AEROSOL FORMATION AND GROWTH IN LAMINAR FLOW

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Abstract

A detailed theoretical analysis of aerosol nucleation and growth in laminar flow, including the important aspects of mass and energy transfer and aerosol size distribution dynamics, is presented. Simulations of dibutyl phthalate aerosol formation and growth in a laminar flow cooled tube, in the presence and absence of seed particles, are carried out using the classical and Lothe-Pound theories of homogeneous nucleation. The competition between new particle formation and vapor growth onto seed particles is explored in detail. The mathematical model is compared to experimental measurements of aerosol volume distribution and dibutyl phthalate mass balance for a laminar flow cooled tube without seed particles. The model with Lothe-Pound theory shows fair agreement with the mass balance data, but overpredicts the total aerosol number concentration by four orders of magnitude.

Chapter 1

INTRODUCTION

Aerosol formation and growth in laminar flow is studied theoretically and experimentally in a setting closely resembling the classic Graetz problem. The specific problem treated here is related in Chapter 2 to the general problem of aerosol formation and growth in flowing systems. This work studies cooling-induced aerosol formation and growth in a well characterized parabolic pipe flow with specified wall temperature. In Chapter 3, the theory of the laminar tube flow aerosol generator is developed and the numerical model is used to examine the detailed operational characteristics of one such device. In this device, described in Chapter 4, dilute dibutyl phthalate in air is cooled to supersaturation, without seed particles, creating aerosol by homogeneous nucleation and growth. Although not applicable to the experiment, the model can incorporate the presence of foreign seed particles, monomer source by chemical reaction, and effects of latent heating from condensational particle growth. The model is also easily adapted to other geometries and flow velocity profiles. The experimental results are compared to the model predictions in Chapter 5. Chapter 6 discusses the results in detail and offers suggestions for future work.

Chapter 2

RELEVANCE

Understanding the fundamental mechanisms of aerosol nucleation and growth has long been a central problem in aerosol science. Such understanding has important implications in characterizing and controlling fine particle emissions from combustion systems and in elucidating the dynamic processes governing the formation and growth of atmospheric aerosols. In simulating atmospheric aerosol dynamics, for example, it is desired to predict the rate of new particle formation as a function of the rate of generation of condensable vapor by gas phase chemical reactions. Predicting rates of new particle formation in the atmosphere requires consideration of the effect of both preexisting particles and newly formed growing particles on the vapor and cluster concentrations in the system (1-4).

Simultaneous homogeneous nucleation and heterogeneous condensation can be conveniently studied in a laminar tube flow in which an inert carrier gas containing a condensable vapor with or without seed particles is rapidly cooled. Numerous studies of aerosol formation in steady tube flow have been carried out (Table 1). Most of the investigations have been directed towards producing an aerosol of minimal polydispersity. The designs of the devices, generally incorporate a feed of foreign nuclei, with conditions chosen to minimize the occurrence of homogeneous nucleation. Although not shown in Table 1, the continuous flow condensation nuclei counter has many characteristics similar to the laminar flow aerosol generators.

The object of this work is to provide a detailed theoretical analysis of aerosol nucleation and growth in laminar flow, including the important aspects of mass and energy transfer and aerosol size distribution dynamics. The analysis will enable the prediction of the aerosol size distributions obtained in such devices as a function of wall cooling rates, inlet conditions, and the presence or absence of a seed aerosol.

Table 1. Summary of Work on Aerosol Formation and Growth in Flowing Systems

Table 1. Summary of Work on Aerosol Formation and Growth in Flowing Systems (Continued)

Investigator	System Studied	Results
Shahriari and Goodrich (10)	Dibutyl phthalate vaporized in a tube coated by DBP-soaked blotter paper. NaCl nuclei-laden nitrogen was the carrier gas. Nucleation occurred after a reheater section in a freely exposed jet.	Growth kinetics were explained by a kinetic theory collision hypothesis and diffusion hypothesis. The accommodation coefficient was unity.
Nicolaon and Kerker (14)	Same system as Nicolaon et al. (11-13), but with a heated intermediate temperature zone during cooling.	Characterization of aerosol generator.
Davis and Liao (15)	Modified Sinclair-La Mer generated with seeded dibutyl phthalate particles in downward flow. Theoretical treatment neglected vapor losses to the wall.	For ₃ nuclei concentrations of 1.2x10 ⁷ cm , an aerosol of approximately 0.3 µm diameter was predicted.
Chang and Davis (16)	Atomization of 10% emulsion of dioctyl phthalate in water flowed to a storage flask.	Showed ability to measure droplet sizes by light scattering.
Carroz et al. (17)	Nitrates of Al, Fe, Cr, Mg, Zn, and Cd, and (CH $_3$) $_2$ Si(0 C $_2$ H $_5$) $_2$ and 0 SO $_4$ were dissolved in flammable solvent (ethanol, methanol) and burned.	Measured aerosol with Whitby and Royco aerosol analyzers, and electron micro- scope photographic analysis.

Chapter 3

THEORY OF THE LAMINAR FLOW AEROSOL GENERATOR

A schematic diagram of the laminar flow aerosol generator is shown in Figure 1. The mathematical model describing the system is based on the appropriate steady state mass, energy, and momentum conservation laws. It is assumed that the formation and growth of aerosol does not disturb the laminar velocity profile of the gas.

3.1 Governing Equaitions

The velocity profile is obtained from solving the Navier-Stokes equation, the applicable form of which is

$$0 = -\frac{\partial p'}{\partial z'} + \frac{1}{r'} \frac{\partial}{\partial r'} \left(r' \mu \frac{\partial v_z}{\partial r'} \right) + g \left(\frac{\partial \rho_g}{\partial T'} \right)_{p'} (T' - \overline{T}')$$
 [1]

where the viscosity μ is, in general, a function of radial position r' due to its temperature dependence. For cooled gas flow downward, the viscosity reduction near the wall and buoyancy forces produce an effect of flattening the velocity profile as compared to the standard parabolic profile with constant temperature. A sample velocity profile is calculated in Appendix A. This deviation from the parabolic velocity profile is not expected to cause significant changes in the aerosol production because the aerosol formation and growth time constants are very much smaller than those associated with the flow relaxation. Consequently, we assume the gas velocity profile is parabolic. The relationship between axial position and effective residence time along a streamline is simply

$$t' = \frac{z'}{v_z(r')}$$
 [2]

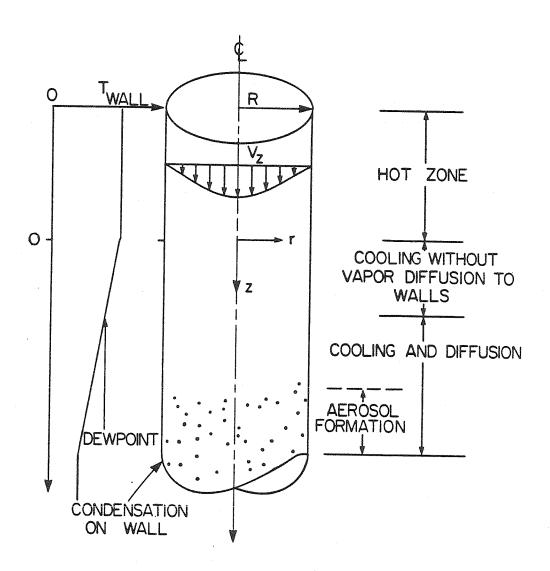


Figure 1. Schematic diagram of cooling section. Gas temperature and vapor mole fraction are uniform at z=0.

The energy and vapor conservation equations are

$$v_{z}(r') \frac{\partial T'}{\partial z'} - \frac{\alpha}{r'} \frac{\partial}{\partial r'} \left(r' \frac{\partial T'}{\partial r'} \right) = \left(\frac{\Delta H_{v}}{C_{D}} \right) S_{v}(r',z')$$
 [3]

$$v_{z}(r') \frac{\partial x}{\partial z'} - \frac{D}{r'} \frac{\partial}{\partial r'} \left(r' \frac{\partial x}{\partial r'} \right) = -S_{v}(r',z')$$
 [4]

where physical properties have been assumed constant at their values at ambient temperature and pressure and where the rate of loss of vapor to aerosol formation and growth is represented as a homogeneous sink in Eq. [4] of magnitude $S_{\nu}(r',z')$. Axial conduction and diffusion have been neglected, an assumption which is valid when Péclet numbers for both transport processes are much greater than unity.

Boundary conditions for Eqs. [3] and [4] are

$$T'(r',0) = T'_0$$
 [5]

$$x(r',0) = x_0$$
 [6]

$$T'(R,z') = T'_{w}(z')$$
 [7]

$$x(R,z') = \min \{x_0, x^{\text{sat}}(T'_{w}(z'))\}$$
 [8]

$$\frac{\partial T'}{\partial r'} = 0 \qquad \qquad r' = 0 \qquad \qquad [9]$$

$$\frac{\partial x}{\partial r'} = 0 \qquad \qquad r' = 0 \qquad \qquad [10]$$

where T_0' is the gas temperature at the entrance to the cooled section, x_0 is the mole fraction of vapor in the entering gas, $T_w'(z')$ is the wall temperature, and x^{Sat} is the saturation vapor mole fraction.

The aerosol phase is described by a general dynamic equation for size distribution along each laminar streamline assuming no Brownian diffusion of particles. Aerosol coagulation has been neglected; this assumption is not always valid but the effect of coagulation may be estimated later (Appendix B). The aerosol phase is represented by the size distribution function n'(v',r',z'),

defined such that n'dv' is the number of particles in the particle volume range [v',v'+dv'] at position (r',z'). The aerosol volume fraction ϕ' is related to the size distribution function by

$$\phi' = \int_{V'*}^{\infty} v'n' dv'$$
 [11]

where v'* is the volume of the critical nucleus.

Considering nucleation and growth processes only, and representing residence time along a streamline by Eq. [2], the population balance on a streamline leads to

$$\frac{\partial \mathbf{n'}}{\partial \mathbf{t'}} + \frac{\partial}{\partial \mathbf{v'}}(\mathbf{n'} \ \mathbf{I}) = \mathbf{J'}\delta(\mathbf{v'} - \mathbf{v'} *)$$
 [12]

where J' is the rate of homogeneous nucleation, and I(v',t') = dv'/dt', is the rate of change of the volume of a particle of volume v' by vapor condensation, the so-called growth law. The initial condition for Eq. [12] is

$$n'(v',0) = N'_{S} \delta(v'-v'_{S})$$
 [13]

where N_S' is the number density of seed aerosol of volume v_S^{**} . For conditions of pure gas feed, $N_S' = 0$. The boundary value of the size distribution function at v'=v'* is derived from Eq. [12], assuming that no particles exist smaller than v'*. Integrating Eq. [12] from v'=0 to v'=v'*+dv', and assuming n'(v')=0 for v'< v'*,

$$\frac{\partial}{\partial t'} \int_{0}^{v'*+dv'} n' dv' + n'(v'*+dv',t')I(v'*+dv',t') = J'(t')$$
 [14]

The first term of Eq. [14] is the time rate of change of the differential number of particles in the size range [v'*,v'*+dv']. This term is well behaved and

goes to zero as we take the limit dv' + 0, giving the boundary condition for n',

$$n'(v^{t*},t') = \frac{J'(t')}{I(v'*,t')}$$
 [15]

Assuming that the Kelvin effect is negligible (Appendix C), the steady state growth law I(v',t') along a streamline is expressible as a separable function,

$$\frac{d\mathbf{v}'}{d\mathbf{t}'} = \theta(\mathbf{t}')\mathbf{v}(\mathbf{v}') \tag{16}$$

where the function $\theta(t')$ describes the diffusional driving forces, and $\nu(v)$ relates growth rate to size.

Specification of the right-hand side of Eq. [16] requires a general expression for the mass flux of vapor molecules to a particle of volume v' over the range of particle sizes from the free molecule to continuum regimes. The mass flux expressions considered in this work are discussed in Appendix D. The specific form of Eq. [16] employed is

$$\frac{dv'}{dt'} = 2\pi D\lambda \frac{c}{c_d} (x - x^{sat}) Kn^{-1} F(Kn)$$
 [17]

where the Knudsen number Kn = $2\lambda/d_p$ is related to particle volume by $v'=(4\pi/3)\lambda^3$ Kn⁻³ and F(Kn) is defined in Appendix D.

3.2 Dimensionless Form

To place the foregoing equations in dimensionless form we define

$$T = \frac{T' - T'_{w_f}}{T'_0 - T'_{w_f}}$$

$$T_w = \frac{T'_w - T'_{w_f}}{T'_0 - T'_{w_f}}$$

$$X = \frac{x - x_{w_f}}{x_0 - x_{w_f}}$$

$$X = \frac{x^{sat} - x_{w_f}}{x_0 - x_{w_f}}$$

$$t = \frac{Dt'}{R^2} \quad r = r'/R$$

$$Le = \frac{\alpha}{D} \quad z = \frac{z'}{R} \quad (Pe)^{-1}$$

$$\bar{\Phi} = \frac{R^2}{D} \frac{1}{x_0 - x_{W_f}} S_V$$

$$\beta = \frac{\Delta H_{V}}{C_{p}} \begin{pmatrix} x_{0}^{-X}w_{f} \\ \overline{T_{0}^{'}-T_{w}^{'}} \end{pmatrix}$$

$$\gamma = 10^{-4} \frac{\lambda}{R} \text{ cm } \mu\text{m}^{-1}$$

$$J = \frac{\gamma R^{5}}{D} J'$$

$$n = \gamma \lambda^{3} R^{3} n'$$

$$N = \gamma R^{3} N' \qquad N_{s} = \gamma R^{3} N'_{s}$$

$$\phi = \gamma \lambda^{-3} R^{3} \phi'$$

$$v = v' \lambda^{-3} \qquad v_{s} = v'_{s} \lambda^{-3}$$

$$v^{*} = v'^{*} \lambda^{-3} \qquad v_{s}^{*} = v'_{s}^{*} \lambda^{-3}$$

The energy and mass conservation equations become, in dimensionless form,

$$(1-r^2)\frac{\partial T}{\partial z} - Le \frac{1}{r}\frac{\partial}{\partial r}\left(r\frac{\partial T}{\partial r}\right) = g$$

$$(1-r^2)\frac{\partial X}{\partial z} - \frac{1}{r}\frac{\partial}{\partial r}\left(r\frac{\partial X}{\partial r}\right) = -\Phi$$
 [19]

with boundary conditions,

$$T(r,0) = 1$$
 [20]

$$X(r,0) = 1$$
 [21]

$$T(1,z) = T_{\omega}(z)$$
 [22]

$$X(1,z) = \min\{1, X^{\text{sat}}(T_{w}(z))\}$$
 [23]

$$\frac{\partial T}{\partial r} = 0 \qquad r = 0 \tag{24}$$

$$\frac{\partial X}{\partial r} = 0 \qquad r = 0$$
 [25]

The aerosol growth law, Eq. [17], becomes

$$-\frac{d Kn}{dt} = \Lambda(X-X^{sat})Kn^3 F(Kn)$$
 [26]

where $\Lambda = (c/c_d)(x_0-x_{w_f})\gamma^{-2}$, the ratio of the characteristic time for radial diffusion of vapor to the characteristic time for particle growth. The growth law [26] can be integrated along a streamline to calculate the Knudsen number of a particle at axial position z whose formation originated at \hat{z} ,

$$\frac{\Lambda}{1-r^2} \int_{\hat{z}}^{z} [X(r,\zeta) - X^{\text{sat}}(r,\zeta)]d\zeta =$$

$$\int_{Kn+\infty}^{Kn(r,z,\hat{z},Kn+)} \frac{-dKn}{Kn^3F(Kn)}$$
[27]

Eq. [27] applies to the growth of seed aerosol as well as to the growth of homogeneously formed nuclei.

Eqs. [12],[13] and [15] are solved by the method of characteristics using Eq. [17] for the growth law. The result, in dimensionless form, is

$$n(r,z,v) = \frac{J(r,\hat{z}(z,v))}{4\pi\Lambda[X(r,\hat{z}(z,v))-X^{\text{sat}}(r,\hat{z}(z,v))]Kn^{-1}(v)F(Kn(v))} + N_{\text{s}}(v-v_{\text{s}}(r,z))$$
[28]

where \hat{z} is defined by Eq. [27], and v_s is determined from Eq. [27] with $\hat{z} = 0$ and $Kn^* = Kn_s^*$.

The aerosol vapor sink function $S_{\rm V}$ is calculated by substituting Eqs. [28] and [11] into the relation connecting the vapor sink and the rate of change of the aerosol volume fraction,

$$S_{V} = \frac{c_{d}}{c} \frac{d\phi'}{dt'}$$
 [29]

The dimensionless result is

$$\Phi = 4\pi [X(r,z)-X^{\text{Sat}}(r,z)] \left\{ \int_{0}^{z} J(\zeta) Kn^{-1}(z,\zeta) F(Kn(z,\zeta)) \frac{d\zeta}{1-r^{2}} + N_{\text{S}} Kn^{-1}(z,0) F(Kn(z,0)) \right\} + \frac{4\pi J(z)}{3\Lambda Kn^{*3}}$$
[30]

The first two terms on the right hand side of Eq. [30] represent vapor sinks by the growth of homogeneously nucleated aerosol and seed particles. The

third term accounts for the vapor loss due to the formation of critical nuclei by homogeneous nucleation. This last term is generally negligible when compared to the first two.

3.3 <u>Solution of the Energy and Mass Conservation Equations</u>

The solutions of the energy and mass conservation equations can be expressed in terms of a Green's function $G(r,z;\rho,\zeta)$ as

$$T(r,z) = \int_{0}^{1} \left[G(r,\text{Le }z;\rho,0) - \int_{0}^{z} T_{W}(\zeta) \frac{\partial}{\partial z} G(r,\text{Le }z;\rho,\text{Le }\zeta) d\zeta \right] \rho(1-\rho^{2}) d\rho$$

$$+ \text{Le}^{-1}\beta \int_{0}^{z} \int_{0}^{1} \rho \Phi(\rho,\zeta) G(r,\text{Le }z;\rho,\text{Le }\zeta) d\rho d\zeta$$
[31]

$$X(r,z) = \int_{0}^{1} \left[G(r,z;\rho,0) - \int_{0}^{z} X_{W}(\zeta) \frac{\partial}{\partial z} G(r,z;\rho,\zeta) d\zeta \right] \rho(1-\rho^{2}) d\rho$$

$$- \int_{0}^{z} \int_{0}^{1} \rho \Phi(\rho,\zeta) G(r,z;\rho,\zeta) d\rho d\zeta$$
 [32]

where

$$G(r,z;\rho,\zeta) = \sum_{j} \frac{\psi_{j}(r)\psi_{j}(\rho)}{\|\psi_{j}\|^{2}} e^{-\lambda_{j}^{2}(z-\zeta)}$$
[33]

and $\psi_{\mathbf{j}}$ are the eigenfunctions of the Sturm-Liouville problem,

$$\frac{d}{dr}\left(r\frac{d\psi}{dr}\right) + \lambda^2 r(1-r^2)\psi = 0$$
 [34]

$$\frac{d\psi}{dr} = 0 \qquad r = 0 \tag{35}$$

$$\psi = 0 \qquad r = 1 \tag{36}$$

with the norm defined by

$$\|\psi_{j}\|^{2} = \int_{0}^{1} r(1-r^{2})\psi_{j}^{2}(r) dr$$
 [37]

For many practical conditions, such as that to be considered shortly involving dibutyl phthalate, $\beta << 1$. Therefore, the latent heat released upon vapor condensation is negligible when compared with convection and conduction, and the last terms on the right hand side of Eqs. [18] and [31] may be neglected. The solution of the energy equation, Eq. [31], is then uncoupled from that for the vapor conservation equation and can be evaluated directly from Eq. [31]. The dimensionless vapor sink Φ is a function of both X and T and thus Eq. [32] must be used iteratively to determine X. Once X and T have been calculated over the volume of the tube, the nucleation rate can be determined everywhere and used in Eqs. [27] and [28] to obtain the aerosol size distribution as a function of location.

The Green's function $G(r,z;\rho,\zeta)$ must be calculated over a suitably chosen grid. Physically, G is the steady state solution to the diffusion equation in the laminar flow tube with homogeneous boundary conditions for 2π units of mass per unit time injected uniformly over the circle of radius ρ at axial position ζ . This solution is not well behaved as $\rho \to 0$. However, the expressions in Eqs. [31] and [32] require only the group ρG . This well-behaved function physically represents the solution to the same problem, but with an injection of a unit mass per unit time per unit length of the circle at (ρ,ζ) . It is thus straightforward to compute the discrete form of ρG numerically on a finite grid by integrating Eqs. [18] and [19] with the point source initial condition just described and homogeneous boundary conditions. Thus, the eigenfunctions ψ_i need not be calculated.

