# CONDITIONS FOR CHOKING IN A CYLINDRICAL COMBUSTION CHAMBER WITH EDDYING PRESSURE LOSSES

### Thesis by

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#### SUMMARY AND ACKNOWLEDGEMENTS

Choking occurs in a cylindrical combustion chamber when the gas reaches sonic velocity at the outlet, and no more fuel can be burned without causing unstable combustion and possibly "blowout" of the flame. In this analysis, the conditions for choking and the maximum possible fuel-air ratio for given inlet conditions are determined by a trial and error method, which proves to give accuracy within about 1/2 percent. Entering Fig. 13, 14, or 15 with the given inlet conditions, the fuel-air ratio for choking  $(\mu_2)$  is determined. From Fig. 16, 17, or 18, the temperature of the gas at the outlet is determined. Then  $\chi_2$  can be found from Fig. 1, 2, or 3, and the pressure and density of the gas at the outlet from equations (12) and (13).

If Y is assumed to remain constant over the temperature range involved, and constant with respect to change in the gas composition due to combustion, then it is possible to solve algebraicly for the conditions for choking. This approximation is reasonably valid for small fuel-air ratios, but may cause errors of over ten percent when the inlet temperature is low and the fuel-air ratio is high.

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#### SYMBOLS

```
()1
         Subscript referring to inlet conditions in tail pipe
         (before combustion)
         Subscript referring to exit conditions in tail pipe
()2
         (after combustion)
         Cross-sectional area in tail pipe (sq. ft.)
Α
         Pressure (lb/sq. in)
p
         Density (lb/cu.ft.)
P
         Absolute temperature (OR)
T
         Weight ratio of fuel to air in initial mixture
\mu_1
         Weight ratio of fuel to gas mixture entering tail pipe
\mu_2
         Velocity (ft/sec.)
         Specific heat at constant pressure BTU/(lb.mol) (OR)
C_{\mathbf{p}}
         Specific heat at constant volume BTU/(lb.mol) (OR)
C^{\Delta L}
         C_{\rm p}/C_{\rm v} (instantaneous ratio of specific heats at a given
 8
         temperature)
         Force of gravity (ft/sec.2)
g
         Lower heating value of fuel (BTU/lb.)
h
         Heat added in the combustion chamber (BTU)
Q
         Mass of the gas
m
         Friction constant
 K
         Conversion factor = 778 ft.lbs/BTU
Ĵ
         Average molecular weight of gas
Mav.
         Gas constant = R universal/Mav.
R
```

# SYMBOLS Cont'd

H	Enthalpy (BTU)
a	Velocity of sound (ft/sec.)
M	Mach number
c <sub>h</sub>	Heating ratio - Heat added per unit mass  Total energy per unit mass
ε	Total energy in mixture (BTU)

#### INTRODUCTION

When gas enters a cylindrical combustion chamber at subsonic velocity, its speed may be increased by the addition of heat until sonic velocity is reached at the exit, and "choking" is said to occur. Mathematical analysis has shown (cf. Ref 1, page 431) that for a further increase in velocity, heat must actually be removed from the gas. In practice, the combustion is known to become unstable at about this point, and actual "blowout" of the flame may occur. For practical purposes, then, the maximum amount of fuel that can be burned in such a chamber is determined by the point at which choking occurs in the chamber. This condition is therefore of considerable interest as an upper limit in designs such as tail pipe injection of fuel for a turbojet engine.

The following investigation is intended to determine the conditions producing choking in such a tailpipe, and the maximum amount of fuel which can be burned, considering as parameters the composition of the entering gas, which depends on the fuel-air ratio in the turbojet ahead of the tailpipe  $(\mu_i)$ , and a range of inlet temperatures  $(T_1)$  from 1200 degrees to 4000 degrees Rankine.

#### PROCEDURE

In this analysis the following assumptions are made:

- 1. That gasoline is used as a fuel, with  ${\rm C_{8}H_{18}}$  as the average chemical composition;
- 2. That complete mixing is obtained, giving even heat distribution across any section and completed checmical reactions in the combustion chamber:
- 3. That pressure losses due to turbulence are directly proportional to the dynamic pressure of the gas at the inlet to the combustion chamber;
- 4. That no heat is lost through the walls of the combustion chamber;
- \*5. That chemical dissociation of the products of cumbustion is negligible.

The first assumption is believed to be valid for most grades of gasoline, and this average composition is quite generally used. Complete mixing is assumed in order to simplify the problems, and is considered quite justifiable because of the turbulent flow. The third assumption seems intuitively to be reasonable, and good agreement has been found with experimental data. The amount of heat lost through the walls of the combustion chamber can safely be neglected because of the comparatively short interval of time required for any particle of gas to pass through the chamber. Chemical dissociation does not reach

<sup>\*</sup>This assumption is strictly justified only for temperatures up to 3500°R. Above 3500°R, dissociation causes significant errors in the gas compositions tabulated, but relatively less error in the enthalpy per pound of mixture.

magnitudes of any importance in the temperature range to be considered here.

From the condition of continuity of flow we can write:

$$\rho_1 \vee_1 A_1 \left( 1 + \mu_2 \right) = \rho_2 \vee_2 A_2$$
since  $A_1 = A_2$ 

$$\rho_1 \vee_1 \left( 1 + \mu_2 \right) = \rho_2 \vee_2$$
(1)

Since the rate of change of momentum of the gas is equal to the forces acting on the gas, we can write:

$$m_{2}V_{2} - m_{1}V_{1} = p_{1}A_{1} - p_{2}A_{2} - \frac{K}{2} p_{1}V_{1}^{2}A_{1}$$

$$\frac{p_{2}V_{2}A_{2}\cdot V_{2}}{g} - \frac{p_{1}V_{1}A_{1}\cdot V_{1}}{g} = p_{1}A_{1} - p_{2}A_{2} - \frac{K}{2} \frac{p_{1}V_{1}A_{1}\cdot V_{1}}{g}$$

$$\frac{p_{2}V_{2}^{2}}{g} - \frac{p_{1}V_{1}^{2}}{g} \left(1 - \frac{K}{2}\right) = p_{1} - p_{2}$$
(2)

Also, since it is assumed that no heat is lost through the walls, the total energy of the gas entering, plus the heat added in the combustion chamber, must equal the total energy of the gas leaving the chamber.

$$H_1 + \frac{V_1^2}{2g} + Q = (I + M_2) \left( H_2 + \frac{V_2^2}{2g} \right)$$
 (3)

or, since: 
$$V_2^2 = a_2^2 = Y_2 g R_2 T_2$$
 (4)

$$H_1 + \frac{V_1^2}{2g} + Q = (I + M_2) \left( H_2 + \frac{y_2 R_2 T_2}{2} \right)$$
 (5)

From the equation of state,

$$\frac{p}{p} = RT \tag{6}$$

Equations 1, 2, 5, and 6, involving respectively continuity, momentum, energy, and the equation of state, provide the basis for this

analysis. Since R is a function of the chemical composition and  $\delta$  is a function of both the temperature and the composition of the gas, these four basic equations can be solved simultaneously for the four unknowns - velocity, pressure, density, and temperature.

If V is assumed to remain constant over the temperature range involved, and also constant during the change in composition of the gas due to combustion, the solution is greatly simplified, and the four equations can be solved directly, as will be shown later. This assumption of constant V is not true, however, and the relative magnitude of the errors resulting from such an assumption will be determined. Since the actual V cannot conveniently be expressed directly as a mathematical function of temperature and composition, a somewhat more laborious "cut and try" solution must be used.

Suppose the problem of determining the maximum amount of fuel which can be burned with given inlet conditions is approached directly. Then  $V_1$ ,  $p_1$ ,  $p_1$ ,  $p_1$ ,  $p_1$ , and  $p_1$  are specified, and we are to determine the amount of heat to be added which will produce sonic velocity at some unknown temperature  $T_2$  at the outlet. Using the "cut and try" method is unnecessarily complex, since for every new guess as to the heat required, a different amount of fuel must be burned, giving varying chemical compositions of the gas at the outlet, and consequently varying  $R_2$  and  $V_2$ . Then, since  $V_2$  also varies with the outlet temperature  $T_2$ , the problem becomes quite involved.

Instead, consider a less direct approach to the problem. Suppose we specify  $\mu_2$ , the fuel-air ratio in the tail pipe, as well as  $\mu_1$ , the

fuel-air ratio in the gas turbine ahead of the tail pipe. With the chamical composition of the gas at the inlet and at the outlet thus considered stabilized, one of the most difficult variables has been removed, and the only problem now is to determine the inlet velocity  $V_1$  which will satisfy the other specified conditions. If this is done for a range of fuel-air ratios in both the tail pipe and the gas turbine, the original problem is completely solved. This is the method which will be used in the following analysis.

