ ,  $\frac{\partial L_y}{\partial x}$ , graphically along the X and Y axes,  $\mathcal{O}_x$  and  $\mathcal{O}_y$  at each point can be calculated by equation (5) and knowing the shearing stress  $\mathcal{I}_{xy}$  at those points by equation (10) we can find the principal stresses P and Q by using Mohr's circle or by the relations:

$$\mathcal{P} = \frac{\underline{\sigma_x} + \underline{\sigma_y}}{2} + \sqrt{\left(\frac{\underline{\sigma_x} - \underline{\sigma_y}}{2}\right)^2 + \overline{l_x y}^2}$$
$$\mathcal{Q} = \frac{\underline{\sigma_x} + \underline{\sigma_y}}{2} + \sqrt{\left(\frac{\underline{\sigma_x} - \underline{\sigma_y}}{2}\right)^2 + \overline{l_x y}^2}$$

The author has developed a method directly from this by which the P and Q can be obtained by a single integration. From equations(7) and (8) we get:

$$6_x - 6_y = T_{xy} (tand - ctnd) = -T_{xy} ctnd$$

therefore, substituting the value of Gry from equation (10):

$$G_x - G_y = -\frac{(P-Q)}{2} \cos 2d$$
 (11)

From the equations (8) and (9) the following relation is obtained:

$$6_x + 6_y = P + Q \tag{12}$$

Therefore by integrating along X axis only  $\mathcal{G}_X$  is obtained, and knowing  $\mathcal{G}_X$  by the equation (11)  $\mathcal{G}_Y$  can be found. Then using equation (12) the sum of the principal stresses

P-Q can be calculated. Since P-Q is known from the evaluation of the isocromatics, therefore the separate stresses can be easily calculated by simple addition and subtraction.

#### CONCLUSION

The model used in this project has been investigated sufficiently to give a complete picture of the stress characteristics of the sheet reinforced with a stiffener. In calculating the separate stresses the author finds the second method is more suitable, since the slope of the one curve, namely  $\frac{\partial E u}{\partial y}$ , is easier to find than the angle between the slopes of two curves, namely the slope of the principal stress lines and the isoclinics. Furthermore in the first case cot  $\checkmark$  is involved which is liable to give considerable error if the angle is inaccurately measured. But in the second case only  $\sin \prec$  and  $\cos \checkmark$  are involved which would not give toomuch error in case the angle measured is little off of its proper value.

## APPENDIX A.

Photographs.	Pertinent picture. ' elastic pl	data is given on each The following photo- hotographs are shown:
Pages 1	- 111.	The model under progressive stages of Type I loading (isochromatics).
Pages 1V	- V111.	Isoclinics of the model under Type I loading.
Pages 1X	- XIV e	Isochromatic and isoclinics of the model under Type II loading.



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ЗA

Table III (continued)