An efficient method of evaluating Eqs. [31] and [32] is to integrate the Green's function over the initial conditions at z=0, stepping forward to $z=z_1$. The solutions at $z=z_1$ are then used as the initial condition from which the solutions are obtained at $z=z_2$. This process is continued down the length of the tube, storing the temperature and mole fraction at all r and z.

From this, the aerosol size distribution is obtained directly from Eq. [28] The marching solutions are given by

$$T(r_{n},z_{m+1}) = T_{w}(z_{m+1}) + \sum_{j=1}^{N} [T(r_{k},z_{m}) - T_{w}(z_{m+1})](1-r_{j}^{2})G_{1}(r_{n},r_{j})$$

$$+ \beta \Phi(r_{n},z_{m+1}) \frac{\Delta z}{1-r_{n}^{2}}$$

$$X(r_{n},z_{m+1}) = X_{w}(z_{m+1}) + \sum_{j=1}^{N} [X(r_{k},z_{m}) - X_{w}(z_{m+1})](1-r_{j}^{2})G_{2}(r_{n},r_{j})$$

$$+ \Phi(r_{n},z_{m+1}) \frac{\Delta z}{1-r_{n}^{2}}$$
[39]

where G_1 and G_2 are the finite-difference Green's function ρG evaluated at $(r_n, \text{Le }\Delta z; r_j, 0)$ and $(r_n, \Delta z; r_j, 0)$, respectively. Eqs. [38] and [39] require iteration with Eq. [30] because Φ is an implicit function of X. As noted earlier, when latent heating can be neglected, i.e. $\beta << 1$, no iteration is required to evaluate Eq. [38].

3.4 Homogeneous Nucleation Theories

The theory of the condenser requires an expression for the rate of formation of new particles by homogeneous nucleation, J'. Springer (18) has presented a review of current theories of homogeneous nucleation. While there are many modifications to the classical nucleation theory, only the Lothe-Pound theory shows a significant numerical difference. Therefore, two theories will be employed here, the classical theory of homogeneous nucleation and the Lothe-Pound theory. Both theories predict the formation rate of particles of critical nucleus size from a steady state pre-embryo cluster distribution derived from free energy considerations. Both theories include contributions from volume and surface free energies. The Lothe-Pound theory, in addition, includes translational, rotational and replacement free energy contributions.

Both the classical and Lothe-Pound nucleation theories can be expressed as

$$J' = c * \kappa N *$$

where c* is the rate of arrival and sticking of monomer, κ is the Zeldovich nonequilibrium factor, and N* is the concentration of critical nuclei. Table 2 shows a comparison of the expressions involved in the two theories. Although the forms of the expressions for the nucleation rate are comparable, numerical values of the rate for dibutyl phthalate differ by 20 orders of magnitude. The difference in predicted nucleation rates for most monomer species between the two theories is similarly dramatic. Although Springer (18) notes that some species are better described by the classical theory, while others are better modeled by the Lothe-Pound theory, no systematic basis is observed by which the more relevant theory may be predicted a priori.

Table 3 compares numerical predictions of homogeneous nucleation rates by the classical theory and the Lothe-Pound theory, for dibutyl phthalate over a range of conditions typical in an aerosol generator. The Lothe-Pound theory consistently predicts nucleation rates of 18 to 20 orders of magnitude higher than the corresponding classical theory predictions.

Table 2. Comparison of Classical and Lothe-Pound Theories of Homogeneous Nucleation

	Classical theory	Lothe-Pound theory
Critical nucleus diameter d*	4σV _g kT &nS	$\frac{4\sigma V_L}{kT \ \&nS} \left(1 - \frac{6kT}{\pi \sigma d} \right) (a)$
Arrival rate c*	^{πd} ^{*2} p ^ζ c (2πmkT) ^{1/2}	πd* ² p ξ _C (2πmkT) ^{1/2}
Zeldovich factor ĸ	$\left(\begin{array}{c} \sigma \\ \overline{kT} \end{array}\right)^{1/2} \left(\begin{array}{c} 2V_{\underline{k}} \\ \pi d^*_{\overline{p}} \end{array}\right)$	$ \left(\frac{\sigma}{kT}\right)^{1/2} \left(\frac{2V_{\mathcal{L}}}{\pi d^{*2}_{PLP}}\right) \left(1 - \frac{18kT}{\pi \sigma d^{*2}_{PLP}}\right)^{1/2} \tag{b} $
Critical nucleus concentration N*	$\frac{p}{kT} \exp \left(-\frac{\pi \sigma d^{*2}}{3kT}\right)$	1.1x10 ⁻⁵ ($\rho_{\ell}kT$) ³ ($d_{p_Lp}^*$) exp($-\frac{\pi\sigma d_{p_Lp}^{*2}}{3kT}$)

 $^{
m a}$ Expression is implicit for $^{
m d}_{
m pLp}$.

^bThe third factor is usually within a few percent of unity and is not included in the final rate expression in Springer (18).

Table 3. Numerical Comparison of Nucleation Rates Predicted for Dibutyl Phthalate by the Classical and Lothe-Pound Theories

$x = 10^{-5}$ J', $cm^{-3}sec^{-1}$		T,°C		= 10 ⁻⁴ -3 _{sec} -1
Classical	Lothe-Pound		Classical	Lothe-Pound
	3x10 ⁻¹	75		1x10 ⁻⁵
	1x10 ⁶	70		3x10 ⁴
1x10 ⁻¹⁰	4x10 ¹⁰	65	2x10 ⁻¹⁰	5x10 ¹⁰
6x10 ⁻⁷	8x10 ¹³	60	1×10 ⁻⁵	1x10 ¹⁵
5x10 ⁻⁴	3x10 ¹⁶	55	4×10 ⁻²	1x10 ¹⁸
		50	2×10 ¹	2x10 ²⁰
		45	3x10 ³	9x10 ²¹
		40	1x10 ⁵	2x10 ²³
	J', cm Classical 1x10 ⁻¹⁰ 6x10 ⁻⁷	J', cm ⁻³ sec ⁻¹ Classical Lothe-Pound 3x10 ⁻¹ 1x10 ⁶ 1x10 ⁻¹⁰ 4x10 ¹⁰ 6x10 ⁻⁷ 8x10 ¹³	J', cm $^{-3}$ sec $^{-1}$ T,°C Classical Lothe-Pound $3x10^{-1}$ 75 $1x10^{6}$ 70 $1x10^{-10}$ $4x10^{10}$ 65 $6x10^{-7}$ $8x10^{13}$ 60 $5x10^{-4}$ $3x10^{16}$ 55 50 45	J', cm ⁻³ sec ⁻¹ T,°C J', cm ⁻³ Classical Lothe-Pound Classical $3x10^{-1}$ 75 $1x10^{6}$ 70 $1x10^{-10}$ $4x10^{10}$ 65 $2x10^{-10}$ $6x10^{-7}$ $8x10^{13}$ 60 $1x10^{-5}$ $5x10^{-4}$ $3x10^{16}$ 55 $4x10^{-2}$ 50 $2x10^{1}$ 45 $3x10^{3}$

3.5 Calculation of Average Nucleation Rate

In the development we have followed, the local nucleation rate, J'(r',z'), is determined from the local temperature and vapor mole fraction. The local vapor mole fraction results from the solution of the vapor species conservation equation and includes the effect of vapor depletion by homogeneous nucleation (generally negligible) and by heterogeneous condensation of vapor on growing particles. Thus, as vapor is depleted by condensation on growing particles, the local nucleation rate can be expected to decrease, neglecting, of course, the effect of local temperature changes due to cooling.

There is, in fact, another effect that serves to decrease the local nucleation rate, one that has been elucidated by Pesthy et al. (19). There exist vapor concentration and temperature profiles in the immediate vicinity of a growing particle that extend from the background values far from the particle's surface to the values at the particle surface. Because of the vapor sink at the particle surface and the heat released by condensation, the vapor concentration and temperature profiles around the particle are such that the nucleation rate in the immediate vicinity of a particle is depressed below that existing at background conditions (see Figure 2).

We note from Figure 2 that the mole fraction profile around a growing particle extends from the local background value \mathbf{x}_b to the value at the particle surface \mathbf{x}_p . The local background value \mathbf{x}_b is obtained from the solution of the vapor species conservation equation. The sink term in that equation automatically accounts for the mole fraction profile sketched in Figure 2. The nucleation rate predicted by the model in the present study is based on \mathbf{x}_b rather than on the detailed mole fraction profile around each particle. Thus, it is necessary to assess the error inherent in approximating the actual spatially averaged nucleation rate by that evaluated at \mathbf{x}_b . We now carry out such an assessment.

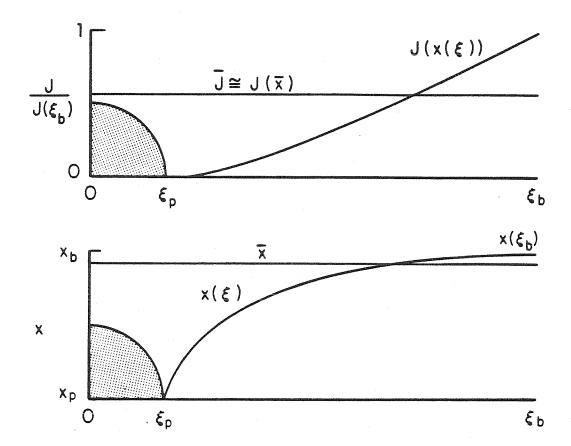


Figure 2. Nucleation rate function and vapor mole fraction profiles in the vicinity of a growing aerosol particle, exaggerated for illustration.

The spatially averaged nucleation rate occurring in a spherical region around a particle of radius ξ_p out to a radius ξ_b when $\xi_b >> \xi_p$ can be expressed as (primes are dropped for convenience; all quantities are dimensional)

$$\bar{J} = \frac{3}{4\pi\xi_b^3} \int_0^{\xi_b} 4\pi\xi^2 J(\xi) d\xi$$
 [41]

where $J(\xi)$ is the homogeneous nucleation rate at radial position ξ from the particle center, where the vapor mole fraction and temperature are $x(\xi)$ and $T(\xi)$, respectively. Eq. [41] can be rearranged as (19)

$$\frac{\bar{J}}{J_{\infty}} = 1 - \frac{3}{\xi_{b}^{3}} \int_{0}^{\xi_{b}} \frac{-\Delta J(\xi)}{J_{\infty}} \xi^{2} d\xi$$
 [42]

where $J_{\infty} = J(\xi_{b})$ is the homogeneous nucleation rate at the background conditions.

For dilute systems the contribution of latent heat release at the particle surface to ΔJ is small, and the dominant contribution to the integral of Eq. [42] arises from the region where ξ^2 is large but ΔJ is small. Thus, it is advantageous to treat mole fraction x as the integration variable and express Eq. [41] as

$$\bar{J} = \int_{x_p}^{x(\xi_b)} J(x) \left[\xi_b^3 \frac{dx}{d\xi^3} \right]^{-1} dx$$
 [43]

The Jacobian of the transformation may be interpreted as a distribution function of averaging volume in x-space. This distribution has a unit area if x = 0 within the volume of the aerosol particle, yielding

$$\bar{J} = \int_{0}^{x(\xi_b)} J(x)f(x)dx$$
 [44]

where

$$f(x) = \left[\xi_b^3 \frac{dx}{d\xi^3} \right]^{-1} \qquad 0 \le x \le x(\xi_b)$$
 [45]

After particle growth affects the background mole fraction in an aerosol system, the approximate mole fraction profile around a particle is (19)

$$x = x_p + (x_b - x_p) \left[\frac{1 - \xi_p / \xi}{1 - \xi_p / \xi_b} \right] \qquad \xi_p \le \xi \le \xi_b$$
 [46]

This profile can be substituted into Eq. [45] and algebraically inverted to give

$$f(x) = \frac{3\left(\frac{\xi_p}{\xi_b}\right)^3\left(1 - \frac{\xi_p}{\xi_b}\right)}{x_b - x_p} \left[1 - \left(1 - \frac{\xi_p}{\xi_b}\right)\frac{x - x_p}{x_b - x_p}\right]^{-4} U(x - x_p)$$

$$+ 2\left(\frac{\xi_p}{\xi_b}\right)^3 \delta(x) \qquad 0 \le x \le x_b \qquad [47]$$
where U is the unit step function. A convenient averaging radius we will use is $\xi_b/\xi_p = \frac{2}{6}1/3$. (19)

The background concentration depends on the aerosol volume and macroscopic parameters affecting diffusional loss of monomer. For example, if monomer is depleted only by diffusion to growing particles, the background mole fraction is approximately given by (19)

$$x_b = x_p + (x_b(0) - x_p) \left(1 - \frac{\hat{\phi}}{\hat{\phi}_f}\right) \left[\frac{1 - \hat{\phi}^{1/3}}{1 - 3/2\hat{\phi}^{1/3}}\right]$$
 [48]

where $x_b(0)$ is the initial background mole fraction, $\hat{\phi}$ is the aerosol volume fraction, and $\hat{\phi}_{\mathbf{f}}$ is the ultimate aerosol volume fraction when all monomer has been condensed. Eq. [48] is valid only after $\hat{\phi} > (\hat{\phi}_f/2)^{3/2}$, so that the initial transients are not important and $x_b < x_b(0)$. If the monomer vapor is influenced by other sources or sinks, then Eq. [48] does not apply, and $x_{\rm b}$ must be determined by a species conservation equation as in the present case.

The local nucleation rate may be expanded in a Taylor series about a reference point given by the average mole fraction,

$$\bar{x} = \int_{0}^{x} b x f(x) dx$$
 [49]

to give

$$J(x) = J(\bar{x}) + \left(\frac{\partial J}{\partial x}\right)_{\bar{x}} (x-\bar{x}) + \frac{1}{2} \left(\frac{\partial^2 J}{\partial x^2}\right)_{\bar{x}} (x-\bar{x})^2 + \cdots$$
 [50]

Using Eqs. [44] and [50], we obtain

$$\overline{J(x)} - J(\overline{x}) = \frac{1}{2} \left(\frac{\partial^2 J}{\partial x^2} \right)_{\overline{x}} (\overline{x^2} - \overline{x}^2) + \cdots$$
 [51]

Because the distribution f(x) is fairly sharp, the higher order terms of Eq. [51] are negligible.

Defining

$$\overline{x^2} = \int_0^{x_b} x^2 f(x) dx$$
 [52]

we obtain the difference $(x^2-\bar{x}^2)$ to lowest orders of $\hat{\phi}$ as

$$\overline{x^2} - \overline{x}^2 = \frac{1}{4} \hat{\phi}^{2/3} (x_b - x_p)^2 \left[1 + 2 \hat{\phi}^{1/3} \left(1 + \frac{2x_p}{x_b - x_p} \right) \right]$$
 [53]

The variance, $\overline{x^2}$ - \overline{x}^2 , is always positive, and, for dilute systems, proportional to $\hat{\phi}^{2/3}$. Since all realistic models of homogeneous nucleation give $\partial^2 J/\partial x^2 > 0$, Eq. [51] predicts that the true average nucleation rate always exceeds the value of the nucleation rate evaluated at the average mole fraction.

Substituting Eq. [53] into Eq. [51] gives

$$\overline{J(x)} \cong J(\bar{x}) + \frac{1}{8} \left(\frac{\partial^2 J}{\partial x^2} \right)_{\bar{x}} (x_b - x_p)^2 \hat{\phi}^{2/3} \left[1 + 2 \hat{\phi}^{1/3} \left(1 + \frac{2x_p}{x_b - x_p} \right) \right]$$
 [54]

From Eqs.[46] and [49], we obtain

$$\frac{x_{b} - \bar{x}}{x_{b} - x_{p}} \cong \frac{1}{2} \hat{\phi}^{1/3} \left[1 + \hat{\phi}^{1/3} \right] + \frac{x_{p}}{x_{b} - x_{p}} \hat{\phi}$$
 [55]

Eq. [50] may now be evaluated at x_b neglecting higher-order terms,

$$J(x_b) \cong J(\bar{x}) + \frac{1}{2} \left(\frac{\partial J}{\partial x}\right)_{\bar{x}} (x_b - x_p) \hat{\phi}^{1/3} \left[1 + \hat{\phi}^{1/3}\right]$$
$$+ \frac{1}{8} \left(\frac{\partial^2 J}{\partial x^2}\right)_{\bar{x}} (x_b - x_p)^2 \hat{\phi}^{2/3} \left[1 + \hat{\phi}^{1/3}\right]^2$$
[56]

The average nucleation rate is now

$$\overline{J(x)} \cong J(x_b) - \frac{1}{2} \left(\frac{\partial J}{\partial x} \right)_{\overline{x}} (x_b - x_p) \hat{\phi}^{1/3} \left[1 + \hat{\phi}^{1/3} \right] + \frac{1}{8} \left(\frac{\partial^2 J}{\partial x^2} \right)_{\overline{x}} (x_b - x_p)^2 \hat{\phi} \left[\frac{x_p}{x_b - x_p} - \hat{\phi}^{1/3} \right]$$
[57]

An order of magnitude analysis of the difference between $\overline{J(x)}$ and $J(x_b)$ from Eq. [57] shows

$$\frac{\overline{J(x)}}{J(x_{b})} = 1 - \frac{1}{2} O(1)O(\hat{\phi}^{1/3}) + \frac{1}{8} O(1)O(\hat{\phi}) O\left(\frac{x_{p}}{x_{b}} - \hat{\phi}^{1/3}\right)$$
 [58]

Since $\hat{\phi} << 1$ for dilute systems, the negative correction to $J(x_b)$ is at most a few percent. Therefore, the foregoing analysis confirms the validity of approximating the average homogeneous nucleation rate as $J(x_b)$.

3.6 <u>Numerical Solution of the Governing Equations</u>

Numerical calculations with the theoretical model are performed over a regular grid of points in (r,z) space. The iteration scheme and grid spacings in both coordinate directions are chosen to yield a reasonable solution accuracy. The model incorporates greatly differing time scales, presenting a stiff set of equations. The integral result of Eq. [27] allows the removal of some stiffness. The model of Eqs. [38] and [39] may be discretized on a scale of Δr and Δz characteristic of vapor diffusion and heat conduction if Eqs. [28] and [30] are properly discretized. The discrete solution to Eq. [12] using the characteristic of Eq. [27] is the discrete aerosol distribution.

$$n(r_{n}, z_{m}, v(r_{n}, z_{m}, z_{i})) = \frac{J(r_{n}, z_{i}) \frac{\Delta z}{1 - r_{n}^{2}} + N_{s} \delta_{i,1}}{[v(r_{n}, z_{m}, z_{i}) - v(r_{n}, z_{m}, z_{i-1})]}$$

$$i = 1, 2, ..., m$$

$$n = 1, 2, ..., N_{r}$$

$$m = 1, 2, ..., N_{z}$$

$$\delta_{i,1} = \begin{cases} 1 & i = 1 \\ 0 & i \neq 1 \end{cases}$$

$$(59)$$

and the discrete vapor sink, the finite-difference analog of Eq. [29], is

$$\Phi(r_n, z_m) = \frac{\phi(r_n, z_m) - \phi(r_n, z_{m-1})}{\Lambda} \frac{(1 - r_n^2)}{\Delta z}$$
 [60]

Eq. [59] is the sum of two distributions. The first term of the numerator represents the number of new particles per unit volume formed at interval z_i on streamline r_n , and the second term represents the monodisperse seed particle concentration, present since z_1 . Thus the total number concentration is

$$N(r_n, z_m) = \sum_{i=1}^{m} J(r_n, z_i) \frac{\Delta z}{1 - r_n^2} + N_s$$
 [61]

and the total volume fraction is

$$\phi(r_{n},z_{m}) = \sum_{i=1}^{m} v(r_{n},z_{m},z_{i})J(r_{n},z_{i}) \frac{\Delta z}{1-r_{n}^{2}} + N_{s}v_{s}(r_{n},z_{m})$$
[62]

Note that the seed volume is only a special case of the general volume characteristic.

$$v_s(r_n, z_m) = v(r_n, z_m, z_1)$$

$$= \frac{4\pi}{3} Kn^{-3}(r_n, z_m, z_1, Kn_s^*)$$
[63]

where Kn is solved from Eq. [27] after the left hand side of Eq. [27] is numerically integrated. Eqs. [27], [62] and [63] are combined with Eq. [60] to calculate the vapor sink term in the discretized model.

Once the discrete model incorporating Φ is calculated with Eqs. [38] and [39] and a modified regula falsi iteration scheme, the aerosol distribution, number concentration and volume fraction are calculated with the discrete Eqs. [59], [61] and [62]. The discrete number distribution is partitioned by the aerosol volume characteristic, $\mathbf{v}(\mathbf{r}_n, \mathbf{z}_m, \mathbf{z}_i)$, and is therefore resolved to an accuracy dependent on the streamline location and the z-interval of the numerical grid.