As an example, suppose  $\mathcal{M}_1 = 0.02$  and  $\mathcal{M}_2 = 0.04$ . The chemical reaction in the gas turbine can be represented by:

$$C_8H_{18} + 41.5 O_2 + 156.1 N_2 \rightarrow 8CO_2 + 9H_2O + 29O_2 + 156.1 N_2$$

Then for the chemical reaction in the tail pipe, the equation is:

$$8 CO_2 + 9 H_2 O + 29 O_2 + 156.1 N_2 + 2.04 C_8 H_{18} \rightarrow$$

$$24.32 CO_2 + 27.36 H_2 O + 3.5 O_2 + 156.1 N_2$$

The weight ratios of the constituents of the mixture at the entrance and at the exit of the tail pipe are then computed to be:

Gas	Weight Fra	ctions
wise <del> Tables o</del>	Entrance	Exit
co2	0.0605	0.1770
H <sub>2</sub> O	0.0279	0.0815
02	0.1596	0.0185
$N_2$	0.7519	0.7230
	0.9999	1.0000

The mol fractions of each constituent in the mixture at the exit are found to be:

Gas	Mol Fractions
co <sub>2</sub>	0.1151
H <sub>2</sub> O	0.1295
02	0.0166
$N_2$	0.7388
	1.0000

The average molecular weight of the gas,  $M_{{f a}{f v}}$  , is equal to the total molecular weight divided by the number of mols, so that,

$$M_{1av} = \frac{5824.4}{202.5} = 28.75$$

$$M_{2aV} = \frac{6045.36}{211.28} = 28.6$$

$$R = \frac{\text{Runiv}}{\text{Mav}}$$

$$R_1 = \frac{1545}{28.75} = 53.72$$

$$R_2 = \frac{1545}{28.6} = 54.0$$

Similar computations with  $\mu_1$  equal to .02, .03, and .04, and with  $\mu_2$  varying from zero to stoichiometric mixture ratios, yield the values of weight fractions, mol fractions, and R's listed in Tables I, II, and III, respectively.

In Table IV are listed values of H and  $C_p$  for  $CO_2$ ,  $H_2O$ ,  $O_2$ , and  $N_2$ , at temperatures ranging from 600 degrees to 5400 degrees Rankine. These values were obtained from Ref. 2, "Empirical Data on Thermal Properities of Gases", published by Georgia School of Technology and Mechanical Engineering. Continuing the example of  $\mathcal{M}_1$  = .02 and  $\mathcal{M}_2$  = .04, consider the case when  $T_2$  = 1500°R. Then  $\delta_2$  is found to be 1.311 BTU's per mol per degree Rankine, as follows:

Gas	Mol Fractions	Cp (per mol)	Cp (per Mol Fraction)
co2	0.1151	12.445	1.4324
H20	0.1295	9.299	1.2042
02	0.0166	8.119	0.1348
$N_{\mathbf{Z}}$	0.7388	7.571	5.5935
			8.3649 = C <sub>p</sub>

$$Y_2 = \frac{C_p}{C_v} = \frac{C_p}{C_{p-R}} = \frac{8.3649}{8.3649 - 1.985} = 1.311$$

Similar computations, with  $\mathcal{M}_1$  equal to .02, .03, and .04, and with  $\mathcal{M}_2$  varying from zero to stoichiometric mixture ratios, yield the values of  $\mathcal{K}_2$  listed in Table V. These values of  $\mathcal{K}_2$  are shown plotted against  $T_2$  in Figs. 1, 2, and 3.

Similarly, the enthalpy of the mixture at the outlet,  $\rm H_2$ , is found to be 262.2 BTU's per lb. as follows:

Gas	Wt. Fraction	BTU/1b. Mol	BTU's
CO <sub>2</sub>	0.1770	10,538	42.4
H <sub>2</sub> 0	0.0815	8,236	37.3
02	0.0185	7,279	4.2
$N_2$	0.7230	6,905	178.3

H<sub>2</sub> = 262.2 BTU's per 1b.

Values of  $H_1$  and  $H_2$  for other fuel-air ratios and temperatures are listed in Table VI.

With the data thus far obtained, it is now possible to evaluate the right side of equation (5), which represents the total energy in the mixture leaving the combustion chamber per pound of entering gas. Denoting this total energy by  $\mathcal{E}_{2}$ , then when

$$M_1 = .02$$
 $M_2 = .04$ 
 $T_2 = 1500^{\circ} R$ 

$$\mathcal{E}_{2} = (1 + \mathcal{M}_{2}) \left(\mathbb{H}_{2} + \frac{\mathcal{V}_{2} R_{2} T_{2}}{2J}\right)$$

$$\mathcal{E}_2 = (1.04) \left[ 262.2 + \frac{(1.311)(54.0)(1500)}{(2)(778)} \right] = 343.6 \text{ BTU's}.$$

Similar computations yield the values of  $\mathcal{E}_2$  listed in Table VII, and are plotted against  $T_2$  in Figs. 4, 5, and 6 for  $\mathcal{M}_1$  = .02, .03, and .04, respectively.

Referring now to the left side of equation (5), the value of  $H_1$  at any temperature is known (Table VI). The only unknown appearing in the equation is  $V_1$ , which must now be expressed in terms of known quantities. From equations (4) and (6)

$$V_2^2 = \frac{\gamma_2 g p_2}{\rho_2}$$

$$\gamma_2 p_2 = \frac{\rho_2 v_2^2}{g} = \rho_2 v_2 \left(\frac{v_2}{g}\right) \tag{7}$$

Substituting this into equation (2):

$$x_2p_2 + p_2 = p_1 + \frac{p_1V_1^2}{g} \left(1 - \frac{\kappa}{2}\right)$$

$$p_{2} = \frac{g p_{1} + p_{1} V_{1}^{2} (1 - \frac{K}{2})}{g (1 + \chi_{2})}$$
(8)

Also, by substituting equation (1) into (7),

$$p_2 = \frac{p_1 V_1 \left(1 + \mu_2\right) V_2}{g Y_2} \tag{9}$$

Then by equating (8) and (9), collecting terms, and replacing  $V_2$  by its value in (4),

$$V_{i}^{2} - \frac{(1+\mu_{2})(1+\gamma_{2})(gR_{2}T_{2})^{1/2}}{(1-\kappa/2)(\gamma_{2})^{1/2}} \quad V_{i} + \frac{gR_{i}T_{i}}{1-\kappa/2} = 0 \quad (10)$$

For selected values of  $\mathcal{M}_1$ ,  $\mathcal{M}_2$ , and  $T_1$ , (which determine  $H_1$ , Q,  $R_1$  and R) a value of  $V_1$  is assumed, and  $\mathcal{E}_1$  is computed. This represents the left side of equation (4). Since  $\mathcal{E}_2$  equals  $\mathcal{E}_1$ ,  $T_2$  is determined from Fig. 4, 5, or 6. Then  $Y_2$  is found from Fig. 1, 2, or 3. Equation (10) can then be solved for  $V_1$ . If this value does

not agree with the assumed value, a second calculation is necessary, using the new  $V_1$  to find  $\mathcal{E}_1$ . However, since the kinetic energy represents a small part of  $\mathcal{E}_1$ , more than two calculations are seldom necessary, especially after a few points on the velocity curve have been determined.

In this analysis the eddying pressure loss has been assumed to equal  $\frac{1}{4}\rho_1 V_1^2$ , so that K equals 0.5. Using the lower heating value of gasoline as 19,450 BTU's per pound, and assuming a combustion efficiency of 90 per cent,

$$Q = \mu_2(19,450) (.90) = 17,500 \mu_2.$$

As an example, consider the case when:

$$\mathcal{M}_1$$
 = .02  
 $\mathcal{M}_2$  = .04  
 $T_1$  = 2000°R  
 $H_1$  = 390.5 BTU's (Table VI)  
 $Q$  = (.04) (17,500) = 700 BTU's  
 $R_1$  = 53.72  
 $R_2$  = 54.0

Equation (10) reduces to:

$$V_{i}^{2} - \frac{57.75 (1+\delta_{2})(T_{2})^{1/2}}{(\delta_{2})^{1/2}} V_{i} + 2308 T_{i} = 0$$
 (11)

As a first approximation, assume  $v_1 = 650$  ft/sec.

Then 
$$\frac{\mathbf{v_1}^2}{2gJ} = 8.4$$
 BTU's

and 
$$\mathcal{E}_1$$
 = 390.5 + 700 + 8.4 = 398.9 BTU's

From Fig. 4,  $T_2 = 3500$ °R

From Fig. 1,  $\gamma_2 = 1.257$ 

Substituting these values in equation (11) and solving for the lower root (cf. Ref. 1), we find,

$$v_1 = 750$$
 ft/sec.

Then 
$$\frac{v_1^2}{2gJ}$$
 = 11.2 BTU's

and 
$$\mathcal{E}_1 = 390.5 + 700 + 11.2 = 1101.7 BTU's$$

 $\gamma_2$  = 1.257 as before.