(1) <i>x/h</i> , 1.0 .9 .7 .6 .5 4 .3 2 .1	(2) 555555555555555555555555555555555555	$ \begin{array}{c} (3) & (4) \\ \hline ay & (a-6y) \\ 0 & 465 \\ \hline 71.6 & 352 \\ 160.0 & 447 \\ 250.0 & 708 \\ 336.6 & 900 \\ 417.3 & 1016 \\ 488.0 & 1135 \\ 533.3 & 1325 \\ 552.7 & 1506 \\ 560.0 & 1617 \\ 560.8 & 1665 \end{array} $	(5) 6.52 27.00 47.85 62.85 59.90 22.10 26.7 70.7 108.7 140.0	(6) <b>6</b> y -465 -345.5 -420.0 -660.2 -837.2 -956.1 -1112.9 -1351.7 -1576.7 -1725.7 -1805	(7) (7+0) -465 -339 -393 -612.3 -774.3 1 -896.2 1 -1090.8 -1378.4 -1597.4 -1834.4 -1945	(8) (P-0) 475 420 550 832 115 318 1502 1685 1838 1945 2018	$\begin{array}{c} (9) & (10) \\ P & e \\ 5.0 & -4' \\ 40.5 & -3' \\ 78.5 & -4' \\ 109.85 & -7' \\ 170.35 & -9' \\ 210.9 & -110 \\ 205.6 & -12' \\ 153.3 & -15' \\ 120.3 & -17' \\ 55.3 & -18' \\ 3.65-19' \end{array}$	)) 70 79.5 71.5 22.2 44.7 07.1 96.4 31.7 17.7 89.7 48.7
1.0 9.8 765432 .0		0.0 290 48.0 222 112.7 316 212.0 483 350.0 633 475.3 760 565.3 905 623.4 1145 645.3 1400 638.7 1627 608.0 1815	0 16.93 40.7 66.8 81.5 78.2 58.7 27.4 42.7 112.6 169.9	- 290 - 205.1 - 275.3 - 416.2 - 551.5 - 681.8 - 846.3 -1117.6 -1442.7 -1739.6 -1984.9	- 290 - 188.2 - 234.6 - 349.4 - 470.0 - 603.6 - 787.6 -1090.2 -1485.4 -1852.0 -2154.8	310 275 380 636 928 1192 1436 1672 1883 2053 2190	$ \begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	00 31.6 07.3 92.7 99.0 97.8 11.8 81.1 84.2 52.5 72.4
1.0 .9 .8 .7 .6 .5 .4 .3 .2 .1 .0	· · · · · · · · · · · · · · · · · · ·	0.0 86 6.66 50 60.0 190 180.6 300 320.0 290 453.3 290 574.5 400 733.3 694 810.0 1145 800.0 1600 718.0 2100	0.0 22.8 59.9 86.6 117.2 161.0 199.2 200.0 127.7 35.2 -68.3	- 86 - 27.2 - 130.1 - 213.4 - 172.8 - 129.0 - 200.8 - 494.0 -1017.3 -1564.8 -2168.3	- 86 - 4.4 - 70.2 -126.8 - 55.6 32 - 1.6 -294 - 889.6 -1529.6 -2236.6	170 67 187 427 694 956 1248 1618 1970 2260 2489	$\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$	28 35.7 28.6 76.9 74.8 62.0 24.8 56.0 29.8 56.0 29.8 62.8
1.0 .9 .8 .7 654 .3 2 .1 0		0.0 -100 0.0 -70 12.7 0 119.0 109 222.6 143 341.4 136 500.0 90 770.0 157 930.6 412 986.6 1000 1004.7 2650	0.0 9.12 29.95 110.5 177.1 397.0 706.0 953.0 873.0 646.0	$ \begin{array}{r} 100 \\ 70 \\ 9 \\ - \\ 79 \\ - \\ 32 \\ 54 \\ - \\ 127 \\ -2004 \end{array} $	100 70 18.22 - 49.15 78.0 218.2 704.0 1255.0 1494.0 746 -1358	0 78 243 430 676 995 1420 1957 2460 2926	$50 \\ 35 \\ 48 \cdot 11 - \\ 96 \cdot 9 - 1 \\ 254 - 1 \\ 447 \cdot 1 - 2 \\ 849 \cdot 5 - 1 \\ 1337 \cdot 5 - \\ 1725 \cdot 5 - 2 \\ 1603 \cdot 0 - 8 \\ 784 - 10 \\ 0 - 8$	50 35 29.9 46.1 76.0 28.9 45.5 82.5 31.5 57.0 09.5

Table III (continued)

(1) */n,	(2) Y/mz	(3) Try	(4) 5x-5y	(5) • • • • •	(6) <b>G</b> y	(7) (P+G)	(8) (P-0)	(9) P	(10)
1.0	•9 11 11	0	- 410 - 250 - 20 - 10	0 0 5,07	410 250 90 - 4.9	410 250 90 17	0 0 41	205 125 45 20.6	205 125 45 -20-4
654 32 0		77.5 143.0 205.0 310.0 733.4 1316.7 1455.0	48 52 -100 -240 -17 450 3760	96.3 192.7 422.0 932.0 1270.0 1200.0 1019.0	48.3 140.7 522.0 1172.0 1287.0 750.0 -2741	144.6 333.4 944.0 2104.0 2557 1950 -1722	150 330 580 965 1630 2450 3570	147.3 331.7 762.0 1534.5 2093.5 2200 924	- 2.7 1.7 182.0 569.5 463.5 -250.0 -2646.0