Meaningfully accurate solutions to Eqs. [38] and [39] are achieved when the difference in each dependent variable at consecutive z coordinates is small compared to the magnitude of that variable. Sufficiently fine resolution of the

aerosol distribution may require a still finer grid spacing in z. The region of low velocity and regions of high vapor sink rate exhibit the lowest accuracy. The appropriate choice of the z-step size may therefore depend on the boundary conditions, the nucleation rate and the inlet seed concentration. The streamline located one r-interval away from the wall has the lowest velocity and highest cooling rate, and is therefore the most convenient determinant of the z-interval. As such, the choice of the r-interval directly influences the choice of the z-interval. This relationship is fundamentally illustrated by the nature of Eqs. [31] and [32]. With these equations, numerical integration requires a grid in (r,z) fine enough to accurately represent the integrands. The plume-like nature of the diffusional Green's function is in part responsible for the interrelationship of the maximum r and z grid spacings.

The choice of the r-interval may be made first, determining the spatial resolution of the model. Intuitively, a lower limit to the r-interval may be specified by the mean distance between the particles of concentration N, or $\Delta r = N^{-1/3}$. Since the total aerosol concentration cannot be known a priori, several simulations with different Δr may be compared. It has been found from numerical solutions to pipe flow in a 17.3 mm I.D. tube that Δr of 0.05 of the tube radius (0.43 mm) is adequate for particle concentrations less than 10^9 cm⁻³. Values of Δz used ranged from 1.25 x 10^{-4} to 5 x 10^{-4} . This limit of particle concentration includes all cases of negligible coagulation (Appendix B).

3.7 Simulation of Dibutyl Phthalate Aerosol Formation and Growth

We now examine the predictions of the theory developed above over a range of conditions chosen to reflect those of a laminar flow aerosol generator constructed in our laboratory, and generally typical of such devices (5,6,8,10,11). The variable having the greatest effect by far on the predicted behavior of the system is the choice of homogeneous nucleation theory. We choose to study the classical and Lothe-Pound nucleation theories because they predict greatly differing nucleation rates. All simulations are based on dibutyl phthalate as the condensable vapor. Table 4 shows the ranges of operating parameters used in the simulations.

To perform the simulation for dibutyl phthalate the following properties were selectd: saturation mole fraction function $x^{\rm sat}=\exp(21.497-\frac{11,497}{T})$ (20,21), surface tension, $\sigma_{\rm DBP}=33-0.8({\rm T'-25^{\circ}C})~{\rm g~sec^{-2}}$ (12), the ratio of gaseous to liquid molar concentrations, c/c_d=0.011 (at 25°C), molecular diffusivity, $D_{\rm DBP}=0.0282~{\rm cm^{2}sec}$ (20,21), and the critical Knudsen number, Kn*. The value of the Lewis number for this choice of $D_{\rm DBP}$ is Le=7.74. We also note that the axial Péclet numbers for mass and heat transfer, Pe_Z, based on tube diameter and a 3 ℓ /min flow rate have values of 700 and 170, respectively, validating the early assumption neglecting axial diffusion and heat conduction relative to convection.

Figure 3 shows dimensionless radial temperature profiles at four dimensionless axial distances. In all cases the wall temperature profile is taken as a linear transition from $T_W = 1$ to $T_W = 0$ over a distance of z = 0.008. The solution of the heat and mass transfer problems in the absence of aerosol formation is shown in Figure 4. This solution is realistic only to the position z where the first aerosol would form and begin to consume vapor by growth. At all points downstream from that position, distortion of the plotted streamlines would be

Table 4. Simulated Operating Conditions for the Cooled Laminar Flow Tube

Parameter Ranges and Conditions	Comments
101°C ≤ T' ₀ ≤ 200°C	Dewpoint = 101°C
$2 \times 10^{-5} \le x_0 \le 2 \times 10^{-4}$	$x_0 = 1 \times 10^{-4}$ held constant $T_0' = 150^{\circ}$ C held constant
$0 \leq N_s \leq 10^8 \text{ cm}^{-3}$	$ \begin{cases} x_0 = 1 \times 10^{-4} \\ T'_0 = 150^{\circ}C \end{cases} \text{ held constant} $

Note: The simulations assume a cooling zone fabricated from a standard 3/4 in. tube of 0.035 in. wall thickness (R = 0.864 cm), a linear wall temperature transition of 10 cm length, and a gas flow rate of 3 ℓ min at 25°C. In all cases considered, $T'_{\rm wf}$ = 25°C.

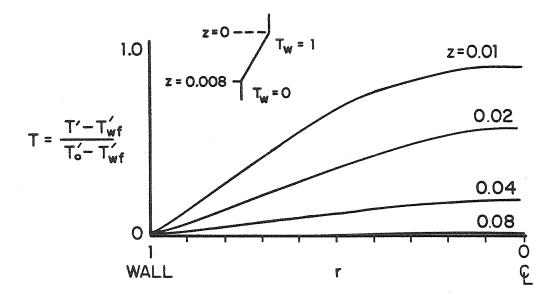


Figure 3. Dimensionless temperature profile. Wall temperature profile is a linear transition as depicted in the inset.

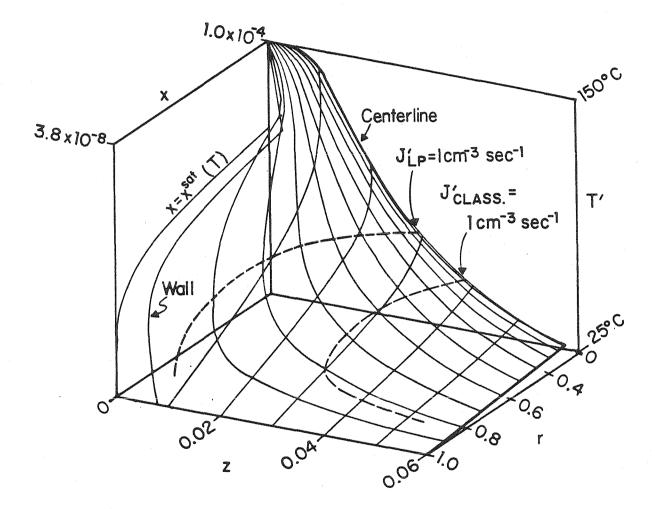


Figure 4. Streamline trajectories in vapor composition-temperature profile without nucleation. Isopleths of critical nucleation rate indicated for the Lothe-Pound and classical nucleation theories.

caused by the aerosol. Streamlines at ten radial positions are plotted to show temperature and vapor mole fraction as a function of z. The saturation curve is shown in the x,T plane. Streamlines near the wall reach saturation ratios greater than unity at the earliest axial positions. The highest saturation ratios are achieved late along the center streamline. Consequently, the isopleth of critical nucleation rate for the Lothe-Pound theory, lying nearer to the saturation curve than that for the classical theory, predicts aerosol formation to initiate near the wall. The classical theory predicts aerosol formation much later, initially nearer the centerline and never near the wall. By this late position, much of the monomer vapor is lost to wall condensation. Low wall losses are predicted for the Lothe-Pound theory owing to the insulating effect of particles forming early near the wall, whereas high wall losses are predicted by the classical theory.

These predictions of a model solution without aerosol are not realistic beyond the first appearance of aerosol, therefore the full simulations are now described.

Classical Nucleation Theory

The temperature profile is unaffected by latent heating for $\beta << 1,$ or $\frac{\Delta H_v}{C_p} \left(\frac{x_o^{-x} w_f}{T_o^{'-} T_w^{'}} \right) << 1. \quad \text{For dibutyl phthalate, and } T_o^{'} = 150^{\circ}\text{C}, \text{ the above constraint becomes } x_o \leq 0.05. \quad \text{The simulations lie well within this limit, and therefore}$

Figure 3 is the correct temperature profile.

Figure 5 shows the vapor mole fraction profile without seed particles at nominal conditions used in Figure 4. The radial profile of aerosol volume fraction shown in Figure 6 reveals that by z=0.18, little aerosol forms, and that only in the central region. By that point, the aerosol represents only

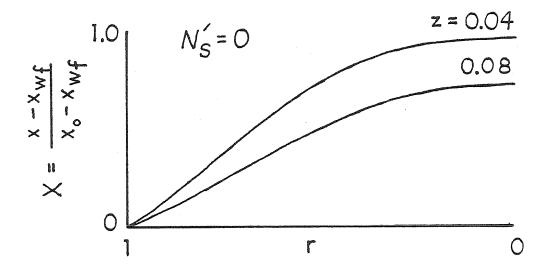


Figure 5. Theoretical vapor mole fraction profiles for cooling section with classical nucleation theory, no seed aerosol.

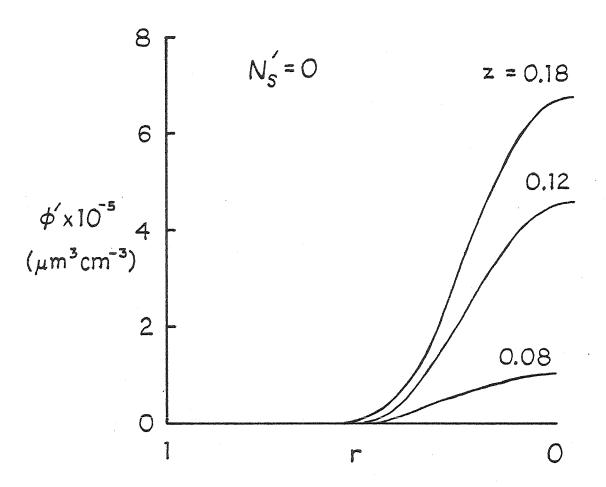


Figure 6. Aerosol volume fraction predicted by classical nucleation theory, without seed aerosol.

11 percent of the initial dibutyl phthalate, while 75 percent of the initial mass is lost to the wall by condensation. Figure 7 shows the cup-mixed average volume distribution of aerosol at z=0.18. The number average particle size at z=0.18 is $0.67~\mu m$. The number density at the centerline is $4\times10^6~cm^{-3}$, and the average number density across the tube is $7\times10^5~cm^{-3}$. Very far downstream the particles will grow larger, but 80 percent of the vapor will ultimately be lost to the wall.

The general characteristics of high wall loss of vapor and late nucleation near the centerline are found for most operating conditions simulated with classical nucleation theory. Significant nucleation occurs only when the final wall temperature $T_{W_f}^i$ is well below 25°C or initial mole fraction x_0 is a few percent. Neither of these extremes is typical for aerosol generators.

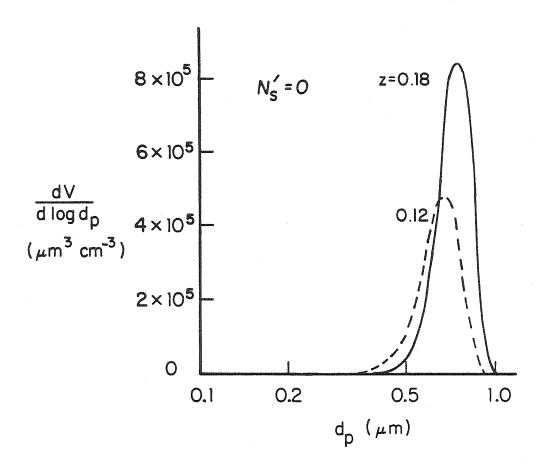


Figure 7. Cup-mixed average aerosol volume distribution predicted by classical nucleation theory, without seed aerosol. Area under the curves is total aerosol volume.

3.7.2 Lothe-Pound Nucleation Theory

1. Effect of seed aerosol

The mole fraction profiles for nominal conditions with and without seed aerosol are shown in Figure 8. The simulations with seed aerosol for $\rm N_S^{\prime} \leq 10^7$ cm $^{-3}$ produce mole fraction profiles and new aerosol similar to the case without seed, with seed aerosol growth to approximately 0.28 μm diameter. Homogeneous nucleation without seed aerosol occurs as shown in Figure 9a. Nucleation rates in excess of 10^9 cm $^{-3}$ sec $^{-1}$ occur initially near the wall. The zone of nucleation progresses toward the centerline while increasing in magnitude. Beyond z=0.03, the nucleation pulse rapidly decays. For seed aerosol of $\rm N_S^{\prime} \leq 10^7$ cm $^{-3}$, homogeneous nucleation remains as significant as without seed. For $\rm N_S^{\prime} = 10^8$ cm $^{-3}$, Figure 9b shows that the initial pulse near the wall is two orders of magnitude smaller than without seed. The qualitative behavior of the nucleation zone downstream is similar but peaks at the centerline only late, z=0.045, but with magnitude comparable to the case without seed.

The differences between the nucleation rates in Figures 9a and 9b are due to the presence of the seed aerosol. Before conditions of homogeneous nucleation can exist, the saturation ratio of a region must rise well above unity. Seed particles grow from the moment that the saturation ratio exceeds unity. This growth causes a subtle difference in the vapor concentration, producing a large negative effect on the homogeneous nucleation rate whose arrival follows the onset of seed growth. Figure 8 shows the vapor mole fraction profiles for $N_S' = 0$ and 10^8 cm^{-3} , revealing the subtle difference discussed above. Differences in the two simulations become more apparent for z = 0.03. The simulation with seed aerosol results in lower vapor concentrations due to

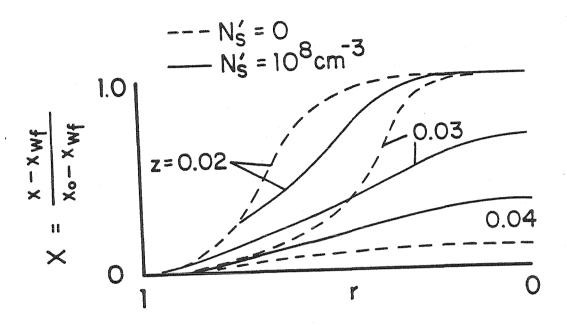


Figure 8. Vapor mole fraction profiles predicted with Lothe-Pound theory, with initial seed aerosol concentrations of 0 and $10^8~\rm cm^{-3}$. $T_0' = 150 \, \rm ^{\circ}C$, $T_{\rm Wf}' = 25 \, \rm ^{\circ}C$, $x_0 = 10^{-4}$.

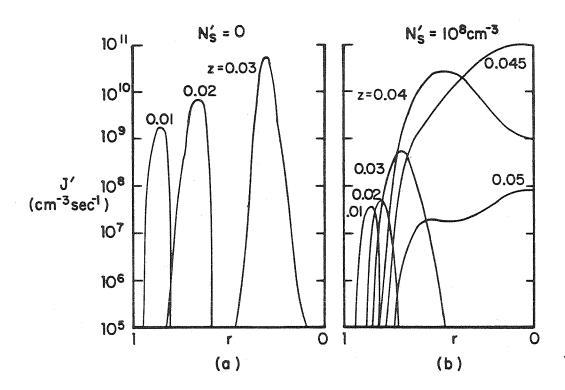


Figure 9. Radial profiles of homogeneous nucleation rate predicted by Lothe-Pound theory, with initial seed aerosol concentrations of 0 and $10^8\ cm^{-3}$. Same conditions as in Figure 8.

vapor consumed by growing seed aerosol. For z>0.03, a reversal occurs in this trend. The reversal is seen first nearer the wall, then throughout. The case without seed aerosol produced more particles due to the absence of the seed aerosol and its accompanying quenching effect on homogeneous nucleation by vapor consumption. Vapor is more quickly consumed by the high number of homogeneously nucleated particles without seed present than by the combination of the lower homogeneously formed aerosol and seed aerosol. The peak in nucleation rate along the center streamline occurs later with seed than without seed but both peaks produce nucleation rates in excess of $10^{10} {\rm cm}^{-3} {\rm sec}^{-1}$. Without seed, the peak occurs just after z=0.03, while the centerline vapor concentration is still within a few percent of its original value and the temperature has dropped to about 34 percent of its original value. With seed, a similar nucleation rate occurs at a peak near z=0.045 with only 26 percent of the original vapor concentration, but with T=0.15.

The radial distribution of volume fraction for the simulation with $N_s'=0$ is shown in Figure 10. The volume fraction corresponding to a parcel of inlet vapor condensed to aerosol without diffusional losses is $1.1 \times 10^6 \, \mu m^3 \, cm^{-3}$. For r < 0.85 the aerosol volume fraction is well below $10^6 \, \mu m^3 \, cm^{-3}$, indicating losses of vapor by outward diffusion from the core. The initial burst of nucleation at $r \cong 0.9$ shows a volume fraction in excess of $10^6 \, \mu m^3 \, cm^{-3}$, because this region of aerosol scavenged the vapor from the core region. The overall mass balance reveals a net wall loss of monomer vapor of 16 percent of the initial monomer mass flow at the tube inlet.

For the same simulation with seed aerosol of $N'_{S} = 10^{8}$ cm⁻³, the radial distribution of volume fraction is shown in Figure 11. The contribution by homogeneously nucleated aerosol is less but still dominant near the wall. By Z = 0.06, some homogeneous aerosol is found in the core region, but the seed

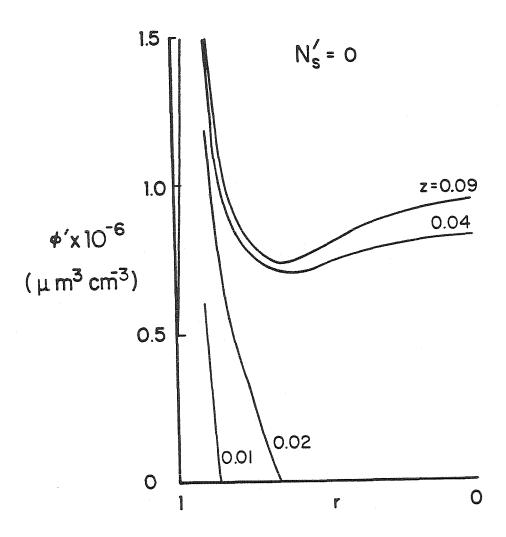


Figure 10. Radial profiles of volume fraction for homogeneous aerosol predicted by Lothe-Pound theory with no seed aerosol. Same conditions as in Figure 8.

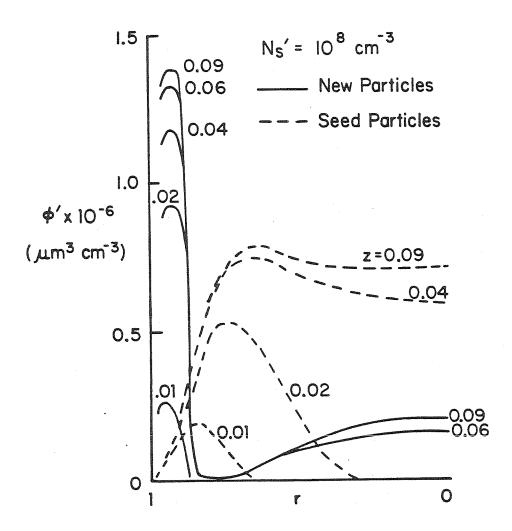


Figure 11. Radial profiles of volume fraction for homogeneous and seeded aerosol predicted by Lothe-Pound theory. Same conditions as in Figure 8.

aerosol dominates the core region. Due to the lesser influence of the aerosol near the wall in shielding vapor from diffusing to the wall from the core region, the net wall loss is 20 percent of the initial monomer mass flow at the tube inlet, slightly greater loss than in the case without seed aerosol.

Figure 12 shows the cup-mixed average volume distributions of aerosol at z = 0.09, after the aerosol has ceased to evolve. The volume distribution is shown for $\rm N_S^+$ = 10^8 cm $^{-3}$, 10^7 cm $^{-3}$, and 0. The peaks near 0.1 μm diameter are the contributions by homogeneously nucleated aerosol, and the sharp peaks near 0.3 μm diameter are the seed aerosols. The seed concentration of 10^8 cm $^{-3}$ appears to be a critical crossover point, a concentration beyond which new particle formation yields to seed growth. The bimodal distribution of homogeneously nucleated particles in the case of $\rm N_S^+$ = 10^8 cm $^{-3}$ arises from the mixing of aerosol near the wall with diameter near 0.1 μm with aerosol formed later in the core with diameter near 0.04 μm . The peaks due to seed aerosol are very narrow, fairly monodisperse. The size dispersity of the seed aerosol is due only to the radial diffusion of vapor.