It should be noted that although the first trial value of  $v_1$  was considerably in error, the results obtained are sufficiently accurate so that a second computation is not necessary, since the only change in the second computation would be  $(5505)^{\frac{1}{2}}$  instead of  $(3500)^{\frac{1}{2}}$ .

Tables VIII and IX list the results obtained for a series of similar solutions for  $\mathbf{v}_1$  and  $\mathbf{T}_2$ , with  $\mathcal{M}_1$  equal to .02, .03, and .04, and with  $\mathcal{M}_2$  varying from zero to a stoichiometric mixture ratio. Figs. 7, 8, and 9 show curves of  $\mathbf{v}_1$  vs.  $\mathbf{T}_1$ , and in Figs. 10, 11, and 12 are curves of  $\mathbf{T}_2$  vs.  $\mathbf{T}_1$  similarly plotted. For greater facility

in use, Figs. 13, 14, and 15 show curves of  $\mu_2$  vs.  $v_1$ , and Figs. 16, 17, and 18 show curves of  $T_2$  vs  $\mu_2$ .

With the results now obtained it is possible to evaluate the pressure ratio,  $p_2/p_1$ , for any given inlet conditions. From equation (7),

$$(1 + \gamma_2)p_2 - p_1 = \rho_1 v_1^2$$
  $(1 - \kappa/2)$ 

$$(1 + \gamma_2)^{\frac{p_2}{p_1}} - 1 = \frac{\rho_1 v_1^2 (1 - \kappa/2)}{p_1 g}$$

$$p_{2/p_{1}} = \frac{1 + \frac{v_{1}(1 - K/2)}{gR_{1}T_{1}}}{(1 + \gamma_{2})} = \frac{gR_{1}T_{1} + v_{1}(1 - K/2)}{gR_{1}T_{1}(1 + \gamma_{2})}$$
(12)

Using a value of K equal to 0.5 as before, Fig. 19 shows curves of  $p_2/p_1$  vs. $\mu_2$ , when  $\mu_1$  = .02.

The only remaining unknown,  $\rho_2$ , can be determined from equation (1):

$$\beta_2 = \frac{\beta_1 v_1^{(1 + \mu_2)}}{v_2}$$
 (13)

#### RESULTS AND DISCUSSION

The original problem of determining the conditions for choking in a cylindrical combustion chamber has now been completely solved for the case where the eddying pressure loss is equal to  $\frac{1}{4}\rho_1 v_1^2$ , which is an average value encountered in practice. For given inlet conditions, the value of  $\mu_2$  is obtained from Fig. 13, 14, or 15. This is dependent only on  $v_1$ ,  $v_1$ , and  $v_2$  is obtained from Fig. 16, 17, or 18, and  $v_2$  and  $v_3$  from equations (12) and (13) respectively.

Before proceeding further with any discussion, it is of interest to check the accuracy of the results obtained by this method. Assume, for example,

 $\mu_1 = .02$ 

 $\mu_2 = .04$ 

T, = 2000°R

p, = 14.7 psi

Then

v<sub>1</sub> = 750 ft/sec.

 $T_2 = 3505^{\circ} R$ 

 $\gamma_1 = 1.312$ 

 $\gamma_2 = 1.257$ 

R<sub>1</sub> = 53.72

 $R_2 = 54.0$ 

K = 0.5

 $p_{2/p_{1}} = 0.496$ 

$$v_2 = (\gamma_2 g R_2 T_2)^{\frac{1}{2}} = 2767.8 \text{ ft/sec.}$$

$$\rho_1 = \frac{p_1}{R_1 T_1} = 0.01971 \text{ lb/ft.}^3$$

$$\rho_2 = \frac{\rho_1 v_1 (1 + \mu_2)}{v_2} = 0.00554 \text{ lb/ft.}^3$$

$$\rho_2 = 0.496 \text{ p}_1 = 1049.9 \text{ lb/ft.}^2$$

As was shown previously, the energy equation was satisfied in the trial and error solution, so that,

$$H_1 + Q + \frac{v_1^2}{2g} = \mathcal{E}_2(T_2)$$

$$390.5 + 700 + 11.2 \approx 1102$$
 BTU's (Fig. 4)

The continuity equation is satisfied by the solution for  $\rho_2$  above. Then using these derived values, we should get an equality in the momentum equation:

$$\frac{\int 2^{\nabla} 2^{2}}{g} - \frac{(1 - K/2)(\rho_{1} v_{1}^{2})}{g} = p_{1} - p_{2}$$

$$\frac{(.005554)(2767.8)^{2} - (.75)(.01971)(750)^{2}}{32.2} = 2116.8 - 1049.9$$

$$1321 - 258 = 1067$$

$$1063 \approx 1067$$

This seems to indicate acceptable accuracy in the method of solution employed.

Since  $\mathcal{X}_2$  does not vary greatly with small changes in temperature, or with the change in composition of gas due to combustion, it is of interest to compare the results obtained in this analysis with those which would be obtained if  $\mathcal{X}$  were assumed to remain constant. From equation (2),

$$g(p_1 - p_2) = f_2 v_2^2 - f_1 v_1^2 (1 - K/2)$$

a nd substituting from (1),

$$gp_2\left(\frac{p_1}{p_2}-1\right) = f_2v_2^2 - \frac{f_2v_2v_1(1-K/2)}{(1+M_2)}$$

$$\frac{p_1}{p_2} - 1 = \frac{\delta P_2 v_2^2}{\delta g p_2} \left[ 1 - \frac{(1 - K/2)}{(1 + M_2)} \frac{v_1}{v_2} \right]$$

$$\frac{p_1}{p_2} = 1 + \delta_{M_2}^2 \left[ 1 - \frac{(1 - K/2)}{(1 + \mu_2)} \frac{v_1}{v_2} \right]$$

But M<sub>2</sub> = 1

From equation (4),

$$H_1 + \frac{v_1^2}{2g} + Q = (1 + M_2) (H_2 + \frac{v_2^2}{2g})$$

But 
$$H = C_pT = \frac{C_pRT}{R} = \frac{C_p}{R} \frac{p}{\rho} = \left(\frac{\gamma}{\gamma-1}\right) \frac{p}{\rho} = \left(\frac{1}{\gamma-1}\right) \frac{a^2}{g}$$
 (15)

So: 
$$(1 + \mu_2) \left[ \left( \frac{1}{\lambda - 1} \right) \frac{a_2^2}{g} + \frac{v_2^2}{2g} \right] - \left[ \left( \frac{\gamma}{\gamma - 1} \right) \frac{p_1}{\rho_1} + \frac{v_1^2}{2g} \right] = Q$$

$$^{C}_{h} = \frac{Q}{H_{1} + \frac{V_{1}^{2}}{2g}}$$

Then:

$$(1 + M_2) \left[ \frac{1}{(Y-1)} + \frac{a_2^2}{g} + \frac{v_2^2}{2g} \right] - \left[ \frac{y}{(Y-1)} + \frac{v_1^2}{f_1} + \frac{v_1^2}{2g} \right] (1 + C_h) = 0$$

Dividing by equation (15):

$$(1 + \mathcal{M}_2) \left[ 1 + \frac{\gamma - 1}{2} \, \mathbb{M}_2^2 \right] - \left[ \frac{p_1}{p_2} \, \frac{\rho_2}{\rho_1} + \frac{\gamma - 1}{2} \, \mathbb{M}_2^2 \, \left( \frac{v_1}{v_2} \right)^2 \right] (1 + c_h) = 0$$

But 
$$M_2 = 1$$
, and  $\frac{\rho_2}{\rho_1} = \frac{v_1}{v_2}$  (1 +  $\mu_2$ ); so

$$(1 + \mathcal{U}_2) \left(\frac{\sqrt[4]{+1}}{2}\right) - \left[ (1 + \mathcal{U}_2) \left(\frac{p_1}{p_2}\right) \left(\frac{v_1}{v_2}\right) + \left(\frac{\sqrt[4]{-1}}{2}\right) \left(\frac{v_1}{v_2}\right)^2 \right] (1 + c_h) = 0$$

Substituting for  $^{\mathrm{p}}\mathrm{l/_{p_{2}}}$  by equation (14) and collecting terms, we get:

$$\left[ \left( \frac{\gamma - 1}{2} \right) - \gamma (1 - \kappa/2) \right] \left( \frac{v_1}{v_2} \right)^2 + \left[ \left( 1 + \gamma \right) \left( 1 + \mu_2 \right) \right] \left( \frac{v_1}{v_2} \right) - \frac{\left( 1 + \mu_2 \right) \left( \gamma + 1 \right)}{2 \left( 1 + C_h \right)} = 0$$