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 $P = 1600 \, 1bs.$ 

5 A











V///









XI







X/V

## APPENDIX B.

Curves.	From the urves dre	results obtaind, the following plotted:
		₫ <sup>2</sup> · · · · ·
Figs.	l and 12	Evaluation of isochromatic lines for Type I and Type II loading respectively.
Figs.	2 and 13	Trajectories of the principal stresses for Type I and Type II loading respectively.
Figs.	3 and 14	n - x/h, curves for Type I and Type II loading respect- ively.
Figs.	4 and 5	Determination of the isotropic point for the Type I loading.
Figs.	6 and 16	Three dimentional diagrams of the principal stress -Q for Type I and II loading respectively.
Figs.	7 <b>and</b> 15	Three dimentional diagrams of the principal atress -P for Type I and II loading respectively.
Figs.	8 and 17	Three dimentional diagrams of the shearing stress <i>Ly</i> for Type I and II loading respectively.
Figs.	9,10,11	Contour lines of the principal stresges P,Q and the shearing stress Gy respectively, for Type I loading.

2000 185.





ISOCHROMATIC LINES EVALUATION OF C=0 FIG. 1



FIG. 3



DETERMINATION OF THE







FIG. 9



FIG. 10



FIG. 11

TRAJECTORIES OF THE PRINCIPAL STRESSES FIG. 13 2000 185. ISOCHROMATIC LINES EVALUATION OF 0 = U F16. 12 2000 285.

n-x/h, CURVE



×/h,

FIG. 14







#### APPENDIX C.

Tables. Results obtaind from the tests and calculations are tabulated.

Table 1 The integration of  $(P-\theta)cot \neq$  along the lines of principal stress P for Type I loading.

Table IIThe values of the principal stressPand Q and the shearing stresscalculated from table 1 for Type Iloading.

Table III The values of principal stress P,Q and shearing stress  $\mathcal{I}_{xy}$  obtaind by using the second method of integration, for Type II loading. Table I.

INTEGRATION ALONG P-STRESS LINES

Line	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Number	Ø	<i>x/h</i> ,	Y/hz	n	¥	cot 4	(P-O)	( <i>p-0</i> ) cot ¥
1	80 75 70 60	963 900 870 760	.070 .061 .055 .0278	2.50 2.52 2.53 2.53 2.56	98 108 124.5 128	1405 3249 6873 7813	1033 1041 1046 1059	-146 -338 -718 -826
2	80	915	.133	2.30	92	0349	950	- 33.1
	75	843	.122	2.39	92.5	0437	987	- 43.2
	70	780	.111	2.50	100	1763	1034	-182.4
	60	633	.067	2.61	106	4877	1078	-526
3	80	907	.198	1.97	80	.1763	8 <b>15</b>	144
	75	824	.185	2.17	81	.1584	896	223
	70	740	.172	2.41	60.2	.5820	996	440
	60	537	.117	2.66	102	2126	1100	-234
4	80	.925	•296	1.40	64.5	.4770	579	277
	75	.855	•286	1.90	55	.7002	786	551
	70	.720	•257	2.39	49	.8693	975	846
	60	.463	•191	2.82	77	.2309	1165	267
	70	.315	•158	2.90	118	5317	1200	-638
	75	181.5	•133	2.97	107.5	3153	1230	-388
5	80 75 70 60 70 75	966 925 740 435 300	.395 .389 .355 .267 .236 .206	1.06 1.07 2.08 3.00 3.11 3.16	68 52.5 56 61.5 101 96	.4040 .7673 .6745 .5430 3000 1051	439 443 860 1240 1288 1309	177.5 341 580 674 -386 -137.5
6	80	.990	.527	.97	75.5	.2586	401	103.9
	60	.444	.347	3.06	51	.8098	1266	1024
	70	.268	.300	3.37	98.5	1495	1395	-209
	75	.102	.269	3.50	92	0349	1450	- 50.6
<b>7</b>	80	1.000	.628	.81	90	.0000	334	0
	70	.852	.580	.89	52	.7813	368	287
	60	.485	.425	2.95	41	1.1504	1220	1405
	70	.241	.356	3.55	88.5	.0262	1470	38.5
	75	.065	.318	3.75	96.5	1139	1552	-176.7
8	60	.577	•545	2.41	29	<b>1.8040</b>	994	1794
	70	.196	,420	3.82	92	0349	1580	- 55.2
	75	.020	, <b>3</b> 38	4.07	99	0699	1685	-117.9
9	60	.361	•567	3.36	106	2867	1388	-398
	70	.139	•498	4.26	92	0349	1760	- 61.5
	75	.000	•466	4.50	91	0175	1860	- 33.0