Another function of interest is the vapor sink function which indicates the magnitude of the aerosol growth process. Figures 13-15 show the sink function for the same simulations described above. Figure 13 shows the case of no seed aerosol. The sink function possesses a peak which propagates away from the wall, proceeding down the length of the tube, until no further growth can occur. For $N_s' = 10^7$ cm⁻³, Figure 14 shows similar peaks describing vapor depletion to growing homogeneously nucleated aerosol, but with smaller peaks preceding the large ones, due to seed aerosol growth. For $N_s' = 10^8$ cm⁻³, the seed aerosol contribution clearly dominates the homogeneous aerosol contribution. At z = 0.04, the region near r = 0.50 shows the effect of a surge of new particles nucleating as seen in Figure 9b. At z = 0.045, the wave of new particles has

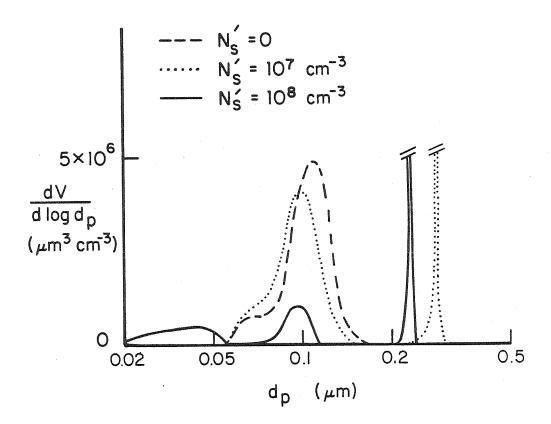


Figure 12. Cup-mixed average aerosol volume distributions predicted by Lothe-Pound theory for initial seed aerosol concentrations of 0, 10^7 and 10^8 cm⁻³. Seed aerosol is illustrated by the truncated peaks near d_p = 0.3 μ m. Same conditions as in Figure 8.

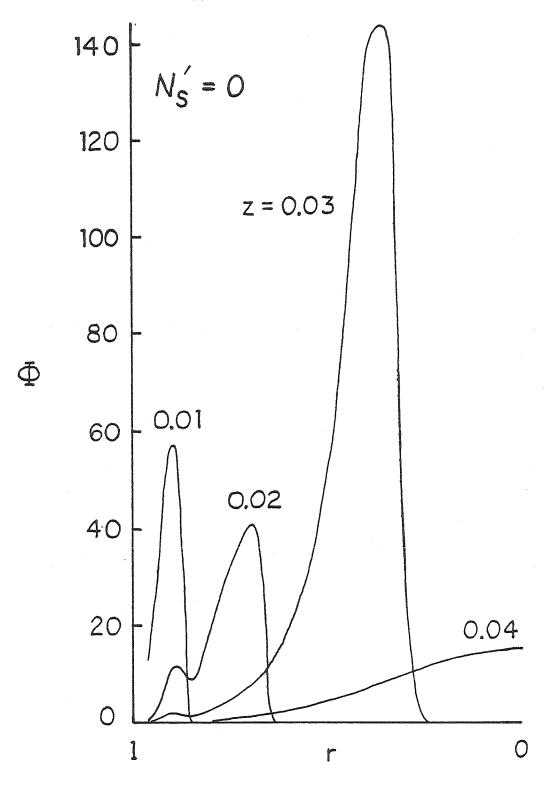


Figure 13. Vapor sink function predicted by Lothe-Pound theory with no seed aerosol. Same conditions as in Figure 8.

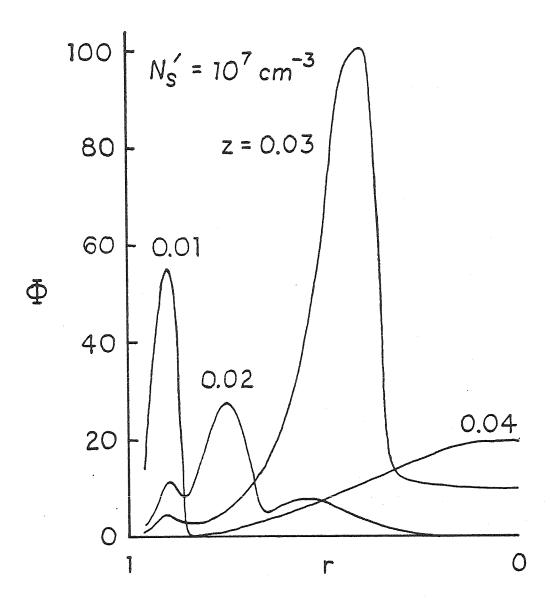


Figure 14. Vapor sink function predicted by Lothe-Pound theory with initial seed aerosol concentration of $10^7\ {\rm cm}^{-3}$. Same conditions as in Figure 8.

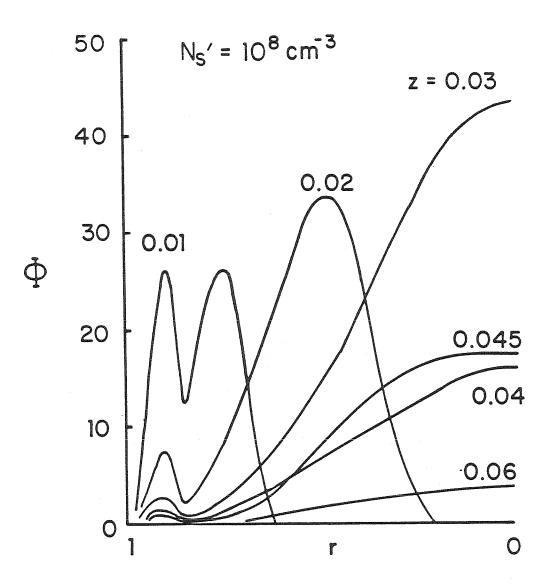


Figure 15. Vapor sink function predicted by Lothe-Pound theory with initial seed aerosol concentration of $10^8\ {\rm cm}^{-3}$. Same conditions as in Figure 8.

reached the center, also seen in Figure 9b, and the sink function at the centerline in Figure 15 actually exceeds the value from z=0.04. By z>0.045 all activity is gradually slowing as vapor is consumed and new particles are no longer forming.

2. Effect of Initial Temperature

A series of simulations without seed aerosol were performed with an initial monomer vapor concentration of 10^{-4} and with T_0' varied from the dewpoint at 101° C to 200° C. In dimensionless coordinates, the temperature profile is that given in Figure 3, valid for no latent heating.

Figure 16 shows the Lothe-Pound nucleation rate for three cases of differing initial temperature. For higher initial temperatures, nucleation along core streamlines occurs later, and at higher rates, than for low initial temperatures. Two competing factors are responsible for the nucleation pulse that occurs along a streamline. While conductive cooling gives rise to an increasing rate of nucleation, depletion of monomer by diffusion to the wall and by the growth of particles that formed earlier along the streamline leads to a decreasing rate of nucleation. (For streamlines away from the immediate vicinity of the wall the loss of monomer to growing particles is by far the predominant sink of vapor.) The time required for the earliest particles to grow and deplete vapor sufficiently to quench nucleation depends on the initial vapor concentration and the initial nucleation rate. During this time, the maximum value of the nucleation rate achieved depends on the rate of cooling along the streamline. In Figure 16, the onset of nucleation occurs at comparable temperatures, but at different cooling rates. The highest cooling rate, for $T_0^1 = 200^{\circ}\text{C}$, produces the highest nucleation rate before the growth of previously formed particles sufficiently reduces the vapor concentration to quench nucleation.

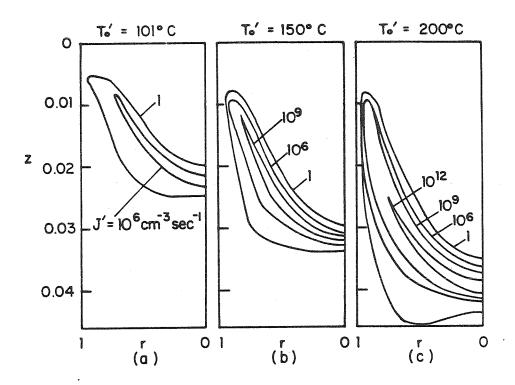


Figure 16. Homogeneous nucleation function predicted by Lothe-Pound theory for several values of inlet temperature. $x_0 = 10^{-4}$, and dewpoint is 101°C.

The average aerosol volume fraction and wall loss in shown in Figure 17. For higher T_0' , less aerosol forms near the wall, and tends to form later, providing less insulation against vapor diffusion to the wall, resulting in more wall loss. Figures 18 and 19 show the average number concentration and number-average diameter of aerosol. For T_0' less than approximately 170°C, the dashed lines indicate the average number and diameter not counting the thin layer of fine particles formed by the first pulse of nucleation near the wall. The smooth trend of \overline{N}' and \overline{d}_p given with the dashed lines shows the effects of the cooling rate on the aerosol formed on the main core streamlines. For $T_0' \gtrsim 150^{\circ}\text{C}$, coagulation may be significant and tend to decrease the number and increase the average diameter.

3. Effect of Initial Mole Fraction

Figure 20 shows the monomer mole fraction profiles for three simulations of varying x_0 , with $T_0' = 150^{\circ}\text{C}$, and $N_S' = 0$. Figure 20a precedes aerosol formation because of the low vapor concentration. This contrasts to Figures 20b and c with higher vapor concentrations and marked depression of the concentration profiles due to aerosol growth.

Figure 21 shows the Lothe-Pound nucleation function in these simulations. The dilute cases nucleate aerosol late in the axial coordinate, and primarily near the centerline. In the more concentrated vapor situations the high nucleation rate region shifts to the vicinity of the wall. In the dilute case, the region of nucleation is limited by diffusion of vapor to the wall. However, high nucleation rates are achieved in the tube core through the competing effects of much cooling and vapor loss. The cooling rate is small, with an associated slow rise in nucleation rate, but particle growth in the

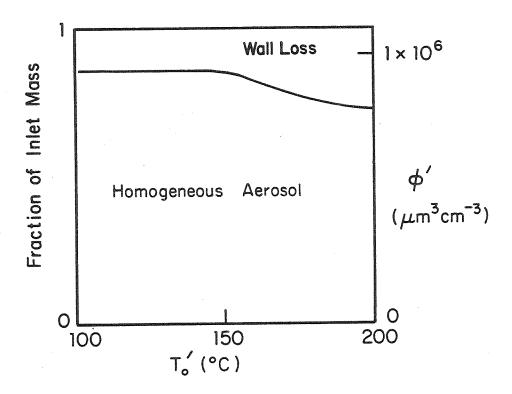


Figure 17. Overall mass balance on condensing species and aerosol volume fraction predicted with Lothe-Pound theory as a function of inlet temperature with no seed aerosol. Same conditions as in Figure 16.

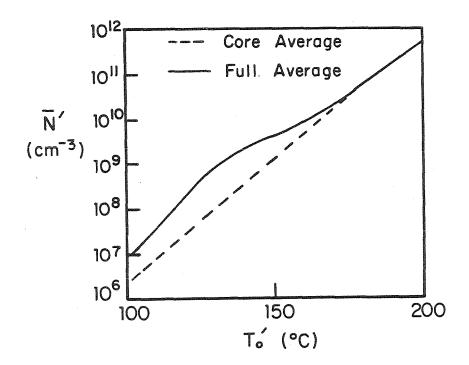


Figure 18. Cup-mixed average total number concentration of homogeneous aerosol predicted with Lothe-Pound theory with no seed aerosol. Dashed line shows average neglecting wall layer of aerosol, r > 0.9. Same conditions as in Figure 16.

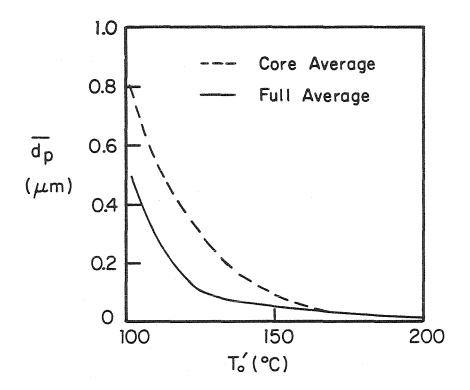


Figure 19. Cup-mixed number average homogeneous aerosol diameter predicted with Lothe-Pound theory with no seed aerosol. Dashed line shows average neglecting wall layer of aerosol, r > 0.9. Same conditions as in Figure 16.

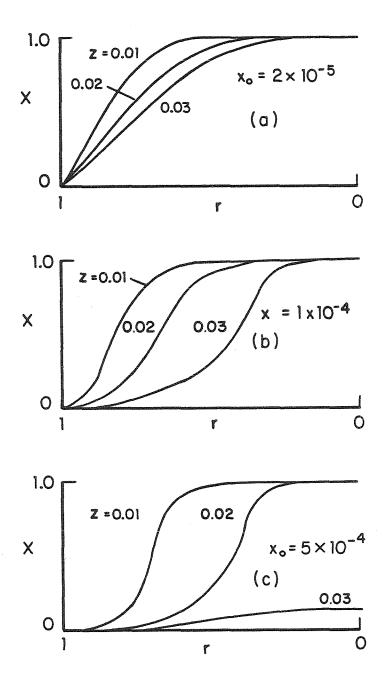


Figure 20. Vapor mole fraction profiles without seed aerosol predicted with Lothe-Pound nucleation theory for several initial values of mole fraction. $T_0' = 150^{\circ}\text{C}$.

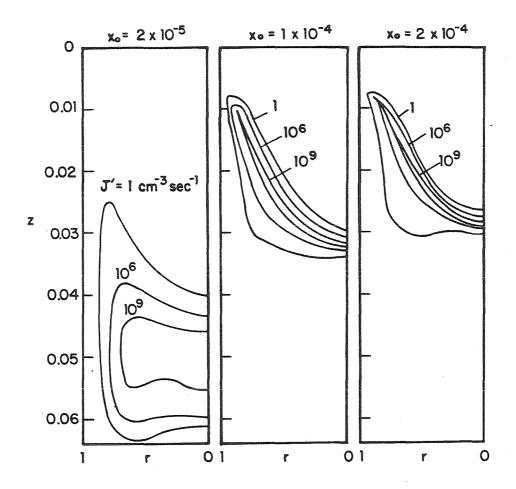


Figure 21. Profiles of homogeneous nucleation rate predicted by Lothe-Pound theory without seed aerosol, for several values of initial mole fraction. Same conditions as in Figure 20.

dilute vapor is slow enough to yield a relatively small vapor loss until much farther downstream. Therefore initially dilute vapor yields a longer nucleation pulse than initially higher vapor concentrations.

The resulting average number concentration of these simulations is shown in Figure 22. The general decreasing trend in \overline{N}' as x_0 increases is due to the greater vapor sink and consequential nucleation quenching for increasing x_0 . The low deviation on the left side of Figure 22 is due to the absence of particle generation near the wall.

Figure 23 shows the average volume distributions of these simulations. While the total number was highest for the most dilute case, the volume fraction and average particle size are much less for that case. A systematic increase in both volume and average diameter is seen with increasing \mathbf{x}_0 . In the more concentrated vapor simulations, the aerosol in the wall region begins to show volume in a region of smaller particles, skewing the volume distribution for those cases. The critical nucleus size is indicated on the figure.

The aerosol in the wall region is responsible for shielding the flow stream from vapor loss to the wall. Therefore the simulations for $x_0 \gtrsim 10^{-4}$ yield low wall losses, as shown in Figure 24. Below the transition point, the wall losses appear to depend linearly on the initial vapor concentration.

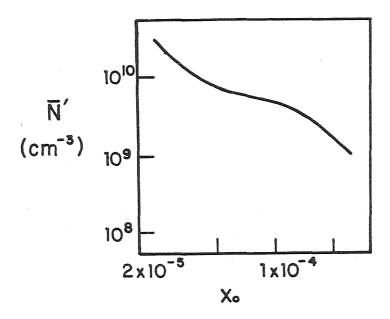


Figure 22. Cup-mixed average homogeneous aerosol number concentration without seed aerosol, predicted by Lothe-Pound theory.

Same conditions as in Figure 20.

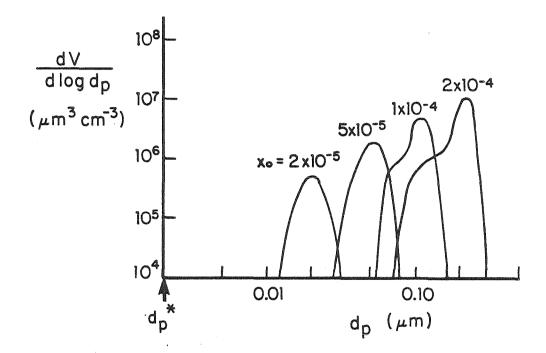


Figure 23. Cup-mixed average homogeneous aerosol volume distributions for several values of initial mole fraction, with no seed aerosol. Diameter of critical nucleus is indicated. Same conditions as in Figure 20.

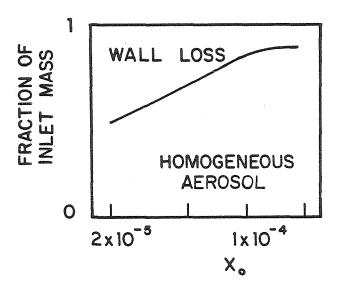


Figure 24. Overall mass balance on condensing species for Lothe-Pound theory, with no seed aerosol. Same conditions as in Figure 20.

Chapter 4

EXPERIMENTAL APPARATUS AND TECHNIQUE

The experimental system was designed to generate aerosol continuously in a well-characterized flow. In the basic configuration, a fully developed laminar pipe flow of a well mixed, isothermal, undersaturated condensable vapor is cooled by a sudden drop in wall temperature. Dibutyl phthalate was chosen as the condensing species because of its high boiling point, low diffusivity, and its common use in aerosol generators.

4.1 Laminar Flow Aerosol Generator

The laminar flow aerosol generator is illustrated in Figure 25. laminar flow section is a 118 cm long stainless steel (type 316) tube with an inside diameter of 1.73 cm (3/4" O.D. x 0.035" wall). The aerosol generator is vertical with the heated inlet at the top in order to minimize buoyancy induced secondary flows. An aluminum honeycomb flow straightener is inserted about 10 cm from the entrance to the pipe. The hydrodynamic entry length is less than a few centimeters at the Reynolds numbers of interest (Re < 250), corresponding to flow rates of under 3 standard liters per minute. The upper end of the flow tube is wrapped with a heating tape and fiberglass pipe insulation (8.9 cm O.D.). Variable spacing of the heating tape, illustrated in Figure 26, was used to achieve a uniform wall temperature. Electrically insulated Chromel-Alumel thermocouples were cemented (Sauereisen No. 33 high-temperature cement) onto the outer surface of the tube at positions illustrated in Figure 26 to facilitate wall temperature profile measurement. At the maximum design flow rate of 3 l/min the dimensionless length of the hot zone, z defined by Eq. [18], is

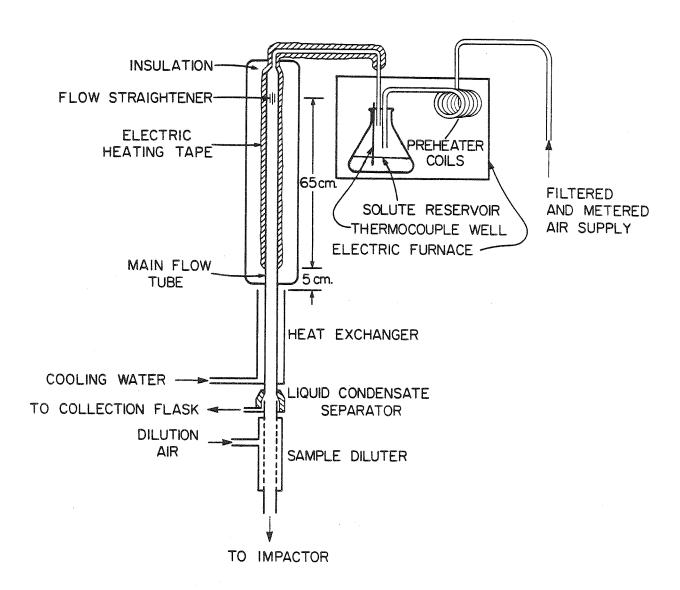


Figure 25. Schematic diagram of experimental apparatus.

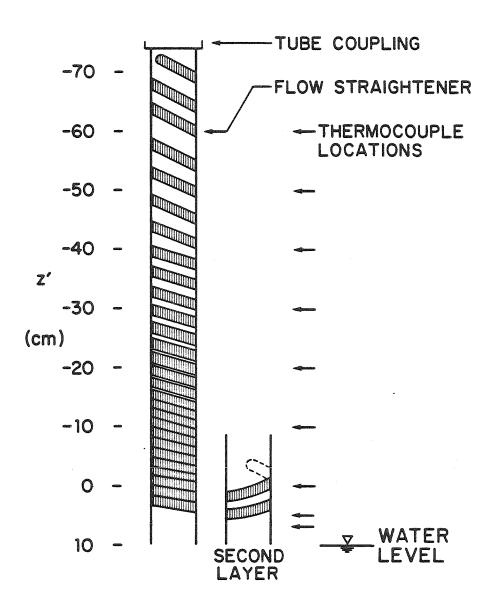


Figure 26. Detail of hot zone, depicted without thermal insulation.

$$z = \frac{65 \text{ cm}}{0.864 \text{ cm}} = \frac{0.0282 \text{ cm}^2 \text{ sec}^{-1}}{2(0.864 \text{ cm})(21 \text{ cm sec}^{-1})} = 0.059$$

This length is adequate to reduce any thermal nonuniformities to less than 10 percent of their initial value. Thermal damping is greater at lower flow rates. As illustrated in Figure 27, flow tube cooling is achieved by a water jacket extending from z' = 10 cm to z' = 40 cm. This provides a uniform wall temperature of 25°C and removes most of the heat load of the gas stream.