Solving for  $\frac{v_1}{v_2}$  and using the lower root (cf. Ref. 1),

$$\frac{\mathbf{v}_{1}}{\mathbf{v}_{2}} = \left[ \frac{(\gamma + 1)(1 + \mathcal{U}_{2})}{(\gamma - \gamma)(1 + \mathcal{U}_{1})} \right] \left[ 1 - \sqrt{1 - \frac{(\gamma - \gamma)(1 + 1)}{(\gamma + 1)(1 + \mathcal{U}_{2})(1 + C_{h})}} \right] (16)$$

To compare the results of this simplified method with the actual solutions previously obtained, suppose that Y is computed for inlet conditions, and assumed to remain constant. Then for the case when,

$$M_1 = .02$$
 $T_1 = 2000^{\circ}R$ 
 $K = 0.5$ 
 $M_2 = 0 (C_h = 0)$ 
 $Y = 1.312 (Fig. 1)$ 

From equation (16)

$$\frac{\mathbf{v}_{1}}{\mathbf{v}_{2}} = \left[ \frac{(2.312)}{1.312 - (.5)(1.312) + 1} \right] \left[ 1 - \sqrt{1 - \frac{1.312 - (.5)(1.312) + 1}{(2.312)}} \right]$$

$$\frac{\mathbf{v_1}}{\mathbf{v_2}} = 0.652$$

$$\left(\frac{v_1}{v_2}\right)$$
 exact =  $\frac{1378}{\left[(1.319)(32.2)(53.72)(1830)\right]^{\frac{1}{2}}}$  = 0.674

From equation (14):

$$p_{1/p_{2}} = 2.312 - (1.312)(.75)(.652) = 1.67$$
  
 $p_{2/p_{3}} = 0.599$ 

$$(p_2/p_1)$$
 exact = 0.599 (Fig. 19)

The error in the velocity ratio computed by the simplified method is -3.3 percent, and there is no error in the pressure ratio.

With the same inlet conditions, but with  $\mu_2 = 0.04$ ,

$$C_{h} = \frac{Q}{H_{1} + V_{1}^{2}}$$

$$\frac{Q}{2g}$$

Q = (.04)(17,500) = 700 BTU's

$$H_{1} = \left(\frac{1}{\gamma - 1}\right) \left(\frac{a_{1}^{2}}{g}\right) = \frac{\gamma R_{1}T_{1}}{(\gamma - 1)} = 582 \text{ BTU's}$$

$$\frac{v_1^2}{2g\sharp} = \frac{(750)^2}{(64.4)(778)} = 11.2 \text{ BTU's}$$

$$c_h = \frac{700}{593.2} = 1.18$$

Then from equation (16), 
$$\frac{\mathbf{v}_1}{\mathbf{v}_2} = 0.251$$

and from equation (17), 
$$\frac{p_2}{p_1}$$
 = 0.483

The exact solution gave,

$$\frac{\mathbf{v}_1}{\mathbf{v}_2} = 0.271$$

$$p_{2/p_{1}} = 0.496$$

The error in the velocity ratio with a high heat input has increased to -7.4 percent and the error in pressure ratio is -2.6 percent. It

should be emphasized that  $H_1$  as defined above must be used in computing  $C_h$  in the simplified solution. The actual  $H_1$  from Table VI differs greatly from this defined value and use of the actual  $H_1$  will give an error of nearly thirty percent.

Similar comparisons at other inlet conditions show that the errors resulting from assuming  $\mathcal X$  to be constant increase with reduced inlet temperatures and with high fuel-air ratios in the combustion chamber. When  $T_1 = 1200^{\circ}R$  and  $\mathcal M_2 = .04$ , the error in the velocity ratio is -10.2 percent and in the pressure ratio is -4.0 percent. This trend might be expected, since from Fig. 1 it can be seen that  $\mathcal X$  changes most rapidly at low temperatures, and also changes increasingly with increased fuel-air ratios. It is also of interest to note that if  $\mathcal X$  is evaluated at the inlet and assumed to remain constant, the errors in  $\mathbf V_1/\mathbf V_2$  and  $\mathbf V_2/\mathbf V_1$  are always negative.

#### CONCLUSIONS AND RECOMMENDATIONS

For given conditions of temperature, velocity, and gas composition at the inlet of a cylindrical combustion chamber, with eddying pressure losses equal to  $\frac{1}{4}\rho_1 v_1^2$ , the fuel-air ratio required to produce sonic velocity at the outlet can be determined from Figs. 13, 14, or 15. This fuel-air ratio is independent of the inlet pressure and density. The gas temperature at the outlet can be determined from Figs. 16, 17, or 18, and the pressure and density from equations (12) and (13).

For an approximate solution to the problem, I may be evaluated at the inlet to the combustion chamber and assumed to remain constant. Errors in the results thus obtained are generally quite small, but may amount to over 10 percent under conditions of low inlet temperatures and high fuel-air ratios.

The results of the present investigation indicate that to burn any appreciable quantity of fuel in the tail pipe of a turbojet to obtain additional thrust for very high speed flight, the inlet velocity to the burner in the tail pipe must be lower than approximately 800 ft. per sec. On the other hand, the velocity in the tail pipe of a conventional turbojet unit is generally higher than 1500 ft. per sec. because of the difficulty in stressing the turbine blades at the high operating temperatures. Therefore, for the current design of a projected airplane of very high speed, the exhaust gas from the turbine must be slowed down by the use of a diffuser. This is essential for obtaining large thrust-boost.

#### REFERENCES

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- 2. Empirical Data on Thermal Properties of Gases Bulletin No. 2, January 1941, Georgia School of Technology and Mechanical Engineering.

## Composition of Gases - Weight Fractions

 $M_{\gamma} = .02$ 

Gas	<i>U</i> <sub>2</sub> •0	•01	•02	•03	•04	•0445
CO <sub>2</sub> H <sub>2</sub> O O <sub>2</sub> N <sub>2</sub>	.0605 .0279 .1596 .7519	.0905 .0417 .1233 .7445	.1186 .0546 .0896 .7374	.1488 .0685 .0528 .7300	.1770 .0815 .0185 .7230	.1923 .0885 .0000 .7192
	0.9999	1.0000	1.0002	1.0001	1.0000	1.0000

Gas	1 <sub>2</sub> 0	•01	•02	•03	•0346
CO <sub>2</sub> H <sub>2</sub> O O <sub>2</sub> N <sub>2</sub>	.0926 .0426 .1213 .7435	.1224 .0563 .0850 .7363	.1522 .0701 .0486 .7291	.1820 .0841 .0123 .7216	.1925 .0888 .0000 .7187
	1.0000	1.0000	1.0000	1.0000	1.0000

M, = .04

Gas U2	0	.01	•02	.0237
CO <sub>2</sub>	.1235	.1514	.1830	.1919
H <sub>2</sub> O	.0568	.0700	.0841	.0871
O <sub>2</sub>	.0831	.0489	.0110	.0000
N <sub>2</sub>	.7366	.7297	.7219	.7210

TABLE I

## Composition of Gases - Mol Fractions

 $\mathcal{M}_1 = .02$ 

Gas U2	0	•01	•02	•03	•04	•0445
CO <sub>2</sub> H <sub>2</sub> O O <sub>2</sub> N <sub>2</sub>	.0396 .0445 .1435 .7724	.0584 .0658 .1138 .7620	.0773 .0870 .0802 .7555	.0968 .1090 .0473 .7569	.1151 .1295 .0166 .7388	.1250 .1406 .0000 .7344 1.0000

*M*<sub>1</sub> = .03

$Gas$ $\mathcal{U}_2$	0	.01	•02	•03	•0346
CO <sub>2</sub>	•0605	•0798 •0897	.0993	.1183 .1137	.1251 .1411
H <sub>2</sub> õ	.0680 .1089	.0762	.0435	.0110	•0000
$N_2^2$	•7626 ————	•7543	.7457	•7370 ———	•7338 ———
	1.0000	1.0000	1.0000	1.0000	1.0000

 $\mathcal{M}_{1} = .04$ 

Gas	0	•01	•02	•0237
CO <sub>2</sub> H <sub>2</sub> O O <sub>2</sub> N <sub>2</sub>	.0805 .0905 .0744 .7545	.0985 .1114 .0438 .7463	.1190 .1137 .0098 .7375	.1248 .1386 .0000 .7367
	•9999	1.0000	1.0000	1.0001

## Values of R2 and Mav.

# M<sub>1</sub> = .02

$\mathcal{M}_2$	Mav.	R <sub>2</sub>
•0_	28.75	53.72
.01	28.72	53.79
.02	28.70	53.80
•03	28.65	53.90
•04	28.60	54.00
•0445	28.56	54.10

# M<sub>1</sub> = .03

$\mu_2$	Mav.	R <sub>2</sub>
.0 .01 .02 .03	29.0 28.7 28.63 28.60 28.57	53.8 53.9 53.95 54.00 54.05