## Table I (continued)

Line	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Number	Ø	×/h.	4/m2	n	¥	cot ¥	(P-O)	(p-0) cot 4
10	50	•520	•733	1.82	150	-1.7321	753	-1306
	60	•268	•628	3.27	111	3839	1352	- 519
	70	•065	•574	4.85	95.5	0965	2010	- 193.6
11	40	.485	•840	1.20	140	-1.1918	496	- 592
	50	.333	•746	3.13	120	5774	1295	- 748
	60	.185	•688	4.50	98	1405	1860	- 261
	70	.0248	•640	5.35	95.5	0963	2210	- 213
12	30 40 50 60 70	.361 .297 .213 .1165	.900 .837 .790 .750 .710	1.55 2.85 4.24 5.26 6.00	127.5 117 104 93 92	7673 5206 2493 0524 0349	641 1179 1751 2175 2480	- 492 - 614 - 437 - 114 - 86.5
13	20	.245	.946	1.55	106.5	2962	641	- 190
	30	.213	.911	2.93	103	2309	1212	- 280
	40	.176	.880	4.36	97.5	1317	1802	- 237
	50	.116	.840	5.50	95.5	0963	2270	- 219
	60	.0463	.811	6.26	92.5	0437	2590	- 113.2
14	10 20 30 40 50 60	0925 0833 0740 0555 0150	.980 .970 .947 .932 .910 .887	3.75 4.65 6.43 6.90 7.65 7.70	93 92•5 90 92 94 95	0524 0437 .0000 0349 0699 0875	1550 1922 2600 2850 3160 3180	- 81.5 - 84 - 0 - 99.5 - 221 - 278

Table II.