Figure 25 also shows the auxiliary equipment which is necessary for the operation of the aerosol generator. This includes the vapor source, wall condensation separator, and sample dilutor.

The wall condensation separator is a 0.3 cm gap in the wall 5 cm below the end of the water jacket. As shown in Figure 27, the gap has edges at 45°C and is blocked to prevent gas flow. The sample dilutor is a porous stainless steel tube (1.9 cm I.D. x 15 cm, 10 µm pore size) with an external jacket to deliver metered air flow. For flow rates and dilution ratios of interest, the flow is laminar throughout the dilutor. A 15 cm length of Tygon tube (1.9 cm I.D.) connects the dilutor to the cascade impactor. A 0.64 cm hole in the side of the tube permits venting of sample flow for sampling a constant aerosol source at various flow rates.

The vapor source is a heated reservoir with constant surface area as illustrated in Figure 25. The laboratory air supply is regulated by a pressure regulator (Matheson 3473) and filtered (Gelman 12501-1, 0.45 µm pore size). The flow is metered and delivered to the evaporator oven with standard 1/4" copper tubing. Pure air, preheated in a 200 cm coiled tube, is

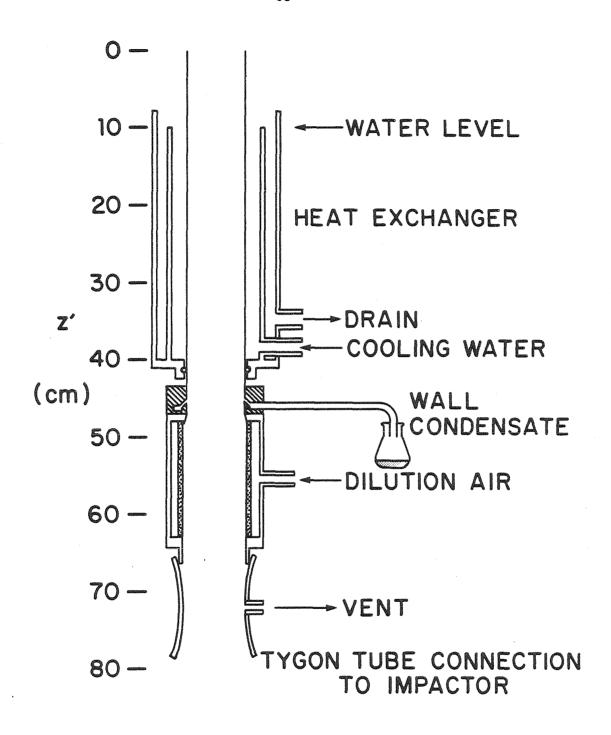


Figure 27. Detail of cool zone.

delivered to a 250 ml Erlenmeyer flask containing approximately 75 ml dibutyl phthalate. The flask is sealed with an aluminum head clamped with a greased Neoprene o-ring. In addition to inlet and outlet ports, a 0.48 cm sealed glass-tube thermocoupled well is mounted in the head, to facilitate temperature measurement at the liquid-gas interface. The evaporation rate was determined gravimetrically. The mass loss from the evaporation flask was determined after an extended period of operation, typically 10 hours. The measured vaporization rates of dibutyl phthalate are summarized in Table 5. If the mass transfer coefficient is a function of only the flow rate of the carrier gas, the evaporation rate may be assumed to be proportional to the saturation pressure at the interfacial temperature. For temperatures less than 120°C, the outlet vapor concentration was 45±5 percent of the saturation concentration.

Parameters which influence the operation of the aerosol generator include: air flow rate, vapor concentration and wall temperature profile. Typical wall temperature profiles at steady state, achieved after about three hours of operation, are illustrated in Figure 28. The hot zone temperature is very uniform for relatively low operating temperatures. The variation in temperature increases as the wall temperature is increased. The characteristic hot-zone temperature was defined as that measured at z' = -20 cm.

4.2 <u>Aerosol Measurements</u>

The primary instrument used to analyze aerosol generated in the laminar flow aerosol generator was the Sierra Instruments Model 268-K1 single jet cascade impactor. The characteristics of this instrument have been extensively studied, e.g., by Rao and Whitby.(22) This impactor has eight stages

Table 5. Evaporator Outlet Concentrations

T interface (°C)	x _o /x ^{sat}
200	0.65
180	0.65
118	0.45
100	0.51

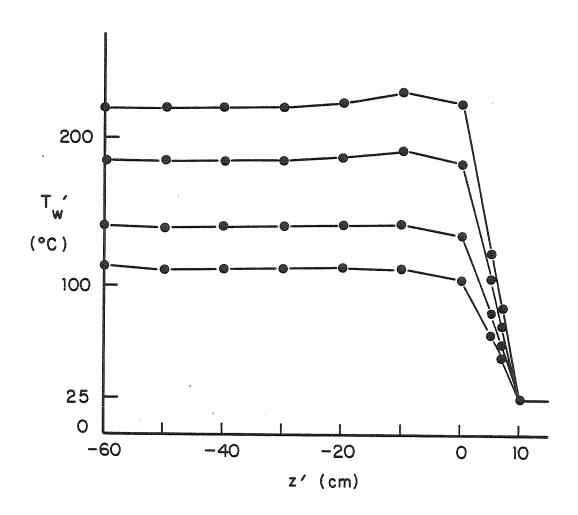


Figure 28. Typical wall temperature profiles.

and a final filter. The collection efficiency curves are sufficiently sharp to allow nearly complete separation of particles which differ by 0.1 log units in diameter. The stages of the impactor are selected to give 50 percent cut-off diameters (d_{50}) separated by approximately 0.3 log units, as illustrated in Figure 29. Collection times were chosen to obtain impactor samples sufficiently large (approximately 1 mg) for weighing, yet small enough to avoid overloading the collection surfaces. Impactor plates were weighed on a Mettler Micro Balance (accuracy of approx. \pm 0.005 mg, tare wt. approx. 130 mg).

Because the size cuts are sharp, size resolution better than 0.3 log units may be achieved by collecting several samples from a constant aerosol source with the impactor operating at several different flow rates and then suitably differencing the resulting sample masses. The dilution air flow rate was varied in order to alter the impactor size cuts. Errors of a few percent in the sampling times caused proportional deviations in the total collected mass of each run. The fractional distributions of mass on the collection plates, however, are independent of sampling time. The average total mass is used to renormalize the data, and thereby remove the errors of sampling time on the shape of the measured size distribution function. The next step is to form a cumulative mass distribution function, based on fraction of total mass, from each of the impactor runs. A sample of such a cumulative distribution function from actual data is shown in Figure 30a. The data should lie on a monotonically increasing curve. Occasionally, a small inconsistency may arise in the data, such as the point at 1.0 μm on Figure 30a. All impactor data for a given constant aerosol source describe, in principle,

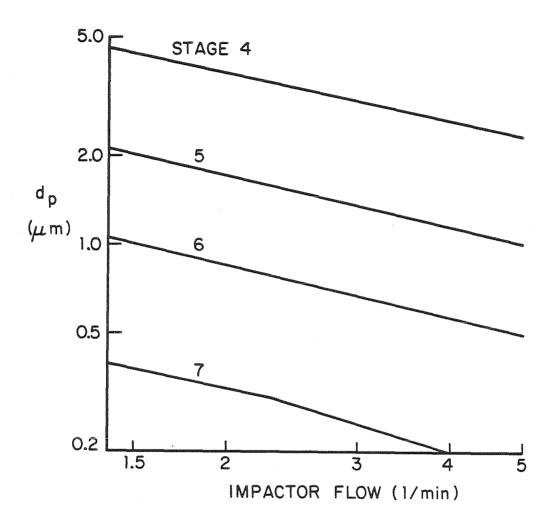


Figure 29. Fifty percent cutoff diameters for the Sierra impactor.

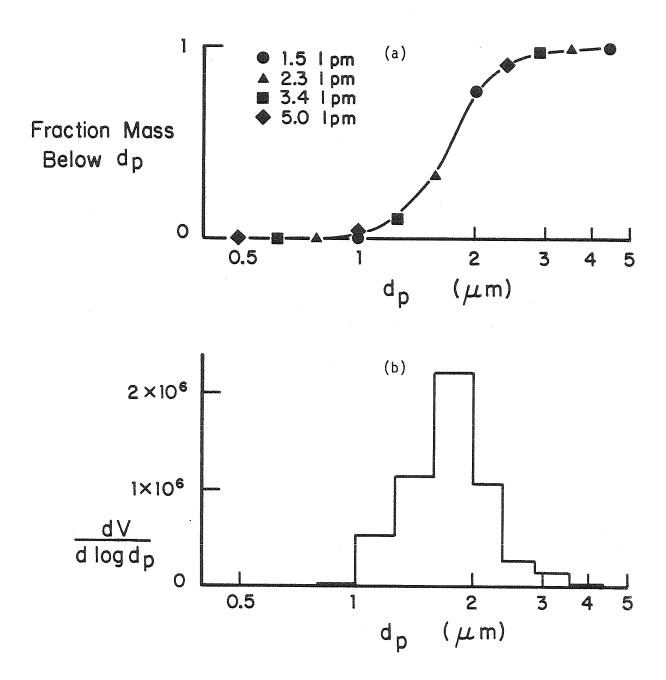


Figure 30. (a)Cumulative particle volume distribution from Sierra impactor data at four flow rates specified. Flow rate before dilution was 1.5 ℓ/min , $T_0' = 189$ °C and $x_0 = 9.35 \times 10^{-5}$.

(b)Particle volume distribution from cumulative distribution of (a).

the same cumulative distribution, as in Figure 30a. Consecutive points on this distribution are differenced and a histogram of volume distribution is constructed, as shown in Figure 30b.

In addition to the cascade impactor, a Condensation Nuclei Counter (Environment One Corporation, Model E-1033a-0016) was used to measure total number concentration of aerosol and check consistency of the impactor data.

Chapter 5

EXPERIMENTAL RESULTS

The Sierra impactor was used to measure particle volume distributions for a number of operating conditions, i.e., hot zone temperature, initial mole fraction and volumetric flow rate. Due to the large particles generated by this apparatus (d \gtrsim 1 μ m), sizing by optical particle counter or electrical mobility analyzer was not possible.

Figure 31 shows volume distributions measured at constant initial vapor mole fraction, $x_0 = 1 \times 10^{-4}$, a constant flow rate of 2.9 l/min, for various hot zone temperatures. For T_0' less than approximately 210°C, the mean particle size is about 2 μ m diameter. Within that range of T_0 , a slight variation is detected in the shape of the distribution. The volume distributions are reproducible to within 20 percent deviation for all size ranges. The distribution at $T_0' = 162^{\circ}C$ is reproducibly though not greatly shifted to the left of the distributions at either $T_0' = 128^{\circ}\text{C}$ or 193°C . For hot zone temperatures above 210°C, the mean particle diameter shifts significantly toward smaller diameter. One anomalous channel appears in Figure 31 just above 1 um diameter. This channel shows a consistent spike, an artifact of having chosen too small an interval (0.05 log units) for adequate particle separation. The volume indicated in this interval probably belongs to one or both of its neighboring intervals. Data collected with cutoff diameters selected as in Figure 30, with intervals not less than 0.1 log units wide, do not indicate any spurious channels. The data in Figure 31 were collected entirely on impactor stages numbered 4, 5, 6 and 7, with no aerosol of smaller diameter appearing on the afterfilter (Millipore FALPO4700, 47 mm diameter, 1 µm nominal pore size). The number average particle diameter

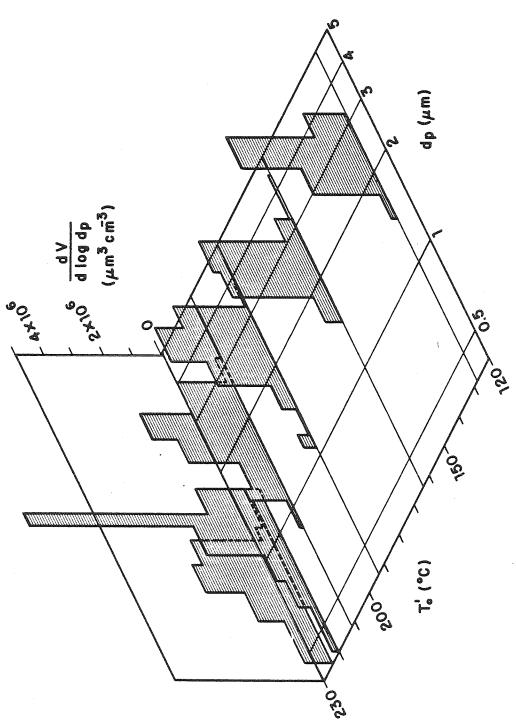


Figure 31. Measured particle volume distributions at several initial temperatures. Flow rate before dilution was 2.9 ℓ /min, κ_0 = 9.1 x 10^{-5} and impactor flow rates were 1.4, 2.0, 2.8, and 4.0 &lmin.

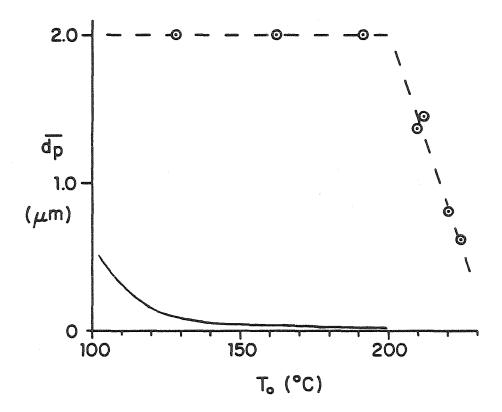


Figure 32. Number average particle diameter from ——theory, and -- Sierra impactor data.

is shown in Figure 32 for the same data is shown in Figure 31 plus a duplicate run at 209°C. At hot zone temperatures between the dewpoint (101° C) and 200°C, the mean particle diameter was 2.0 μ m. The average diameter steadily decreases with increasing temperature above 200°C. The predicted average diameter is an order of magnitude less than observed.

The dependence of aerosol volume fraction on the hot zone temperature at constant initial vapor mole fraction is plotted in Figure 33. The volume fraction of aerosol for the initial condition of $x_0 = 1 \times 10^{-4}$ which would result if no vapor were lost by diffusion to the walls is 1.1×10^6 μm^3 cm⁻³, illustrated by the broken line. The total aerosol volume concentration varies from 60 to 90 percent of that value. The theoretical prediction (indicated by the solid curve) is approximately the same magnitude as observed. In contrast to the data, the predicted volume concentration decreases with increasing temperature. The higher-temperature data may reflect some influences of incomplete cooling and growth occurring for higher initial temperatures, possibly resulting in some collection of vapor directly by the impactor. The theory, however, predicts that approximately ten percent of the initial vapor remains uncondensed at the entrance to the dilutor. Figure 34 shows the theoretically predicted profiles of uncondensed vapor mole fraction for several values of the hot zone temperature.

The theory predicts an average particle concentration of about 10^9 cm⁻³ at submicron mean diameter, with most of the initial vapor converted to aerosol. The data show a similar fraction vapor converted to aerosol, but an average diameter ten times greater, and an average number concentration of only 10^5 cm⁻³. Theory also predicts that if the concentration of particles were much less than the simulated 10^8 cm⁻³ in the wall

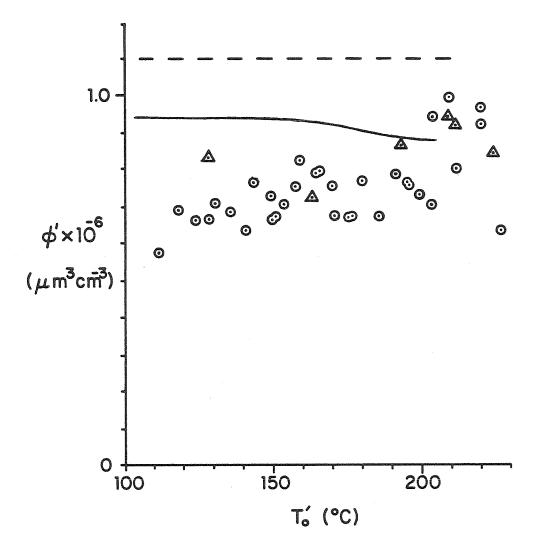


Figure 33. Average total aerosol volume fraction from theory and Sierra impactor data. -- Maximum, corresponding to initial vapor, theory, \triangle data of Figure 32 and \odot other data.

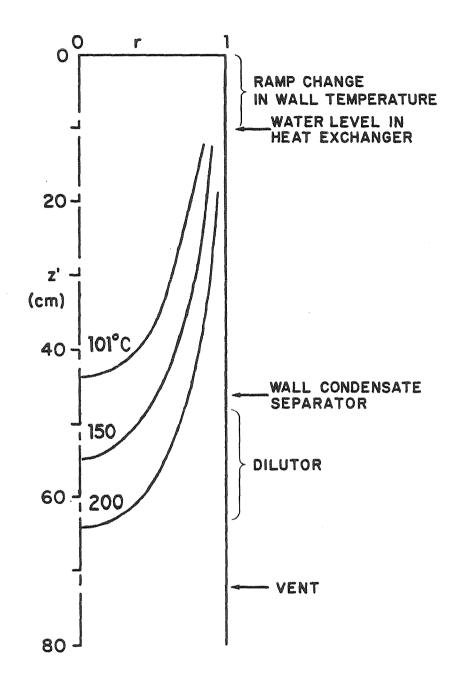


Figure 34. Theoretical profiles of uncondensed vapor in the experimental apparatus. For the indicated values of T_0' , isopleths are given for $x = 0.10 x_0$.

region of the flow, less than ten percent of the initial vapor would be found as aerosol. Wall losses of vapor would then account for the greater portion of the initial vapor. It appears, therefore, that the observed aerosol characteristics must be due to some significant coagulation effects in either the flow tube system or the Sierra impactor, or both, although Brownian coagulation has been shown to be insignificant (Appendix B). Coagulation could not be important very early in the cooled section of the tube or the lack of a dense layer of particles of $10^8 \, \mathrm{cm}^{-3}$ concentration along the wall would result in increased wall condensation. The vapor-consuming effect of this cloud must prevail for most of the length of the cool zone, while vapor in the tube core condenses onto particles. The effects of thermophoretic diffusion have been calculated by the method of Hirschfelder, et al., (29), and have been shown to be negligible (Appendix E).

Figures 35a and b show experimentally measured aerosol volume distributions at different initial mole fractions. Figure 35b is plotted on 10^2 smaller vertical scale than Figure 35a, showing a 100-fold decrease in aerosol volume for a ten-fold decrease in initial mole fraction. In Figure 36, total aerosol volume fraction is normalized by initial mole fraction equivalent to show the fraction of inlet mass converted to aerosol, at constant hot zone temperature. The data fall generally above the theoretical prediction, but have the same general trend with initial mole fraction.

Figure 37 shows aerosol volume distributions collected at nominal flow rate of 2.9 ℓ /min, and 1.5 ℓ /min. The distributions are similar in form, but the aerosol volume fraction from the 1.5 ℓ /min experiment is smaller. The average diameter is only slightly less for the aerosol from the case of

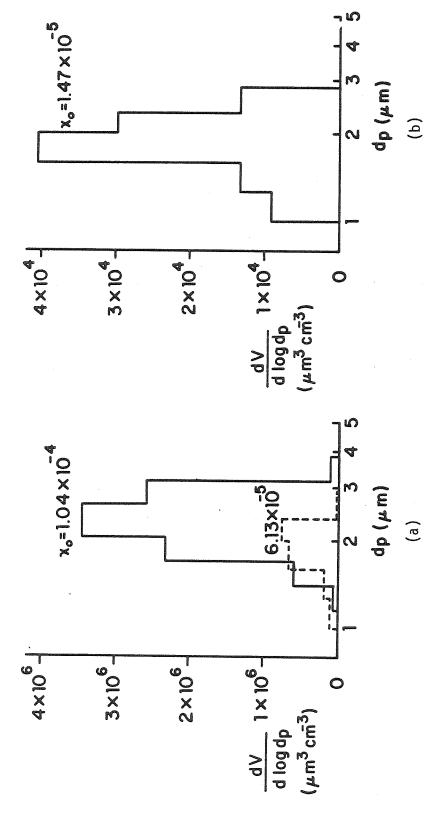


Figure 35. Average particle volume distributions from Sierra impactor data at several initial mole fractions.

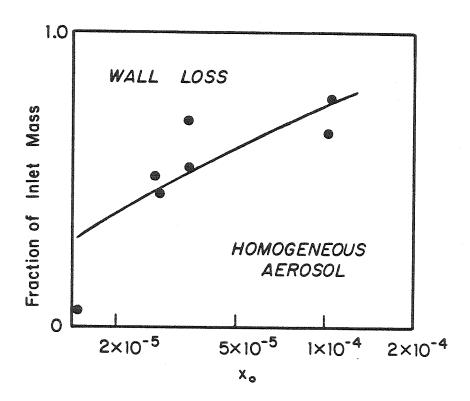


Figure 36. Dibutyl phthalate mass balance from theory and Sierra impactor data, T_0' = 192°C.