# M<sub>1</sub> = .04

N <sub>2</sub>	Mav.	R <sub>2</sub>
.0 .01 .02	28.68 28.64 28.6	53.85 53.9 54.0
.0237	28.58	54.02

 $CO_2$  (M = 44.00)

 $H_20$  (M = 18.016)

	002 (M - 44.00)				(M = TO*C	· · ·
T	Cp	Н		C <sub>p</sub>	Н	T
600	9.283	547		8.044	481	600
700	9.788	1499		8.136	1291	700
800	10.251	2502		8.249	2110	800
900	10.670	3550		8.379	2940	900
1000	11.049	4637	,	8.523	3784	1000
1100	11.392	5759		8.669	4643	1100
1200	11.695	6913		8.821	5518	1200
1300	11.970	8096		8.977	6408	1300
1400	12.218	9305		9.136	7314	1400
1500	12.445	10538		9.299	8236	1500
1600	12.650	11794		9.464	9174	1600
1700	12.832	13069		9.631	10128	1700
1800	13.005	14362		9.799	11099	1800
1900	13.159	15671		9.964	12087	1900
2000	13.298	16994		10.127	13092	2000
2100	13.425	18330		10.287	14114	2100
2200	13.541	19678		10.443	15152	2200
2300	13.648	21037		10.595	16205	2300
2400	13.747	22406		10.742	17272	2400
2500	13.839	23785		10.883	18353	2500
2600	13.923	25174		11.019	19447	2600
2700	14.002	26570		11.151	20555	2700
2800	14.075	27974		11.274	21675	2800
2900	14.142	29385		11.392	22807	2900
3000	14.205	30803		11.505	23951	3000
3100	14.264	3 <b>2227</b>		11.613	25106	3100
3200	14.317	33656	,	11.717	26272	3200
3300	14.369	35091		11.815	27449	3300
3400	14.417	36531	1	11.910	28636	3400
3500	14.460	37975	•	12.000	29833	3500
3600	14.501	39243	:	12.086	31039	3600
3700	14.539	40875	]	12.167	32253	3700
3800	14.575	42331		12.244	33475	3800
3900	14.610	43790		12.318	34704	3900
4000	14.644	45253		12.388	35940	4000
4100	14.677	46720	Ī	12.455	37182	4100
4200	14.708	48190		12.519	38430	4200
4300	14.739	49662		12.580	39684	4300
4400	14.768	51136		12.639	40944	4400
4500	14.797	52614		12.695	42210	4500
4600	14.824	54094		12.748	43482	4600
4700	14.850	5557 <b>7</b>		12.798	44760	4700
4800	14.875	57063		12.846	46043	4800
4900	14.899	58553		12.892	47331	4900
5000	14.922	60645		12.935	48623	5000
5100 5200	14.944 14.965	61539 63035		12.976 13.015	49919 51219	5100 5200
5300	14.984	64532		13.013	52522	5200 5300
5400	15.003	66030	}	13.088	53828	5400

Enthalpy Values - BTU/1b. Mol above 540°R

 $N_2 (M = 28.016)$ 

 $0_2 (M = 32.00)$ 

T     C <sub>p</sub> H     C <sub>p</sub> H       600     6.968     418     7.075     423       700     6.986     1116     7.174     1136       800     7.019     1816     7.297     1860       900     7.071     2520     7.434     2596       1000     7.140     3231     7.570     3345       1100     7.216     3950     7.700     4109	600 700 800 900 1000 1100 1200 1300
700     6.986     1116       800     7.019     1816       900     7.071     2520       1000     7.174     1136       7.297     1860       7.434     2596       7.570     3345	700 800 900 1000 1100
800     7.019     1816     7.297     1860       900     7.071     2520     7.434     2596       1000     7.140     3231     7.570     3345	800 900 1000 1100 1200
800       7.019       1816       7.297       1860         900       7.071       2520       7.434       2596         1000       7.140       3231       7.570       3345	900 1000 1100 1200
900       7.071       2520       7.434       2596         1000       7.140       3231       7.570       3345	900 1000 1100 1200
1000 7.140 3231 7.570 3345	1000 1100 1200
	1100 1200
	1200
1200 7.300 4676 7.822 4885	
1300 7.389 5411 7.931 5672	エひしひ
1400 7.482 6154 8.030 6471	1400
1500 7.571 6905 8.119 7279	1500
1600 7.657 7665 8.201 8095	1600
1700 7.740 8435 8.275 8918	1700
1800 7.821 9214 8.341 9749	1800
1900 7.899 10001 8.399 10587	1900
2000 7.971 10795 8.452 11431	2000
	2100
	2200
2200 8.094 12402 8.548 13131 2300 8.148 13214 8.591 13987	
	2300
2400 8.199 14031 8.631 14848	2400
2500 8.247 14853 8.669 15712	2500
2600 8.292 15680 8.705 16580	2600
2700 8.334 16511 8.740 17453	2700
2800 8.373 17346 8.774 18329	2800
2900 8.410 18185 8.807 19208	2900
3000 8.444 19028 8.840 20091	3000
3100 8.475 19874 8.872 20977	3100
3200 8.504 20723 8.903 21866	3200
3300 8.531 21575 8.935 22759	3300
3400 8.557 22430 8.966 23654	3400
3500 8 <sub>•</sub> 581 23287 8 <sub>•</sub> 998 24552	3500
3600 8.604 24146 9.029 25454	3600
3700 8.625 25007 9.059 26360	3700
3800 8.646 25871 9.098 27268	3800
3900 8.665 26737 9.118 28179 4000 8.684 27605 9.148 29092	3900 4000
4100 8.701 28474 9.177 30008	4100
4200 8.717 29345 9.206 30928	4200
4300 8.733 30218 9.234 31850	4300
4400 8.747 31092 9.262 32774	4400
4500 8.761 31967 9.290 33701	4500
4600 8.774 32843 9.317 34631	4600
4700 8.786 33721 9.344 35565	4700
4800 8.798 34601 9.371 36501	4800
4900 8.809 35482 9.397 37440	4900
5000 8.820 36364 9.423 38382	5000
5100 8.831 37246 9.449 39325	5100
5200 8.841 38129 9.474 40270	5200
5300 8.851 39013 9.498 41218	5300
5400 8.860 39898 9.522 42168	5400

Enthalpy Values - BTU/1b. Mol above  $540^{\circ}R$ 

Values of  $\delta_z$ 

$\mu_{2}$	=	-02

$\mathcal{U}_2^{T_2}$	1500	2000	2500	3000	3500	4000	4500	5000
0	1.334	1.312	1.298	1.289	1.282	1.277	1.273	1.270
.01	1.328	1.306	1.291	1.282	1.275	1.270	1.266	1.263
•02	1.322	1.2995	1.285	1.276	1.269	1.264	1.260	1.257
•03	1.317	1.294	1.279	1.270	1.263	1.258	1.254	1.251
.04	1.311	1.288	1.273	1.264	1.257	1.252	1.249	1.246
•0445	1.309	1.285	1.271	1.261	1.254	1.250	1.246	1.243

M = .03

12 T2	1500	2000	2500	3000	3500	4000	4500	5000
0	1.3275	1.3051	1.2909	1.2810	1.2744	1.2694	1.2657	1.2626
.01	1.3218	1.2995	1.2846	1.2747	1.2681	1.2632	1.2595	1.2565
.02	1.3161	1.2930	1.2768	1.2676	1.2617	1.2571	1.2534	1.2506
•03	1.3102	1.2874	1.2726	1.2628	1.2560	1.2512	1.2474	1.2446
•0346	1.3082	1.2853	1.2707	1.2608	1.2540	1.2491	1.2455	1.2426

 $\mathcal{M}_1 = .04$ 

U2 T2	1500	2000	2500	3000	3500	4000	4500	5000
0	1.3215	1.2987	1.2843	1.2746	1.2679	1.2630	1.2593	1.2564
.01	1.3159	1.2931	1.2786	1.2688	1.2621	1.2572	1.2534	1.2506
.02	1.3100	1.2871	1.2725	1.2626	1.2559	1.2509	1.2474	1.2443

TABLE V

## Values of H - BTU's

## Values of $H_1$ - (Inlet)

T <sub>1</sub> O <sub>R</sub>	1200	1600	2000	2400	2800	3200	3600	4000
For $\mathcal{M}_1 = .02$	168	278.4	390.6	509.0	629.0	752.0	878.1	1004.0
For $\mathcal{M}_1 = .03$	170.3	280.7	396.7	516.9	640.1	766.0	893.5	1023.3
For $\mathcal{M}_1 = .04$	172.5	284.8	402.7	525.0	650.8	779.3	909.4	1042.2