Line	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)
Number	\$	*/h,	¥h,	n	(P-0)	P	O	<i>Sin</i> 2×	Txy
1	18 <mark>0</mark> 24	.889 .704	•06 •006	2,53 2,56	1045 1057	-42.4	-1087.4 -1149	•5878 •7431	-307,5 -392,5
2	120	•889	.131	2,5	1032	-2,36	-1034.4	•4067	-209.5
	27	•704	.089	2,55	1052	-30,2	-1082.2	•8090	-426.0
	230	•519	.033	2,55	1052	29,2	-1081.2	•7193	-378.5
3	12 <sup>0</sup>	.889	.194	2	826	23.6	- 802.4	•4067	-168.0
	21.5	.704	.161	2.53	1045	37.7	-1007.3	•6820	-356.5
	25 <sup>0</sup>	.519	.106	2.67	1102	35.3	-1066.7	•7660	-422.0
	22 <sup>0</sup>	.333	.061	2.77	1144	134.5	-1009.5	•6947	-397.0
	14 <sup>0</sup>	.148	.027	2.81	1160	274.5	- 885.7	•4695	-272.0
<b>4</b>	14 <sup>0</sup>	.889	.283	1.55	640	57.1	- 582,9	•4695	-150.0
	220	.704	.255	2.43	999	83.5	- 915.5	•6947	-346.5
	260	.519	.210	2.76	1139	83.5	-1055.5	•7880	-448.0
	190	.333	.161	2.97	1228	190.0	-1038	•6157	-378.0
	150	.148	.125	2.98	1232	228.0	-1004	•5000	-308.0
	100	037	.100	2.95	1220	247.5	- 972,5	•3420	-208.5
5	170	.889	.384	1.33	549	47.2	- 501.8	5592	153.5
	250	.704	.347	2.25	930	55.6	- 878.4	7660	356.0
	270	.519	.293	2.84	1174	55.2	-1118.8	8090	475.0
	200	.333	.244	3.12	1290	121.2	-1168.8	6125	414.0
	160	.148	.211	3.17	1312	144.3	-1167.7	5299	347.0
	110	.037	.180	3.18	1314	152.4	-1161.6	3746	246.4
6	20°	.889	•487	.92	380	28.3	- 361.7	.6425	122.1
	27°	.704	•436	2.06	852	27.8	- 824.2	.8090	344.3
	26°	.519	•373	2.85	1178	39.6	-1148.4	.7880	464.0
	24°	.333	•313	3.28	1356	50.1	-1305.9	.7431	504.0
	17°	.148	•277	3.47	1434	76.9	-1357.1	.5592	461.0
	12° -	.037	•253	3.52	1454	79.3	-1374.7	.4067	295.5
7	230	.889	•566	.81	335	943	- 335.9	•7193	120.3
	280	.704	•505	1.9	785	-3.300	- 788.3	•8290	325.3
	270	.519	•433	2.82	1165	.472	-1164.5	•9090	471.0
	250	.333	•377	3.4	1406	5.650	-1400.3	•7660	538.0
	180	.148	•333	3.65	1510	18.400	-1491.6	•5878	444.0
	13	.037	•306	3.8	1570	26.900	-1543.1	•4380	344.0
8	26°	.889	.666	.64	264	472	- 264.5	•7880	104.1
	29°	.704	.598	1.53	632	-2.83	- 634.8	•8480	268.0
	28°	.519	.522	2.68	1108	943	-1108.9	•8290	458.5
	27°	.333	.457	3.50	1447	.943	-1446	•8090	584.5
	19°	.148	.422	3.97	1640	12.25	-1627.7	•6157	506.0
	14° -	.037	.378	4.10	1695	17.45	-1687.5	•4695	398.0

# Table II (continued)

Line Number	(1) ¢	(2) ×/n,	(3) <i>Y/m</i> z	(4) n	(5) (P-O)	(6) P	(7) O	(8) Sin2d	(9) Txy
10	90 <sup>0</sup> 65 <sup>0</sup> 50 33 <sup>0</sup> 24 <sup>0</sup> 16 <sup>0</sup>	.759 .703 .519 .333 .148 037	1.00 .861 .734 .646 .587 .547	•18 •18 3•44 4•48 4•93	74.3 743 1421 1851 2040	0 92 347.5 715.0 790.0 816.0	-1032 -17.7 -295.5 -1290 -1061.0 -1775	0 •9848 •9135 •7431 •5299	0 28•45 365•4 648•5 687•0 540•0
11	90° 51° 40° 27° 17°	.639 .519 .333 .148 .037	1.000 .866 .745 .672 .627	- 43 314 4.80 5.43	322 1298 1982 2245	0 1156.5 293.5 384.0 424.0	- 165.5 -1004.5 -1598 -1821	0 •9781 •9848 •9090 •5592	0 157.5 638.0 802.0 627.0
12	90 <sup>0</sup> 556 33 18°	407 5°333 148 -037	1.000 .866 .759 .707	43 2.15 4.95 5.85	887 2044 24 <b>1</b> 6	0 129.7 322.0 348.5	-757.3 -1722.0 -2067.5	0 .9336 .9135 .5878	0 414.0 934.0 710.0
13	90 <sup>0</sup> 44 <sup>0</sup> 19 <sup>0</sup>	.259 .148 .037	1.000 .855 .792	0 4.95 6.75	2044 2790	0 145.2 203	-1898.8 -2587	0 .9994 .6157	0 102 <b>.1</b> 859 <b>.</b> 0

Table III.