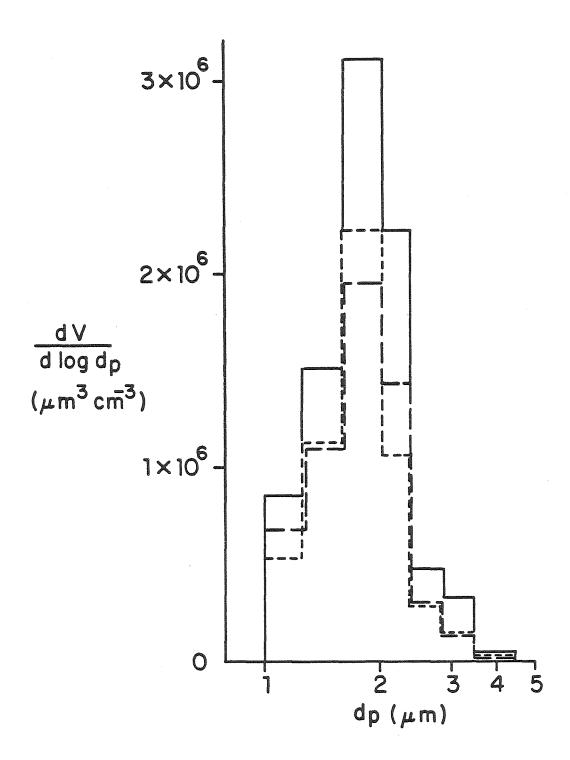


Figure 37. Dependence of aerosol volume fraction on flow rate. Flow rates before dilution: —— 2.9 ℓ/min , ——— 1.5 ℓ/min , ———— 1.5 ℓ/min .

lower flow rate. This is consistent with the model prediction of greater vapor losses due to fewer particles created by the lower cooling rate at the lower flow rate.

As a consistency check of the cascade impactor data, the Condensation Nuclei Counter (CNC) was used to measure total aerosol number concentration at several nominal operating conditions. The CNC measured number concentrations of the same order of magnitude as those of the impactor, with a typical negative deviation of about a factor of two or three. This deviation is likely to be due to the losses of aerosol in the sampling tube of the CNC.

Chapter 6

DISCUSSION AND CONCLUSIONS

Partial agreement is shown between experimental data and theory incorporating the Lothe-Pound nucleation model. The overall mass balance on the dibutyl phthalate shows fair agreement between experiment and theory, but the outflowing aerosol mean particle diameter is underpredicted by theory by an order of magnitude, with a corresponding overprediction of number concentration by four orders of magnitude. The discrepancy cannot be explained by Brownian coagulation effects (Appendix B) or by thermophoretic diffusional effects (Appendix E).

The model prediction of aerosol size and number concentration at the cooling site within the tube is well supported by the experimental data on the overall mass balance of dibutyl phthalate. The only mechanism which can be responsible for the low wall losses observed is the large sink of vapor near the wall. This sink is adequate to account for the mass balance data only if the particle concentration in the vicinity of the wall exceeds 10⁸ cm⁻³. Therefore, simulations with a different nucleation theory, giving lower nucleation rates and agreement with the observed output average aerosol number concentration, will predict very high wall losses of vapor. Also, because vapor losses to the wall and particle growth are diffusional processes competing for available vapor, uncertainty in the mass diffusivity could not account for observed particle volumes which are four orders of magnitude greater than the predicted particle volumes. A reduction in the mass diffusivity of 20 percent, for example, has the following effects on the model predictions: (i) diffusional vapor loss decreases relative to

conductive cooling, increasing the nucleation rate and producing an order of magnitude increase in the aerosol number concentration near the wall; (ii) the loss of vapor to the wall is reduced from 16 percent to 9 percent due to the greater sink of vapor near the wall; (iii) the average particle diameter is reduced from 0.06 µm to 0.04 µm. In comparison, increasing the mass diffusivity parameter results in a smaller number of larger particles. At the same time the aerosol volume fraction decreases due to increased wall losses of vapor. An adjustment in the mean free path parameter affects only the particle diameter at which the slower, kinetic-limiting growth rate undergoes transition to the faster, diffusion-controlled growth law where most dibutyl phthalate particle growth occurs. A ten percent correction to the mean free path in the model causes the ultimate aerosol mean diameter to change about ten percent.

The discrepancies described above have not been resolved with the experiments on dibutyl phthalate. While the accuracy of the Lothe-Pound nucleation theory is well supported by the mass balance data, some unknown process may be occurring downstream of the initial nucleation zone. The dibutyl phthalate could be partially oxydizing or polymerizing in the hot zone, although such observations have not been reported in the literature. Nitrogen or other inert carrier gases may be used to prevent oxidation. Other esters have been used for studies in condensation aerosol generators (dioctyl phthalate (16), diethylhexylsebacate (23)), and organic acids (octenoic acid (6), linolenic acid (9)). These substances may be studied in the laminar flow aerosol generator. Other high boiling point organic solvents (24) are potentially suitable for this study: terpineol, B.P. =

220°C, melting point 40°C, tetrahydronaphthalene, B.P. = 208°C, butyl carbitol, B.P. = 231°C.

In understanding the unexplained discrepancies between theory and experimental observations of dibutyl phthalate aerosol, it would be advantageous to observe and characterize aerosol as it forms within the laminar flow aerosol generator. Viewing windows may be added to the tube walls to facilitate optical particle measurements on freshly nucleated aerosol, particles still small enough in diameter for optical characterization. Upgrading the vapor source to provide a more uniform evaporation rate would improve the constancy of the particle generator. A heated oil bath around the evaporator flask and air preheater coils, set within the electric furnace, would increase the heat capacity of the flask assembly and permit thermostatic control of the furnace.

APPENDIX A. BUOYANCY EFFECTS ON THE VELOCITY PROFILE

In the worst-case evaluation of the velocity profile, buoyancy is more important than the inconstant viscosity. Therefore we will assume a constant viscosity and transform Equation [1] to dimensionless variables using the transformed variables and coordinates introduced in section 3.2, and others given below. The dimensionless equation for velocity v(r) is

$$0 = -\frac{1}{2Sc} \frac{\partial p}{\partial z} + \frac{1}{r} \frac{\partial}{\partial r} \left(r \frac{\partial v(r)}{\partial r} \right) - \frac{Gr}{4Re} (T - \overline{T})$$
 [A.1]

with boundary conditions

$$v(r) = 0 r = 1$$

$$\frac{\partial v(r)}{\partial r} = 0 r = 0$$

and dimensionless quantities defined by

$$p = (p' - p'_{o})/\rho_{g}\overline{v}^{2}$$

$$v(r) = v_{z}/\overline{v}$$

$$Re = 2R\rho_{g}\overline{v}/\mu$$

$$Sc = \mu/\rho_{g}D$$

$$Gr = (2R)^{3}\rho_{g}^{2}g(T'_{o}-T'_{w_{f}})/T'_{o}\mu^{2}$$

By neglecting inertial terms we will assume that the pressure gradient depends only on z and the velocity depends only on r. Also, the pressure gradient is chosen such that

$$2 \int_{0}^{1} v(r) r dr = 1$$
 [A.2]

Equation [A.1] may be integrated to give

$$v(r) = 2(1 - r^{2}) \left[1 - \frac{Gr}{2Re} \int_{0}^{1} r' \int_{r'}^{1} \frac{1}{r''} \int_{0}^{r''} T(r''')r''' dr''' dr'' \right] + \frac{Gr}{4Re} \int_{r}^{1} \frac{1}{r'} \int_{0}^{r'} T(r''')r'' dr'' dr'$$
[A.3]

For a worst-case calculation with buoyancy, we choose to represent T(r) as the lowest-order polynomial satisfying

$$T = 0 r = 1$$

$$T = 1$$

$$\frac{\partial T}{\partial r} = 0$$

We choose

$$T = 1 - r^2$$
 [A.4]

and calculate v(r) from Equation [A.3],

$$v(r) = 2(1 - r^2) \left[1 - \frac{Gr}{384Re} (1 - 3r^2) \right]$$
 [A.5]

For sample operating parameters of $T_0' = 150$ °C with flowrate of 3 l/min, we find Re = 230, Gr = 5.6 x 10^4 and the velocity profile is

$$v(r) = 2(1 - r^2) \left[1 - 0.63(1 - 3r^2) \right]$$
 [A.6]

Figure A.1 shows the velocity profile of Eq. [A.6] and compares it to the standard parabolic velocity profile. The conditions chosen for this calculation correspond to an early stage of cooling, where diffusional and aerosol processes have reached only half the distance from the wall to the centerline of the tube. The prarbolic velocity profile is sufficiently accurate for the purpose of modeling the aerosol production of the system.

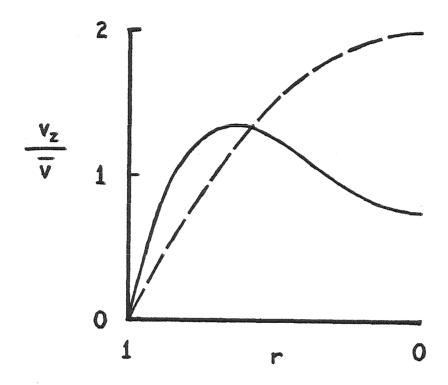


Figure A.1 Velocity profile in cooled tube. Profiles are shown for: -- No buoyancy forces, and —— Buoyancy induced by temperature profile of T = $1-r^2$ with $T_0' = 150^{\circ}$ C, $T_{W_f}' = 25^{\circ}$ C, flow rate = 3 ℓ /min and Gr/Re = 243.

APPENDIX B. THE EFFECT OF COAGULATION

The maximum effect of coagulation on the number concentration of aerosol can be estimated by assuming that all the aerosol that will form along a stream-line forms suddenly at one point. This assumption permits a maximum coagulation rate to apply for the maximum time for a streamline parcel of gas.

We desire to estimate a maximum particle number density that can proceed along a streamline for an axial distance of z=0.05, at some radial position r, and not decrease in number by more than half. The coagulation coefficient may be taken as constant and independent of particle size, because the local particle distribution along a given streamline is predicted by the simulations to be fairly monodisperse. For particles of order 0.1 μ m diameter, the coagulation coefficient is approximately K = 1.5x10⁻¹⁰ cm³ sec⁻¹ (25). The time needed to reach half of the initial number density is given by (25),

$$t_{\frac{1}{2}}^{i} = \frac{2}{KN_{0}^{i}}$$
 [B.1]

Time along a flowing streamline in laminar tube flow is given by

$$t' = \frac{R^2}{D} \frac{z}{1-r^2}$$
 [B.2]

Combining Eqs. [B.1] and [B.2] at z = 0.05 gives

$$N_0' = \frac{40D}{R^2 K} (1 - r^2)$$
 [.3]

Table B.1 shows the number density on various streamlines at which coagulation becomes important for 0.1 μ m diameter particles after z=0.05 beyond particle formation. Even for the streamline nearest the wall in the numerical simulations, a particle number density of 10^9 cm⁻³ may be taken approximately constant and unaffected by coagulation.

Table B.1 Limiting Number Density at Several Radial Positions

r	N_0 , cm ⁻³
0	1×10 ¹⁰
0.50	7×10 ⁹
0.80	3x10 ⁹
0.90	2x10 ⁹
0.95	1×10 ⁹

APPENDIX C. THE ROLE OF THE KELVIN EFFECT

The driving force for the growth law of Eq. [17] including the Kelvin effect is

$$x - x_p = x \left[1 - S^{(d_p * / d_p - 1)}\right]$$
 [C.1]

The Kelvin effect is negligible when the term in the square brackets of Eq. [C.1] is of order unity. If the size distribution of an aerosol lies well above the particle diameter at which the Kelvin effect is important, then the entire growth process of most particles can be adequately modeled without the Kelvin effect. The condition at which the Kelvin effect is unimportant is given by the relation

$$S^{(d_p*/d_p-1)} << 1$$
 [C.2]

If we choose a cutoff condition of 0.2 for the numerical value of Eq. [C.2] at which we define, d_p^t , a transition diameter above which the Kelvin effect is negligible, we can calculate the dependence of d_p^t on the saturation ratio. Table C.1 shows this dependence for λ = 5.04 x10⁻⁶ cm and Kn^{*} = 10. Through the entire radial cross section, the saturation ratio in the region of homogeneous nucleation (Lothe-Pound theory) is greater than 15, for $x_0 = 1 \times 10^{-4}$. The distribution resulting from the simulation, shown in Figure 12, indicates that virtually all of the aerosol is much larger in diameter than the transition diameters given in Table C.1. This shows that the Kelvin effect is negligible for that case. Figure 19 shows average diameters sufficiently above the transition diameter for other initial temperatures, and Figure 23 shows the same relationship for all values of initial vapor mole fraction.

Table C.1. Transition Diameter for the Kelvin Effect

\$	d ^t /d*	d ^t , µm
45	1.73	0.0059
30	1.90	0.0065
15	2.46	0.0084

APPENDIX D. PARTICLE MASS FLUX EXPRESSION

The growth law expression of Eq. [17] arises from considering the mass balance on a growing particle of volume v' with mass flux ${\bf J_m}$,

$$M_{i}c_{d}\frac{dv'}{dt'} = \pi d_{p}^{2}J_{m}$$
[D.1]

where M_i and c_d are the molecular weight and molecular density of the condensing species. We rewrite Eq. [D.1] as

$$\frac{dv'}{dt'} = \pi E_i \frac{c}{c_d} \times \lambda D \left(\frac{\lambda \bar{c}_i}{D} \right) \left(\frac{d_p}{2\lambda} \right)^2 \left(\frac{J_m}{J_k} \right)$$
 [D.2]

where E_i is the evaporation coefficient, c is the molar density of the gas phase, \bar{c}_i is the mean molecular speed of the condensing species, and J_k is the mass flux obtained from kinetic theory, given by

$$J_{k} = \frac{1}{4} E_{j} M_{j} c \times \bar{c}_{j}$$
 [D.3]

Next, we obtain an expression for the ratio J_m/J_k .

Davis and co-workers (26,27) have shown that a modified form of the Sitarski-Nowakowski mass flux equation is accurate for large molecular weight ratio $Z = M_i/M_j$ (20),

$$\frac{J_{m}}{J_{k}} = \frac{Kn\left[1 + \frac{3\beta_{e}(1+Z)^{2}}{4(3+5Z)}Kn\right]}{\left\{\frac{8\Omega_{ij}^{(1,1)*}}{3\pi(1+Z)} + \left[\frac{\beta_{e}(1+2Z)}{\pi(3+5Z)} + \frac{1}{2\beta_{e}}\right]Kn + \frac{9(1+Z)^{2}}{8(3+5Z)}Kn^{2}\right\}}$$
[D.4]

where j refers to the carrier gas, and the Knudsen number is defined Kn = $2\lambda_i/d_p$. The mean free path of species i is (28)

$$\frac{1}{\lambda_{i}} = \pi \left[\hat{n}_{i} \sigma_{ij}^{2} \sqrt{2} + \hat{n}_{j} \sigma_{ij}^{2} (1 + Z)^{\frac{1}{2}} \right]$$
 [D.5]

and β_e is related to the evaporation coefficient E_i by $\beta_e = E_i/(2-E_i)$. $\Omega_{ij}^{(1,1)*}$ is the tabulated collision integral for molecular diffusion (29). The number concentrations of the gaseous species are given by \hat{n}_i and \hat{n}_j . At 125°C for dibutyl phthalate, Eq. [D.5] gives $\lambda_{DBP} = 1.18 \times 10^{-2} \ \mu m$.

The flux relation Eq. [D.4] fails to converge to the kinetic limit for $Kn \gtrsim 0.5$. For numerical computations, the Fuchs-Sutugin formulation of the flux expression (20)

$$\frac{J_{m}}{J_{k}} = \frac{1.333 \text{ Kn}(1 + \text{Kn})}{1 + 1.71 \text{ Kn} + 1.333 \text{ Kn}^{2}}$$
[D.6]

yields proper limits for Kn >> 1 and Kn << 1 and approximates Eq. [D.4] provided that we choose $\lambda_i = 3\,D/\bar{c}_i$. For an evaporation coefficient of unity, Figure D.1 compares the flux expressions at 125°C for dibutyl phthalate in air. We see that $\lambda = 5.04 \times 10^{-2}$ µm in Eq. [D.6] provides a good expression for the growth law over the whole range of Knudsen numbers.

Equation [D.6] is used in Eq. [D.2] to calculate the growth rate, yielding Eq. [17] with F defined by

$$F(Kn) = \frac{1 + Kn}{1 + 1.71 \text{ Kn} + 1.333 \text{ Kn}^2}$$

with the Knudsen number defined with λ = 5.04 x 10^{-2} μm .

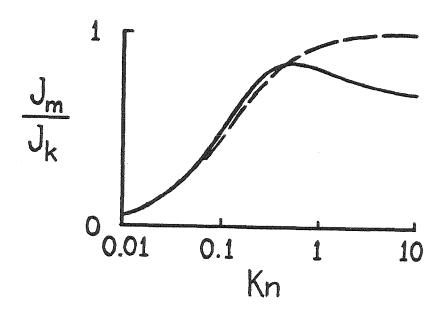


Figure D.1 Particle growth mass flux for dibutyl phthalate at 125°C normalized by flux obtained from kinetic theory. Shown are: — Modified Sitarski-Nowakowski expression with $\lambda = 1.18 \times 10^{-2} \ \mu m$ (Eq. [D.4]), and — — Fuchs-Sutugin interpolation formula with $\lambda = 5.04 \times 10^{-2} \ \mu m$ (Eq. [D.6])

APPENDIX E. THE EFFECT OF THERMAL DIFFUSION

Following Hirschfelder (29), the thermal diffusion coefficient, firstorder approximation from kinetic theory, is

$$[k_T]_1 = \frac{x_1 x_2}{6[\lambda_{12}]_1} \frac{S^{(1)} x_1 - S^{(2)} x_2}{X_{\lambda} + Y_{\lambda}} (6c_{12}^* - 5)$$
[E.1]

where the subscripted square brackets denote first-order approximations and

$$S^{(1)} = \frac{M_1 + M_2}{2M_2} \frac{[\lambda_{12}]_1}{[\lambda_1]_1} - \frac{15}{4A_{12}^*} \left(\frac{M_2 - M_1}{2M_1}\right) - 1$$
 [E.2]

$$S^{(2)} = \frac{M_2 + M_1}{2M_1} \frac{[\lambda_{12}]_1}{[\lambda_{2}]_1} - \frac{15}{4A_{12}^*} \left(\frac{M_1 - M_2}{2M_2}\right) - 1$$
 [E.3]

and the thermal conductivity in cal ${\rm cm}^{-1}~{\rm sec}^{-1}~{\rm °K}^{-1}$ for pure component is

$$[\lambda_{i}] \times 10^{7} = 1989.1 \frac{\sqrt{T/M_{i}}}{\sigma_{i}^{2}\Omega^{(2,2)*}(T^{*})}$$

$$= \frac{15}{4} \frac{R_{g}}{M_{i}} [\eta_{i}]_{1} \times 10^{7}$$
[E.4]

with [=] \mathring{A} and

$$T^* = \frac{kT}{\varepsilon}$$
 [E.5]

For the binary mixture,

$$\begin{bmatrix} \lambda_{12} \end{bmatrix}_{1} = \frac{25}{32} \left[\frac{\sqrt{(m_{1} + m_{2}) \pi k T / 2 m_{1} m_{2}}}{\pi \sigma_{12}^{2} \Omega_{12}^{2} (2, 2) * (T_{12}^{*})} \right] \left(\frac{3}{2} k \right)$$

$$= \frac{15}{4} k \left[\frac{m_{1} + m_{2}}{2 m_{1} m_{2}} \right] \left[\eta_{12} \right]_{1}$$
[E.6]

with

$$\mathsf{T}_{12}^{\star} = \frac{\mathsf{kT}}{\varepsilon_{12}} \tag{E.7}$$

$$[\eta_{12}]_{1} \times 10^{7} = 266.93 \frac{\sqrt{2M_{1}M_{2}T/(M_{1}+M_{2})}}{\sigma_{12}^{2}\Omega_{12}^{(2,2)*}(T_{12}^{*})}$$
 [E.8]

The functions A*B* and C* are of order unity and are functions of T^*_{12} through tabulated collision integrals,

$$A^* = \frac{\Omega^{(2,2)^*}}{\Omega^{(1,1)^*}}$$
 [E.9]

$$B^* = \frac{5\Omega^{(1,2)*} - 4\Omega^{(1,3)*}}{\Omega^{(1,1)*}}$$
 [E.10]

$$C^* = \frac{\Omega^{(1,2)^*}}{\Omega^{(1,1)^*}}$$
 [E.11]

In Equation [E.1], the functions \mathbf{X}_{λ} and \mathbf{Y}_{λ} are

$$X_{\lambda} = \frac{x_{1}^{2}}{[\lambda_{1}]_{1}} + \frac{2x_{1}x_{2}}{[\lambda_{12}]_{1}} + \frac{x_{2}^{2}}{[\lambda_{2}]_{1}}$$
[E.12]

$$Y_{\lambda} = \frac{x_{1}^{2}}{[\lambda_{1}]_{1}} U^{(1)} + \frac{2x_{1}x_{2}}{[\lambda_{12}]_{1}} U^{(Y)} + \frac{x_{2}^{2}}{[\lambda_{2}]_{1}} U^{(2)}$$
 [E.13]

with

$$U^{(1)} = \frac{4}{15} A_{12}^{*} - \frac{1}{12} \left(\frac{12}{5} B_{12}^{*} + 1 \right) \frac{M_{1}}{M_{2}} + \frac{1}{2} \frac{\left(M_{1} - M_{2} \right)^{2}}{M_{1} M_{2}}$$
 [E.14]

$$U^{(2)} = \frac{4}{15} A_{12}^* - \frac{1}{12} \left(\frac{12}{5} B_{12}^* + 1 \right) \frac{M_2}{M_1} + \frac{1}{2} \frac{\left(M_2 - M_1 \right)^2}{M_1 M_2}$$
 [E.15]

$$U^{(Y)} = \frac{4}{15} A_{12}^{\star} \left[\frac{(M_1 + M_2)^2}{4M_1 M_2} \right] \frac{[\lambda_{12}]_1^2}{[\lambda_1]_1 [\lambda_2]_1} - \frac{1}{12} \left(\frac{12}{5} B_{12}^{\star} + 1 \right) - \frac{5}{32A_{12}^{\star}} \left(\frac{12}{5} B_{12}^{\star} - 5 \right) \frac{(M_1 - M_2)^2}{M_1 M_2}$$
[E.16]

Table E.1 shows the thermal diffusion coefficient for dibutyl phthalate in air at 300°K and 400°K. The expression for mass flux with thermal diffusion is

Mass Flux
$$\propto -D[\nabla x + k_T \nabla \ln T']$$
 [E.17]

From the numerical simulations, the gradients near the wall are approximately given by

$$\frac{\partial x/\partial r}{\partial T/\partial r} \sim O(1)$$
 [E.18]

Then Equation [E.17] is approximately,

Mass Flux
$$\propto - D\nabla x \left[1 + k_T \left(\frac{T_o'/T_w'_f^{-1}}{x_o^{-x_w}_f} \right) \right]$$
 [E.19]

$$\propto - D\nabla x \left[1 + 3x10^{-5} \left(\frac{0.4}{10^{-4}} \right) \right]$$
 [E.20]

$$\sim - D\nabla x [1 + O(0.1)]$$
 [E.21]

Under simulation conditions, therefore, the thermal diffusion effect is small.