## Values of $H_2$

 $\mathcal{M}_1 = .02$ 

U2°R	1500	2000	2500	3000	3500	4000	4500	5000
0	245.9	390.5	535.7	691.3	860.1	1004	1164.0	1325.1
.01	251.8	396.4	546.9	702.1	861.0	1022.2	1185.9	1350.9
•02	256.0	401.5	554.8	712.9	876.2	1039.5	1205.6	1376.1
.03	259.1	406.7	564.4	725.4	890.3	1058.2	1224.7	1402.7
•04	262.2	412.7	571.4	735.1	903.2	1074.2	1247.8	1422.8
•0445	264.0	418.6	575.8	741.0	911.0	1084.6	1257.3	1436.2

M<sub>1</sub> = .03

U2 T2°FT	1500	2000	2500	3000	3500	4000	<b>45</b> 00	5000
0	250.0	390.0	545.8	702.3	861.8	1032.4	1189.1	1362.0
•01	254.1	394.1	555.7	713.4	876.7	1041.7	1211.3	1377.1
.02	259.4	398.2	564.3	725.8	891.1	1059.4	1229.9	1402.2
•03	263.7	414.1	573.0	737.5	906.1	1077.8	1251.8	1427.6
•0346	264.0	416.0	575.9	741.4	911.1	1088.1	1259.1	1436.1

 $\mathcal{M}_{1} = .04$ 

_									
	U2 T2°R	1500	2000	2500	3000	3500	4000	4500	5000
	0	256.9	402.7	555.1	715.6	877.8	1042.2	1209.3	1380.0
	.01	259.4	408.2	564.3	725.8	891.3	1059.4	1229.8	1402.1
	.02	262.8	414.5	573.1	737.6	906.3	1078.0	1251.9	1427.8

# Values of $\mathcal{E}_2$ - Total Energy in Outlet - BTU

M<sub>1</sub> = .02

N2 T2°F	2 1500	2000	2500	3000	3500	4000	4500	5000
0	321.0	481.1	650.0	823.0	1001.0	1180.1	1361.9	1544.6
.01	324.9	491.6	665.1	843.5	1025.5	1209.8	1396.6	1584.9
.02	331.5	501.0	680.0	863.0	1050.0	1239.0	1430.0	1623.0
.03	337.5	511.5	695.0	882.5	1074.0	1268.5	1465.0	1664.0
•04	<b>343.</b> 6	522.3	709.1	901.7	1097.8	1297.9	1500.5	1704.9
•0445	346.3	526.3	715.6	910.4	1108.5	1311.0	1516.1	1723.1

 $M_1 = .03$ 

U2 T2°R	1500	2000	2500	3000	3500	4000	4500	5000
0	319.1	480.2	657.4	835.2	1016.0	1198.6	1386.0	1580.3
.01	323.5	487.6	668.3	847.2	1029.2	1218.5	1408.7	1596.9
.02	329.2	499.7	679.6	860.2	1048.3	1237.1	1429.8	1623.2
.03	334.0	508.9	690.2	872.9	1061.1	1256.7	1450.0	1650.0
•0346	334.5	510.1	693.0	877.3	1067.0	1265.8	1458.9	1659.4

M<sub>1</sub> = .04

T2 °R	1500	2000	2500	3000	3500	<b>4</b> 000	4500	5000
M2								
0	325.5	492.6	666.3	848.0	1031.4	1217.1	1405.5	1597.5
.01	328.7	498.7	677.2	859.0	1045.0	1235.4	1427.7	1620.9
.02	332.4	505.6	686.4	871.7	1061.3	1255.1	1451.0	1648.0

TABLE VII

# Values of $v_1$ (ft/sec.) for $M_2 = 1.0$

 $\mathcal{M}_1 = .02$ 

U2 T, of	7 1200	1600	2000	2400	2800	3200	3600	4000
0	1048	1205	1340	1460	1578	1684	1784	1879
.01	735	909	1068	1208	1335	<b>14</b> 53	1565	1672
.02	607	768	920	1060	1183	1310	1423	1530
•03	529	680	823	954	1080	1198	1307	1415
•04	475	617	750	880	995	1117	1220	1327
•0445	457	595	725	848	967	1080	1186	1290

 $M_1 = .03$ 

U2 T, °R	' 1200	1600	2000	2400	2800	3200	3600	4000
0	1050	1200	1330	1439	1537	1628	1718	1814
.01	758	922	1059	1178	1289	1390	1498	<b>1</b> 599
•02	619	<b>77</b> 9	913	1032	1142	<b>124</b> 9	<b>1</b> 352	<b>14</b> 58
•0346	497	654	788	909	1022	1130	1235	1339

 $M_1 = .04$ 

T, °R 1200 .01 •02 

TABLE VIII

# Values of $T_2$ (OR) at $M_2 = 1.0$

 $M_1 = .02$ 

UZ T, °I	7 <sub>1200</sub>	1600	2000	2400	2800	3200	3600	4000
0	1085	1455	1830	2210	2580	2955	3330	3705
.01	<b>1</b> 585	1930	2275	2635	2990	3350	3710	4065
.02	2065	2390	2715	3050	3380	3725	4075	4420
•03	2505	2810	3120	3445	3765	4090	4430	4760
•04	2925	3215	3505	<b>381</b> 5	4125	4440	4770	5075
.0445	3100	3385	3675	3980	4280	4585	4905	5220

 $\mathcal{M}_{1} = .03$ 

M <sub>2</sub> T, °R	1200	1600	2000	2400	2800	3200	3600	4000
0	1195	1465	1800	2140	2495	2870	3245	3630
.01	1560	1905	2270	2600	2970	3330	3685	4080
.02	2070	2400	2705	3030	3400	3765	4120	4485
.0346	2600	2940	3270	3605	3960	4325	4635	4985