(1) */, 1.0 .9 .8 .7 .6 .5 .4 .3 .2 .1 0		(3) Tay 0 126.7 233.3 310.0 354.6 352.0 273.3 253.3 253.3 285.3 366.7 504.0	(4) (5, -5, -5, -5, -5, -5, -5, -5, -5, -5, -	(5) 6x 0 21.5 49.4 66.7 74.85 84.00 87.6 81.4 63.4 41.3 27.0	(6) -1100 -8925 -7806 -743.3 -790.2 -931 -1142.4 -1391.6 -1505.1 -1517.7 -1463	(7) (P+G) -1100 -871.00 -676.6 -715.35 -947 -1054.8 -1310.2 -1441.7 -1476.4 -1436.00	(8) (P-0) 1118 960 943 1000 1095 1210 1350 1518 1671.1 1756 1800	(9) <i>P</i> 9. 44.5 106.0 161.7 189.8 131.5 147.6 103.9 114.7 139.8 182.0	(10) a -1109 -9155 -837.0 -838.3 -905.2 1078.5 -1202.4 -1414.1 -1556.4 -1616.2 -1618.0
1.0 .9 .8 .7 .6 .5 .4 .3 .2 .1		0 82.7 179.4 274.0 326.0 346.6 368.0 420.7 512.0 534.7 516.7	958 835 798 822 917 1080 1243 1345 1410 1458 1528	0 2.93 10.72 15.95 14.64 4.88 - 6.51 -24.44 -51.1 -84.4 -103.0	- 958 - 832.1 -787.3 -806 -902 -1075 -1249.5 -1369.4 -1461.1 -15424 -1631.0	- 958 - 829.2 - 776.6 - 790.0 - 887.4 -1070.1 -1256.0 -1393.8 -1512.2 -1627.8 -1734	958 842 871 970 1120 1282 1446 1520 1710 1792 1841	0 6.4 47.2 90.0 116.3 105.98 95.0 63.1 98.9 82.1 53.5	- 958 -835.6 - 823.8 - 880.0 -1003.7 -1176.0 -1351.0 -1456.9 -1611.1 -1709.9 -1787.5
1.0 .9 .7 .5 .4 .2 .0	• 31 • 11 •	0 96.0 200.0 281.3 340.7 405.7 475.4 518.6 540.0 542.0 524.7	810 650 671 802 934 1047 1146 1253 1362 1465 1552	$\begin{array}{c} 0 \\ - 4 \cdot 88 \\ -11 \cdot 07 \\ -14 \cdot 00 \\ -19 \cdot 52 \\ -35 \cdot 8 \\ -42 \cdot 9 \\ -40 \cdot 7 \\ -37 \cdot 1 \\ -32 \cdot 2 \\ -29 \cdot 3 \end{array}$	-810 -654.9 -682.1 -816.0 -953.5 -1082.8 -1188.9 -1293.7 -1399.1 -1497.2 -1581.3	- 810 - 659 - 693.2 - 830 - 973 -1118.5 -1231.8 -1334.4 -1334.4 -1436.0 -1529.4 -1610.6	810 700 965 1180 1330 1480 1634 1749 1828 1869	0 20.5 38.4 67.5 103.5 105.7 124.1 149.8 156.5 149.3 129.2	- 810 - 679.5 - 731.6 - 897.5 -1076.5 -1224.3 -1355.9 -1484.2 -1592.5 -1678.7 -1739.8
1.0 .8 .6 .5 .3 .2 .0	● <b>Q</b> <b>0</b> <b>0</b> <b>0</b> <b>0</b> <b>0</b> <b>0</b> <b>0</b> <b>0</b>	0 92.0 185.6 272.6 360.0 412.0 439.4 466.6 497.0 519.0 537.3	658 504 598 790 926 1063 1220 1360 1482 1563 1591	0 3.91 14.32 24.1 31.6 36.8 28.1 51.8 55.8 51.2 45.3	- 658 -500.1 -583.7 -765.9 -894.4 -1026.2 -1426.2 -1308.2 -1426.9 -1511.8 -1545.7	-658 -496.2 -569.4 -741.8 -862.8 -989.4 -143.8 -1256.4 -1371.8 -1460.6 -1500.4	658 545 677 935 1166 1345 1515 1670 1792 1879 1920	0 24.4 53.8 96.6 151.6 177.8 185.6 206.8 210.1 209.2 209.8	- 658 -520.6 -623.2 -838.4 -1014.4 -1167.2 -1329.4 -1463.2 -1581.9 -1669.8 -1710.2