Table E.1 Thermal Diffusion Coefficient for Dibutyl
Phthalate in Air

 $x_1 = 10^{-4}$ dibutyl phthalate mole fraction

(°K)	s ⁽¹⁾	S ⁽²⁾	χ _λ	Υ _λ	[k _T] ₁
300	35.80	- 15.51	2.11×10 ⁴	8.66×10 ⁴	1.64×10 ⁻⁵
400	35.73	- 15.57	1.71×10 ⁴	7.01x10 ⁴	4.32x10 ⁻⁵

APPENDIX F. FORTRAN SOURCE CODE AND SAMPLE OUTPUT

F.1 <u>Documentation</u>

Symbols Used In Program TUBE

ARIABLE	*	TYPE	DESCRIPTION
RATIO	*	PEAL	C/Cd, C RATIO ratio of molar densities of cas, liq. Dummy for DELX in statement function definition of R
ELX	\$	R	i Ulmensioniese radiai intervale Edellille (191
ELZ IFF	*	9 R 9 R	Cimensionless axial interval, Eds.[18], [19] Hass Diffusivity of wonomer vapor, cm##(2)/sec
irr	•	, k	Dummy for radial coordinate in statement function
			g definition of Aff
XL XL		PAT.	i Dummy File number designator
XN	-	9 PP	> Iteration scheme functions (APPENDIX)
XU		P	
REEN()	*		GREEN'S function
TER	4		Treation counter in main program loop
CICEC	•	e i	Declared for compatability with plotting program, neccesitated by use of common data file: PARAM
NCRIT	*	P	"CRITical KNudsen number" used as initial size
N.C	4		i _ for seed and new particles in growth calculation
MS	4	: X	Seed KNudsen number, during growth Dummy for X in statement function definition of RAD
AFBOA	\$	9 9	i rean tree nath at mannmer, cm
SHKEL	1	Ŷ	Large SINK FLage set by conditions after line 250,
		9 8 8 92	i Used to indicate * on output file: TABLE
FLX	4	i i	Oummy Printout interval on X (radial)
FLZ	\$ 1 \$	i i	Printout interval on Z (axial)
0	*	8	1 Dimensional seed concentration. cm**(-3)
SEED	*		Dimensionless SEED concentration
STEP X	4		Axial length of wall temperature ramp in Z units Number of (radial) X - intervals
Ŷ()			Number distribution DM/CLGG(dp), cm**(-3)
2	\$	Î	I I WITING DUMPET for NITA pougl to
99	2		I Z - dimension specifiers
ZZ HIS	\$		Number of (axial) Z - intervals Seed volume fraction, microns**(3)/cm**(3)
HĪŤ		9	! Total volume fraction, micronets/31/rest/31
HIZ	9	9	Total volume fraction, microns**(3)/cm**(3) Dimensionless sink, "Uoper-Case Phi" in theory
T LTFLG	*		2 PI = 7.1415977
AO()	* 1	DEAL	FlaG to control cutput to file: STORE, for PtoTting statement function; Dimensionless radial coordinate
~~ ,	ġ		STOREMENT IGHT TON TO THE STORES TRAISI COOPDINATE
IGFA	*		RAC(N) = 1 - NADELX Reference surface tension, at T = 300 K, g/sec**(2) [ast term of eq. [39], PHI2*CELZ/VEL
INK			last term of eq. [39], PHI2*CELZ/VEL
MP() O	\$	*	Dimensionless Temperature Thitial wall Temperature, degrees Kelvin
ŎTN		Ŕ	
RUPFL	4	T	Incorrect-convergence Flag, Informs of TROUBIE Patio of Time SCALEs, upper-case lambda in theory Lower limit of Z - integrals, to speed program exec. Flag, set when TST(X,O) is determined Final wall Temperature, degrees Kelvin
SCALE	*	8	Ratio of Time SCALEs, "upper-case lambda" in theory
ST(,0) ST(,1)	4		i Lower limit of 2 - integrals, to speed program exec.
M . , , , , , ,	4	? R :	Final Wall Temperature, decrees Kelvin
()	9	P	o rartitle diametero without
EL() L()	9	BENT .	Statement function: Dimensionless VFLocity profile
L()	Ì	P	· vorume diztribution• halvfidible bittoutas(1)/Cwas(
A()	\$	P ®	Integer distance from wall in units of DELX. X=1,
AO			Dimensionless mole fraction of monomer Initial mole fraction of monomer
AW	*		i Final Wall mole fraction
8 6 H	6	R	Buffer in iteration scheme (APPENDIX) Horogeneous part of mole fraction solution,
•	ě	` '	first two terms of right side of eq. [39]
J	و ر	R	Dimensionless nucleation rate, J in theory
Leuve	19 6	P (i lube radius. characteristic length, co
LEWIS	\$ 6	R	LEWIS number, (thermal diffusivity)/(mass diffusivity
ົນ	ē		Iteration scheme function (APPENDIX)
XL	ě	R	i Iteration screme function (APPENDIX)
.	9	1	Integer axial coordinate, in dimensionless DELZ units Dummy Z, Z Prime
P	ě	1	i Uummy Zo

DESCRIPTION OF SUBROUTINES.

```
HONOG(X.7.XHH.TPMP)
Calculates forst two terms of Eos. [38] and [39] and assigns them to TMPP AND XHH, respectively
SBPHIZ(X,Z,PHIZ,VN,VL,V,PHIT,PHIS)
Calculates PHIZ, dimensionless sink
NV, VL, V aerosof size distribution
DN/DLOG(dp), DV/DLOG(dp) v.s. dp (wicrons)
total aerosof volume fraction,
wicrons**(3)/cm**(3)
PHIS seed volume fraction, wicrons**(3)/cm**(3)
TAUF(X,Z,TAUV)
         Calculates TAUV(delz) = TSCALE+Integ. (XA - XSAT)---
(particle growth time)
                                                      Z - delz
GD(DTAU, KNCRIT, GDTAU, KNAPRX)

DTAU = Left side of Eq. [27]

KNCRIT = Kn* of Eq. [27]

KNAPRX = Kn of Eq. [27]

GDTAU = Kr**(-1)*F(Kn) crouping from Eqs. [28] and [30]

(Option for GDTAU not used by TUBE)
WALLT(7,TWALL)
Calculates wall temperature, TWALL, dimensionless
WALLXA(Z,XAWALL)
         Calculates wall mole fraction, XAWALL, dimensionless
XSAT(DT) <----REAL FUNCTION
DT = Cummy Temperature, degrees Kelvin
GREENE(GREEN.GRNFLG)
Calculates GREEN's function
If DEL7 is too coarse, cannot calculate, sets GRNFLG = 0
INIT
        Initialization
Reads data from file: PARAM
Checks to see if GRNFLG is zero ---> terminates program if GRNFLG=0
PNTPH(F)
        Prints ParaMeters on file number F
WRITE(X,7.NY,VL,V,PHIZ,PHIT,PHIS,TOTH,XJ,TRUBFL,LSNKFL)
WRITES output
Calculates cup-mix averages
INTERP(XY, X.XN, TERP)
Linear INTERPolation program for cup-wix averaging of aerosol distributions.
TRUBLE(YAF,YAYZ,Y,YHXZ,SINK,FXU,FXL,XU,XXL)
If iteration scheme overworks, TRUBLE prints out diagnostic variables and terminates the execution.
```

APPENDIX: MODIFIED REGULA FALSI ITERATION SCHEME

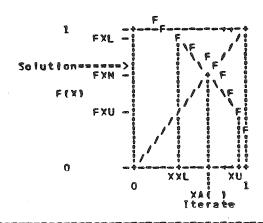
Solve X = F(X) 0 <= X <= 1

The function F used here is a dummy for (XH - SINK) of TUBE.

F is large for X = 0 for some conditions. Therefore truncate:

FXL = m(n(1,F(XXL))) FXU = max(0,F(XU))

Truncation of F is the only modification to REGULA FALSI



XBF is buffer for last XA iterate.
Iteration completed when Norm[XA-XBF] < epsilon