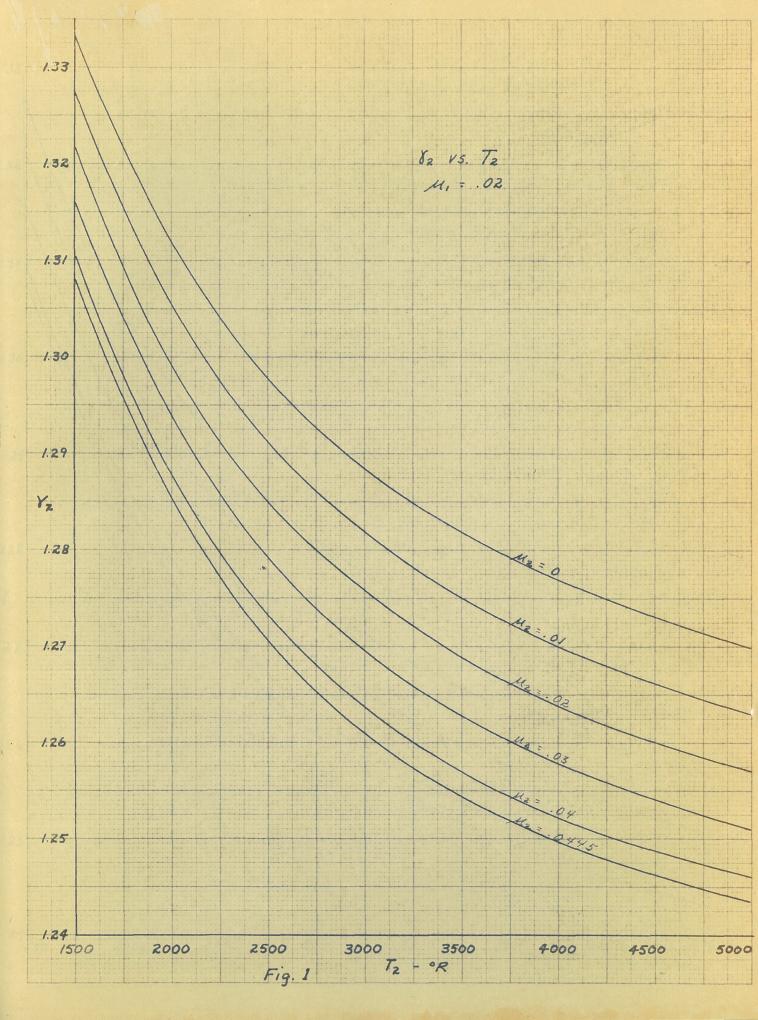
 $\mathcal{M}_{1} = .04$ 

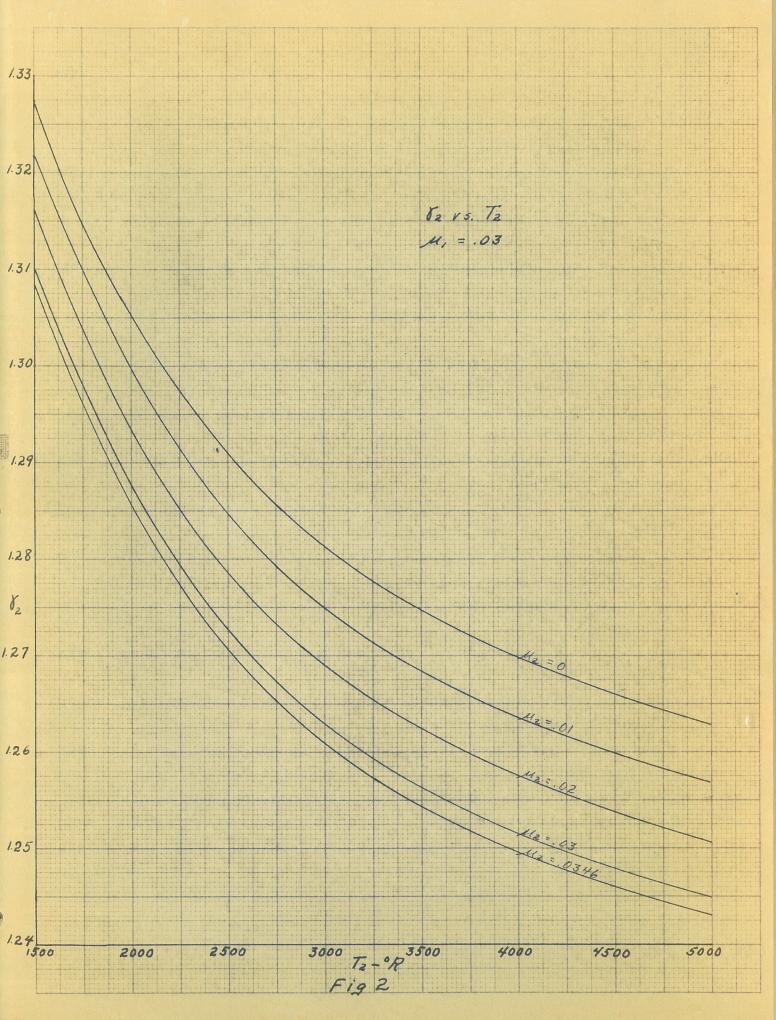
U2 T, °R	1200	1600	2000	2400	2800	3200	3600	4000
0	1190	1495	1845	2220	2610	3000	3380	3750
.01	1650	1940	2310	2640	3030	3420	3780	4150
•02	2110	2400	2745	3055	3440	3810	4140	4510

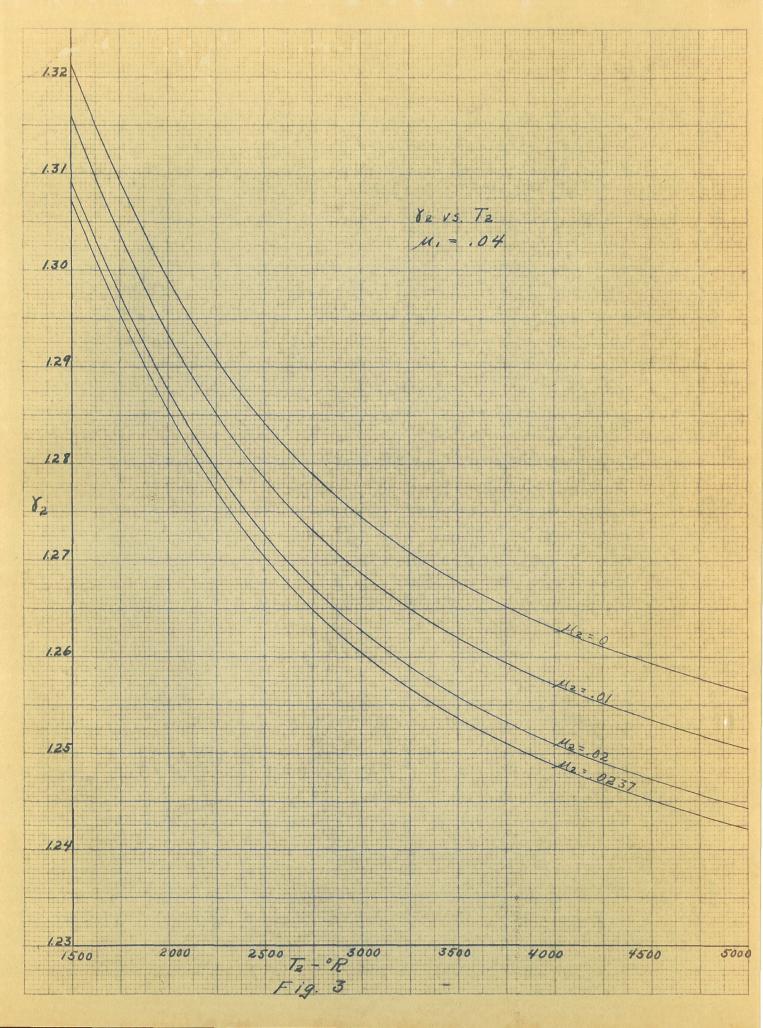
TABLE IX

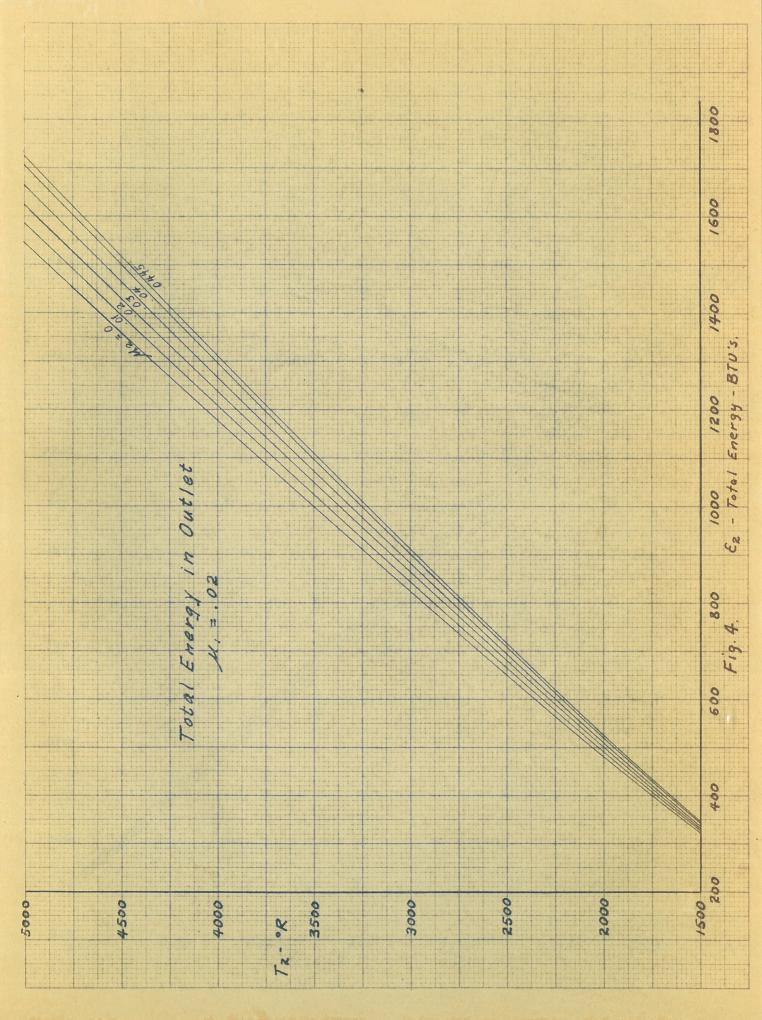
## Values of $p_2/p_1$ for $M_2 = 1.0$

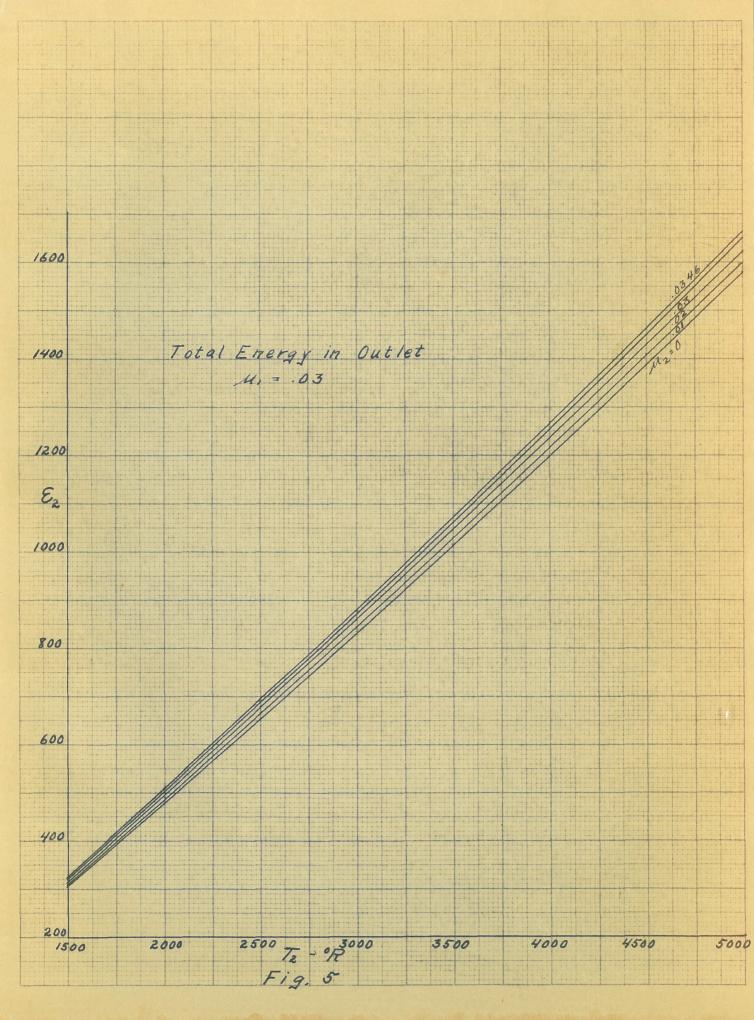
$\mathcal{U}_1 = .02$										
u <sub>2</sub> T, °F	₹ 1200	2000	3000	4000						
0	•593	•599	•604	•605						
•01	•514	•543	•562	•575						
•02	•493	.519	•540	•553						
•03	•483	•506	•526	•540						
•04	•477	•497	•516	•530						
•0445	.476	•494	•513							

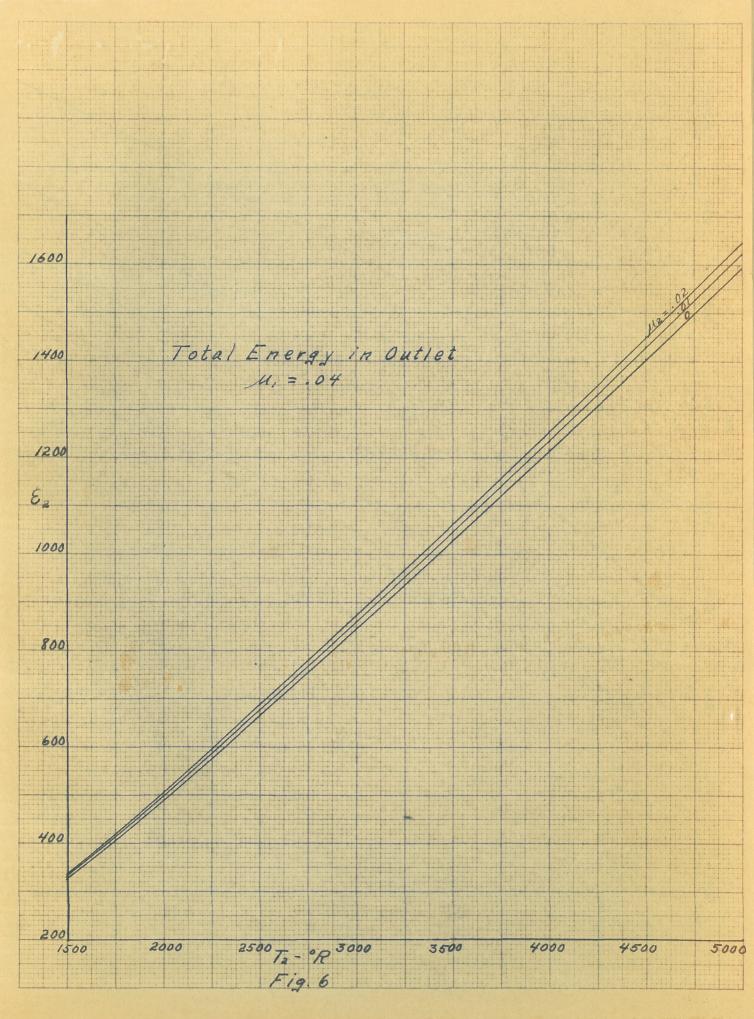


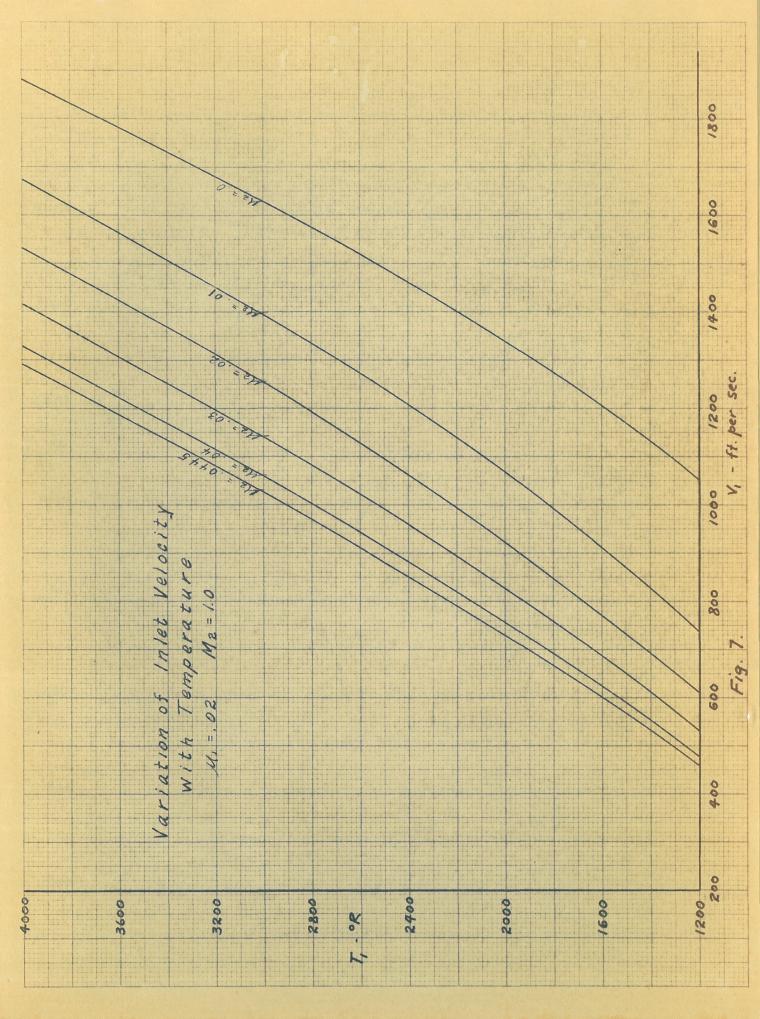


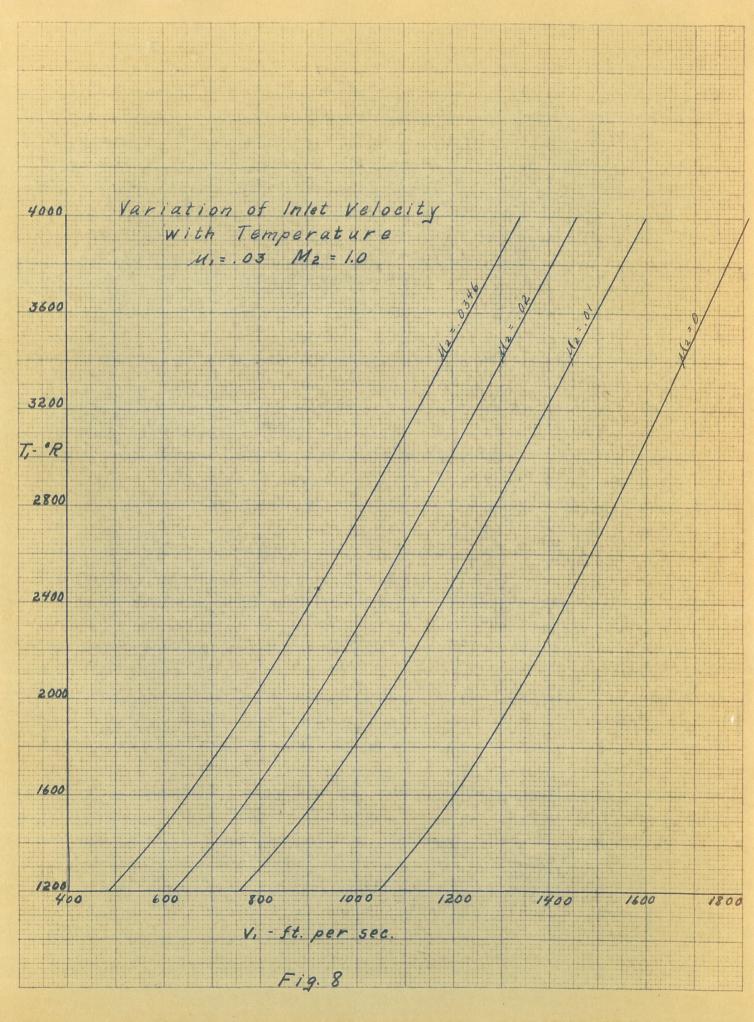












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