F.2 Fortran Code

```
PROGRAM TUBE
CCCCCCCCCCCCCC
                                                                                                 Marchine Solution to Cooled Tube Flow
                                                                                                                  TW + (TO-TW)*(1 - Z/NSTEP) O < Z < NSTEP
                         XA(WALL) = XASAT(TMP(WALL))
        INTEGER X,Z,XP,ZP,FIL,PLTFLG,TRUPFL

INTEGER TST(1;20,0:1)

INTEGER 
                                                                                                                                                                                                                                                                 wherever XASAT < XAO
C
C
C
                                                                                                        *** HAIN PROGRAM LOCP ***
                                                ELSE
TRUBFL=0
ENDIF
                                                                            ENDIF

XXL=0.

YA(x,Z)=XXL

CALL SBPHIZ(X,Z,PHIZ,NV,VL,V,PHIT,PHIS)

SINK=PHIZ*DELZ/VEL(RAD(X,DELX))
                                                                            DINK=PMIZ#DELZ/VEL(RÁD(X,DÉLX))
FXL=XH-SINK
IF (FXL.GT.1.) FXL=1.
IF (FXL.LT.O.) FXL=0.
First-guess for XA at new Z
XA(X,Z)=XA(X,Z-1)
XBF=1.1
```

```
CONTINUE : *** Iteration Loop *
ITER=ITER-1
CALL SBPHI2(X,Z,PHI2.NV.VL,V.PHIT,PHIS)
SINK=PHI2*DELZ/YEL(RAD(X,DELX))
FXN=XH-SINK
     200
                                                                                        *** Iteration Loop ***
                                         FXM=XH-SINK

Find zero of (FXM-XA)

IF (FXN.GT.1.) FXN=1.

IF (FXN.LT.0.) FXN=0.

IF (FXN.CT.XA(X,Z)).GT.1.E-5) THEM

IF (FXN.GT.XA(X,Z)) THEN

XXL=XA(X,Z)

ELSF
C
                                              STOP
ENDIF
ENDIF
IF (XA(X,Z).LT.O.) YA(X,Z)=0.
IF (ABS(FXL-FXU).LT.1.E-6) XA(X,Z)=(FXL+FXU)/2.
IF (ITER.LE.O) THEM
CALL TRUBLE(XBF,XA(X,Z),X,Z,XH,SIMK,FXU,FXL,XU,XXL)
GO TO 250
ENDIF
IF (XA(X,Z).GT.1.) YA(X,Z)=1.
IF (XA(X,Z).LT.O.) XA(X,Z)=0.
GO TO 200
ENDIF
CONTINUE
IF (SINK.GT.XA(X,Z-1)-XA(X,Z)) THEN
     250
                                       (SINK.GT.XA(X.Z-1)-XA(X.Z)) THEN
LSNKFL=1
                                FLSE
LSHKFL=0
ENCIF
                               C Check for
C
               LSNKFL)

CONTINUE

CLOSE(12,STATUS='KEEP')

CLOSE(13,STATUS='KEEP')

IF (PLTFLG,EQ.1) CLOSE(14,STATUS='KEEP')

WRITE(6,'(T2,A/,T2,2014)')'STARTING ZP ARRAY:',(TST(N,0),N=1,NX)

CTOB
     300
               STOP
                                           Homogeneous Solution Routire
              SURROUTINE HOMOG(X,Z,XHH,TMMP)
INTEGER X,XP,Z
REAL YA(0:20,0:749),TMP(0:20,0:749)
REAL GREEN(0:20,0:20,1:2)
COMMCM /GRN/ GREEN
COMMCM /FUN/ XA,TMP
COMMCM /PRI/ PI,DELX
CALL YALLYA(Z,XAWALL)
CALL WALLYA(Z,XAWALL)
XHH=XAWALL
TMMP=TWALL
```

```
100 CONTINUE
 CCCCC
                                                                                                       Aerosol Routines
                            SURRCUTINE SBPHI2(X,Z,PHI2,NV,VL,V,PHIT,PHIS)
INTEGER X,Z,ZP
INTEGER X,Z,ZP
INTEGER TST(1:20,0:1) ! Aerosol start times
REAL INT,LAMEDA,KNCRIT,KNAPRX,KMS,NO,NSEED
REAL XA(0:20,0:749),TPP(C:20,0:749),TPHI(1:20,0:749)
COMMON /ARR/ TST
COMMON /ARR/ TST
COMMON /ARR/ TST
COMMON /FUN/ XA,TMP,KNS
COMMON /FUN/ XA,TMP,KNS
COMMON /PRI/ PI,DELX,DELZ,LAPRDA,XL,TSCALE,KNCRIT,NSEED,NO
COMMON /PRI/ PI,DELX,DELZ,LAPRDA,XL,TSCALE,KNCRIT,NSEED,NO
COMMON /PRI/ NX,NZ,NFLX,NFLZ
SAVE M,TPHI,PHIF
RAD(N,D)=1.-D*REAL(N)
VFL(F)=1.-E*E
DATA M,O/
IF (M.EO.O) THEN ! Initialize
DO 10 N=1,NX
TPHI(N,O)=0.
CONTINUE
PHIF=CRATIO*(XAC-XAW)*1.E12 ! Characteristic vol. fract
                            TPHI(N,0)=0.
CINTINUE
PMIF=CRATIO*(XAC-XAW)*1.E12 ! Characteristic vol. fraction

M=1
ENDIF
CALL TAUF(X,Z,TAUV)
PHIH=0.

DO 100 ZP=0,Z-TST(X,0) ! "PARTICLE birth time" is Z-ZP
CALL GD(TAUV(Z-ZP),KNCRIT,GDTAU,KNAPRX)
CALL JJ(X,Z-ZP,Z,XJ,00-TOTN) ! XJ = Nondim. homog. nucl. rate
V(ZP)=2.E4*LAMEDA/KNAPRX ! Diam. microns
IF (XJ.GT.G. .AND. V(ZP-1).GT.O. .AND.
V(ZP).GT.C. .AND. V(ZP-1).GT.O.) THEN
Calculate DN/DLCG(DP) /cc.
NV(ZP)=XJ*(CELZ/VEL(RAD(X,DELX)))/
Calculate Volume, DV/DLCG(DP), cu.microns/cc.
DELPHI=XJ*(DELZ/VEL(RAD(X,DELX)))*(PI/6.)*V(ZP)**3.

PHIH=PHIH + DELPHI
VL(ZP)=DELPHI/LCG10(V(ZP)/V(ZP-1))
FLSE
C
                         2
C
                         2
                                                          FLSE

NV(ZP)=C.

VL(ZP)=O.

FNCIF
                             CONTINUE
KHS-KHAPRX
           100
                                           (TST(TyO).GT.O) THEN ! Rezero rewaining array elements
DC 150 ZP=Z-TST(X,0)+1,Z
WY(ZP)=O.
VL(ZP)=O.
V(ZP)=O.
CCNTINUE
           150
                            CUNTINUE
ENDIF
PHIS=(4.*PI/3.)*(1.E4*LAFBDA/KNS)**3.*NO ! Seed vol. frac.
TPHI(X,7)=PHIH + PHIS
PHIT=TPHI(X,2)
PHI2=(TPHI(X,2)-TPHI(X,2-1))*VEL(RAD(X,DELX))/(DELZ*PHIF)
END
C
                            SUPROUTINE TAUF(X,Z,TAUV)
Calculates delta tau(x,Z,ZO) for ZO = TST(X,O) to Z
TAUV(ZZ)=TSCALE*(DELZ/VEL)*Integral(Z-ZZ TO Z)(XA-XASAT)*dZ
INTEGER X,Z,ZP
INTEGER TST(1:20,0:1)
REAL YA(0:20,0:749),THP(C:20,0:749),TAUV(0:749)
REAL LAMBDA,KNCRIT,INT
COMMCN /ABB/ TST
COMMCN /FUN/ XA,TMP
COMMCN /PRI/ PI,DELX,DELZ,LAMBDA,XL,TSCALE,KNCRIT
COMMCN /PRI/ PI,DELX,DELZ,LAMBDA,XL,TSCALE,KNCRIT
COMMCN /PRI/ SIGMA,DIFF,XAM,XAO,TW,TO
RAD(N,O)=1,-D*REAL(N)
VEL(E)=1,-E*E
ZP=7
INT=0.
Ç
                                           THT=0.
CONTINUE
         100
```

```
8
C
                             2
                             8
                                                  FADIF
TAUV(ZP)=INT*TSCALE*DELZ/VEL(RAD(X,DELX))
ZP=ZP-1
GO TO 100
CONTINUE
           199
                                  END
                               SURROUTINE JJ(X,Z,ZZ,XJ,FLAGXJ,TCTM)

XJ=Dimensionless homogeneous nucleation rate

TOTN==Total number concentration, cm**(-3)

INTEGER X,Z,ZZ,A,B,FLAGXJ

INTEGER TST(1:20,0:1)

REAL JJJ(0:20,0:749),XA(0:20,0:749),TMP(0:20,0:749)

REAL JJJ(0:20,0:749),XA(0:20,0:749),TMP(0:20,0:749)

REAL JJJ(0:20,0:749),XA(0:20,0:749),TMP(0:20,0:749)

REAL JJJ(0:20,0:749),XA(0:20,0:749),TMP(0:20,0:749)

REAL JJJ(0:20,0:749),XA(0:20,0:749),TMP(0:20,0:749)

COMMON /ARE/ TST

COMMON /ARE/ TST

COMMON /ARE/ TST

COMMON /PRI/ PI-CELX,DELZ,LAPRCA,XL

COMMON /ARE/ TST

COMMON /PRI/ PI-CELX,DELZ,LAPRCA,XL

COMMON /ARE/ TST

COMMON /PRI/ PI-CELX,DELZ,LAPRCA,XL

COMMON /ARE/ TST

COMMO
C
Č
                 10
CCCCCCCCC
                                                 Dimensional nucleation expression in this box.

JJJ = Function of mole fraction == DXA

temperature == DTMP

saturation ratio == SR

and other parameters as needed.
               JJJ(x,7)=SQRT(1.-9.*1.38E-16*DTMP/(2.*PI*SIGT*RSTRLP**2.))

**EXP( LOG(4.*PI*OXA) - .5*LCG(2.*PI*4.618E-22*1.38E-16*DTMP)

**.5*LCG(SIGT/(1.38E-16*DTMP)) + LOG(4.42E-22/(2.*PI))

-3.124 + 3.*LOG(1.027*1.38E-16*DTMP) + 12.*LOG(RSTRLP)

+361.675 - 4.*PI*RSTRLP**2.*SIGT/(3.*1.38E-16*DTMP)+13.848)
 C _ _ _ _
                                                                    C----
                                                  ENDIF

20 CONTINUE

XJ=JJJ(X,Z)

IF (FLAGXJ.EQ.1) THEN !Calculate total number
```

```
C
                 SUBROUTINE GD(DTAU, KNCRIT, GDTAU, KNAPRX)

DTAU==Growth time interval from SUBROUTINE TAUF

KNCRIT==Initial Knudsen number before growth

GDTAU==Kn**(-1)*F(Kn) Fuchs-Sutugin growth rate

KNAPRX==Knudsen number of particle grown for

DTAU time interval from initial KNCRIT size
 CCCCC
C REAL KNCRIT, KNAPRX

C Accurate accordinate formula for GDTAU:

0=2.*nTAU+(2.666+1./KNCRIT)/KNCRIT

KNAPRX=(1.333+SQRT(1.776889+0))/0

GDTAU=(1.*KNAPRX)/(KNAPRX*(1.*KNAPRX*(1.2+1.333*KNAPRX)))

DD 10 I=1,3

C Second-order Newton wethod iterated thrice for Knudsen number:

F0=((1.333*KNAPRX+1.71)*KNAPRX+1.)*KNAPRX*GDTAU-KNAPRX-1.

F1=((4.999*KNAPRX+3.42)*KNAPRX+1.)*GDTAU-1.

F2= (9.998*KNAPRX+3.42)*GDTAU

KNAPPX=KNAPRX+(F1/F2)*(1.~SQRT(1.-2.*FC*F2/(F1*F1)))

CONTINUE

END
                  ENĎ
                     Roundary Condition and Saturation Pressure Routines
                  SUPRICUTINE WALLT(Z,TWALL)
                                    /PR3/ NX.NZ.NFLX.NFLZ.XLEWIS.NSTEP
                  THALL=0.

IF (Z.LT.NSTEP) TWALL=1.-REAL(Z)/REAL(MSTEP)
END
                  SUBRCUTINE WALLXA(Z, XAWALL)
INTEGER 7
COMMCN /PR2/`SIGMA, DIFF, XAW, XAC, TW, TC
COMMCN /PR3/ NX, NZ, NFLX, NFLZ, XLEWIS, NSTEP
XAWALL=0.
IF (Z, LT, NSTEP). THEN
CALL WALLT(Z, TWALL)
XAWALL=(XSAT(TW+(TO-TW)+TWALL)-XAW)/(XAC-XAW)
FWOTE
                         (XAWALL.GT.1.) XAWALL=1.
 Ç
 C
REAL FUNCTION XSAT(DT)
C Saturation mole fraction for dibuty! phthalate
IF (DT.GT.399.74) THEN
XSAT=EXP( 8925.*(1./613. -1./DT))
ELSF
XSAT=EXP(10778.*(1./561.5-1./CT))
                  ENDIF
                  END
 COCCCCCCCC
                                      Green's functions for laminar tube flow
                                     Finite-difference solutions to diffusion equations at Z - ZP = DELZ and CELZ/Le with homogeneous boundary conditions and irout unit wass (and heat) per unit time per unit length of circle of radius r^{\ast}.
                  SUBRCUTINE GREENE(GREEN, GRNFLG)
INTEGEP x, Z, xp, A, B, GRNFLG
REAL GPFEN(0:20,0:20,1:2), C(0:20.0:294)
COMMCM /PR3/ Nx, Nz, NFLx, NFLZ, XLEWIS
```

```
COMMON /PRI/ PI,DELX,DELZ

RAD(A,D)=1.-D*REAL(A)

VEL(F)=1.-E*E

PRINT*."CALCULATING GREEN FUNCTION*

**HICPO DELZ = DELZ/HICPO

PICRO=MIN(294,INT(MAX(1.,12*DELZ/(DELX)**3.))*INT(10.**XLEWIS))

BETA=DFLZ**XLEWIS/(REAL(MICRO)*DELX**DELZ)

Grn fncn with >50% in central solke ==> DELZ < -In(.5)*DELX**3

For computationally coarse limit, DELZ < PICRO*DELX**3

IF (CFLZ.GT.REAL(MICRO)*DELX**3./*XLEWIS) THEN

GO TO 300

ENDIF

IF (CFLZ.GT.6.69*DELX**3.) PRINT*.

1* '$*5C% LOSS IN GREEN FUNCTION CENTRAL SPIKE IN WALLSIDE INTERVAL*

CO 1CO XP=1,NX

DO 1C A=0.NX

DO 1C A=0.NX

DO 1C A=0.HICRO

C(A,F)=0.

10 CONTINUE

C(YP,0)=1./*YEL(RAD(XP,DELX))

C(1.7!=C(1, Z-1)*(1.-2.*BETA/VEL(RAC(1.DELX)))

**BETA/VEL(RAD(1.DELX))/(2.*RAD(1.DELX))

CO 20 X=2.NX-1

**BETA/VEL(RAD(X,DELX))

CO 20 X=2.NX-1
                                             DD 20 X=2,NX-1

C(X,Z)=C(X,Z-1)*(1.-2.*BETA/VEL(RAD(X,DELX)))

+ (C(X-1,Z-1)*(RAD(X,DELX)+RAD(X-1,DELX))/(2.*RAD(X,DELX))

+C(X+1,Z-1)*(RAD(X,DELX)+RAD(X+1,DELX))/(2.*RAD(X,DELX)))

*BETA/VEL(RAD(X,DELX))
ENO
                                                                                                                                                                               Input/Output Routines
                                       SURRCUTINE INIT
INTEGER X, Z, A, B, GRNFL G, PLTFL G
RFAL YA(C:20,0:749), THP(C:20,0:749)
RFAL GPFEN(O:2C,0:20,1:2)
RFAL LAMADA, KNCRIT, KNS, NO, NSEED
COMMON /FUN/ XA, THP, KNS
COMMON /FUN/ XA, THP, KNS
COMMON /FUN/ XA, THP, KNS
COMMON /PRI/ PI, CELX, DEL Z, LAMBDA, XL, TSCALE, KNCRIT, NSEED, NO
COMMON /PRI/ PI, CELX, DEL Z, LAMBDA, XL, TSCALE, KNCRIT, NSEED, NO
COMMON /PRI/ PI, CELX, DEL Z, LAMBDA, XL, TSCALE, KNCRIT, NSEED, NO
COMMON /PRI/ PI, CELX, DEL Z, LAMBDA, XL, TSCALE, KNCRIT, NSEED, NO
COMMON /PRI/ PLTFLG, NZZ, KCYCLE
COMMON /PRI/ PLTFLG, NZZ, KCYCLE
COMMON /PRI/ PLTFLG, NZZ, KCYCLE
COMMON /PLT/ PLTFLG, NZZ, KCYCLE
CATA GRNFLG /1/
OPEN(15, FILE="PARAM", STATUS="CLD")
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F8, 2/, F5, 3/, F5, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F8, 2/, F5, 3/, F5, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F8, 2/, F5, 3/, F5, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F8, 2/, F5, 3/, F5, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, 55, 3/, 3(F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 2/, F5, 3/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 2/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F6, 2/, F5, 2/, F5, 3/, F5, 2/),
EQ-37, F6, 2/, F5, 2//, F5, 2//,
```

```
TMP(A,0)=1.

50 CONTINUE
DO AC A=1,NZ
XA(O,A)=0.

60 CONTINUE
IF (CPNFLG.EQ.1) CALL GREENE(GREEN,GRNFLG)
IF (GRNFLG.EQ.1) STOP ! Green's function not calculable
                                                                                                                  SURROUTINE PHTPM(F)

INTEGER F

REAL LAMBCA, KNCRIT, NC, NSEED

COMMCN /PR1/ PI, DELX, DEL Z, LAMBDA, XL, TSCALE, KNCRIT, NSEED, NO

COMMON /PR2/ SIGMA, DIFF, XAM, XAO, TW, TC, CRATIO

COMMCN /PR3/ NX, NZ, NFLX, NFLZ, XLEMIS, NSTEP

WRITE (F, °(/, 73, A, 112, F7, 5, 72C, G9, A, 732, A/

T2, F6, 4, T11, F7, 5, 72C, G9, A, 732, A/

T2, F6, 4, T11, F7, 5, 72C, G9, A, T32, A/

PRITE (F, °(/, T2, A, T11, A, T20, A, T20, A, T31, F7, A, T11, F7, T20, F6, A, T11, F7, T20, F7, A, T11, F7, T20, F7, A, T11, F7, T20, F7, T
CC

SUBROUTINE MRTE(X,Z,NY,YL,vv,PHIZ,PHIT,PHIS,TOTN,XJ,TRUBFL,

INTEGER X,Z,3,B,TRUBEL,MOGFLG,PLTFLG

REAL XA(0:20,0:749),TMP(C:20,0:749)

REAL XA(0:749),YL(0:749),YL(0:749)

REAL AVGCP(1:60),AVENV(1:60),AVENV(1:60)

REAL AVGCP(1:60),AVENV(1:60),AVENV(1:60)

REAL LAMRODAKNCRIT,KNS,NO,NSEED,INTNN,INTNNV,INTVL

COMMEN /FUN/ XA*THP,KNS

COMMEN /FUN/ XA*THP,KNS

COMMEN /FUN/ XA*THP,KNS

COMMEN /FUN/ YA*THP,KNS

AVE SUMPA,SUMEN /FUN/ YA*THP,KNS

COMMEN /FUN/ YA*THP,KNS

AVE SUMPA,SUMEN /FUN/ YA*THP,KNS

AVE SUMPA,SUMEN /FUN/ YA*THP,KNS

COMMEN /FUN/
```

```
10 CONTINUE

IF (INTMV.NE.O.) THEM

DPAVE-INTVNV/INTMV

ELSE

DPAVE-C.
                                                            FNOIF
TOTAL hamageneous aerosol Number concentration from integral of nucleation rate (log. interpolation of JJJ).

INTMV== Total homogeneous aerosol number concentration from INTegral of aerosol number distribution (log. interpolation of NV).

PHIT == Total volume fraction of aerosol from rect. integration of volume distribution, plus seed volume.

INTVL==Total volume fraction of homogeneously formed aerosol from INTegration of volume distribution (log. interpolation of VL).

WRITE (13, "(12, 13, 19, 16.4, 116, 16.4, 123, 19.4, 134, 10.4, 145, 10.4, 16.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4, 176, 10.4
.
    ENDIF

C Cafculate cup-mixed averages

IF (X.EO.NFLX) THEN ! Initialize

SUMRYR=0.
SUMRYR=0.
DO 70 I=1.NX-1
SUMRYR=SUMRYR+RAD(I.DELX)*VEL(RAD(I.DELX))

C CONTINUE
SUMRYR=SUMRYR+DELX/8.
A VGOP array is C.CO5 to 5.0 microns in range nc 30 I=1.60
A VGOP array is C.CO5 to 5.0 microns in range nc 30 I=1.60
A VGOP(I)=10.
A VGOP(I)=0.
A VENY(I)=0.
A VEYALO.
I Mole fraction
A VEYAPO.
I Temperature
A VENUP=0.
I Total V from distribution
A VEYOL=0.
I Total V from distribution
                                                                                                                                                                                           ! Mole fraction
! Temperature
! Total N from distribution
! Total V from distribution
! Average CP from distribution
! Seed DP
! Seed volume
                                                                                            AVESDP=0.
                                                             A VESUPEU. : Seed VOIUM
ENDIF
IF (X.EO.MX) THEN
WEIGHT=DELX/(8.*SUMRVR)
WEIGHTN=WEIGHT*ININV
                                                             ELSE
WEIGHT=RAC(X,CELX)*VEL(RAC(X,CELX))/SUMRVR
WEIGHTH=WEIGHT*INTNV
                                                           WFIGHTW=WEIGHT*INTNV

ENDIF

DD 4C I=1,60

CALL INTERP(NV,V,AVGCP(I),TERP)

AVENV(I)=AVENV(I) + TERP*WEIGHT

CALL INTERP(VL,V,AVGDP(I),TERP)

AVEVL(I)=AVEVL(I) + TERP*WEIGHT

CONTINUE

AVEXA = AVEXA + XA(X,Z)*WEIGHT

AVEXP=AVEXHP+ TMP(X,Z)*WEIGHT

AVENUE=AVENUE+ INTVL *WEIGHT

AVEVUE=AVEVUE+ INTVL *WEIGHT

AVEOP=AVEDP + DPAVE *WEIGHT

AVESOP=AVESDP+ SDIA *WEIGHT
```

```
Č
          SUBROUTINE INTERP(YX,x,X0,TERP)

YX==Function to be interpolated

X ==Array of independent variable

X0==Value of X for which to find interpolated YX

REAL YX(0:749),X(0:749)

Assume that values of X(N) ascend in N

COMMCN /PR3/ NX,NZ

TERP=0.

CO 1C N=C,NZ

IF (X(N),GE,XO) THEN

TERP=YX(N-1) + (XC-X(N-1))*(YX(N)-YX(N-1))/(X(N)-X(N-1))

ENDIF

CONTINUE

END
 CCCC
 C
 C
C SUBPCUTINE TRUBLE(XBF,XAXZ,X,Z,XHXZ,SINK,FXU,FXL,XU,XXL)
C Diagnostic information printed out
INTEGER X,Z
PRINT+,*ITERATION LIMIT REACHED AT X =*,X,**, Z =*,Z
PRINT+,*ITERATION LIMIT REACHED AT X =*,X,**, Z =*,Z
PRINT+,*XA = *,XXL,** GIVES *,FXL
PRINT+,*XA = *,XXL,** GIVES *,FXL
PRINT+,*XA = *,XXL,** GIVES *,FXL
PRINT+,*IAST XA HAS *,XBF,** GIVING XH-SINK = *,(XHXZ-SINK)
END
```

F.3 Parameter Data File

```
0.000500 CFL7
16
0.8636 XL Tube radius, cm F6.4
1.71E-06 LAMBCA, cm E8.2
0.052 DIFFUSIVITY, cm++2 sec++(-1) F5.3
0.011 c/cd F5.3
0.001 KNCRIT
33.00 SIGMA at 298 K F5.2
4.20 Lewis number F5.2
0.100E-03 XAC F5.2
0.100E-03 XAC E9.3
10, Degrees Kelvin F6.2
423.00 TO, 423 == Nominal F6.2
423.00 TO, 423 == Nominal F6.2
NFLX I3
NFL
```

F.4 Fortran Plotting Program

```
Plotting program for local aerosol distributions. Z=NZZ
                 INTEGER IMESS(1:2), x, Z

REAL MAXNY, MAXVL

REAL NY(1:500), VL(1:500), V(1:500)

REAL AVENV(1:60), AVGDP(1:60)

DATA IMESS / R = 0, Z = 0

OPEN(21, FILE= PARAM*, STATUS=*0LD*)

READ(21, *(F8.6,18(/),73)*) DELZ, NX

CLOSF(21, STATUS=*KEEP*)

XLEFT=-1.5 ! LOG(DP) at left

XRIGHT=.5 ! LOG(DP) at right

XSCALE=(XRIGHT-XLEFT)/8.

XYFROP==-VLEFT/XSCALE

PRINT*, *NUMBER OF PLOTS?*

READ*, NPLCTS

IF (NPLOTS.LE.O) STOP

Plot at every NCYCLE—th value of X. starting with X=NSTART

PRINT*, *X COORDINATE OF FIRST PLCT?*

READ*, NNCYCLE

IF (NSTART+(NPLOTS-1)*NCYCLE.GT.NX) THEN

PRINT*, *INCOMPATABLE, TOO MANY PLCTS REQUESTED*

STOP

ENDIF

PPINT*, *PLOT SPEED (1-20):*

READ*, NSP ! 1=Slowest, 20=Fastest

Read entire file STORE*, and draw appropriate piots

CPEN(14, FILE=*STORE*, and draw appropriate piots

CPEN(14, FILE=*STORE*, and draw appropriate piots

CALL PLOTS(53, 0, 8)

Reduce an 8* wide plot to 6* wide

CALL FACTOR(0.75)

DO 10 M=1,NX+1

Find maximum values and scale to round units

MAXNY=0.

MAXVL=0.

IF (M.NE.NX+1) THEN ! Read local distributions

PFAN(14,-*(13,13,13)*) X,Z,PPTS
C
C
 C
 C
 C
                                           10
                          9
                 11
                 12
         ENDIF

If plot is not to be drawn, skip on to 100

IF (M.LT.NSTART.OR.

IM.GT.NSTART+(NPLOTS-1)*NCYCLE.AND.M.LT.NX+1) GO TO 100

IF (MCD(M-MSTART,NCYCLE).NE.O.AND.M.NE.NX+1) GO TO 100

IF (MAXNV.EQ.Q.) GO TO 100

Find aperopriate scaling for vertical axis

YMAGN=INT(LOGIO(1.E10*MAXNV)-10.)

YSCN=MAXNV*10.**(-YMAGN)

IF (YSCN.LT.2.) THEN

YSCLN=2.*10.**YMAGN

FLSFIF (YSCN.LT.5.) THEM

YSCLN=5.*10.**YMAGN

ELSF

YSCLN=10.**YMAGN

FLSFIF (YSCN.LT.5.) THEM

YSCLN=10.**YMAGN

ELSF

YNCLN=10.**(YMAGN+1)

FNOIF

YMAGV=INT(LOGIO(1.E10*MAXVL)-10.)
   C
```

```
ELSEIF (YSCV.LT.5.) THEW
YSCLV=5.*10.**YMAGV
                                                                                                       ELSF
                                                                                                     ENDIE AZCFA=10***(AMVCA+I)
                               ENDIF

Scale distributions for plotting
Scaling for 5m high plot, before rescaling by "FACTOR" statement
YSCLN=YSCLN/5.
YSCLV=YSCLV/5.
IF (M.NE.NX+1) THEM ! Scale local distributions
DD 20 N=1.NPTS
NV(N)=NV(N)/YSCLN
YL(N)=VL(N)/YSCLV

CONTINUE
ELSE!
Scale averaged distributions
                                                                                                    ELSE : INCE

NO 21 N=1.60

AVENV(N)=AVENV(N)/YSCLN

CONTINUE

CONTINUE
             AVEVL(N)=AVEVL(N)/YSCLV

CONTINUE

FNOIF

Draw axis, labels, box around volume distribution plot
    CALL CRIGIN(2.,1.333,1)
    CALL SPEED(NSP)
    CALL AXIS(0.,0.,7PLOG(DP).-7,8.,0.,XLEFT,XSCALE)
    CALL AXIS(0.,0.,7PLOG(DP).1,5.,90.,0.,YSCLV)
    CALL SPEED(20)
    CALL SPEED(20)
    CALL PLOT(8.,0.,3)
    CALL SPEED(NSP)
    CALL PLOT(0.,5.,2)
    CALL PLOT(0.,5.,2)
    CALL PLOT(0.,5.,2)
    CALL SPEED(20)
    CALL CRIGIN(XZEROP.0.,1)
    OF aw volume distribution
    IF (M.NE.NX+1) THEN ! Local distribution
    CALL PLOT(V(1),VL(1),3)
    CALL SPEED(NSP)
    OD 30 N=2,NPTS
    CALL PLOT(V(N),VL(N),2)

CONTINUE

ELSE ! Plot average distribution
    CALL PLOT(AVGDP(1),AVEVL(1),3)
    CALL SPEED(NSP)
    ON 31 N=2,60
    CALL PLOT(AVGDP(N).AVEVL(N),2)

TO 31 N=2,60
    CALL PLOT(AVGDP(N).AVEVL(N),2)

CONTINUE

FNDIF

Traw axis, labels, box around number distribution plot
                       CALL PLUTIA VOURING TO THE STREET TO THE STR
  C
CALL ORIGIN(-XZEROP.O.,1)

C Draw title

CALL SYMBOL(2.,-1.,...25.IMESS(1),0.,4)

CALL NUMBER(999.,999...25.(1.-REAL(X)/NX).0.,2)

CALL SYMBOL(4.5,-1.,..25.IMESS(2),0.,4)

CALL SYMBOL(4.5,-1.,..25.IMESS(2),0.,4)

CALL NUMBER(999.,999...25.DELZ*REAL(Z),0.,3)

ELSE ! Plot average distribution

CALL PLOT(AVGDP(1),AVENV(1),3)

CALL SPEED(NSP)

DO 50 N=2.60

CALL PLOT(AVGDP(N),AVENV(N),2)

CONTINUE

CALL ORIGIN(-XZEROP,O.,1)

CALL ORIGIN(-XZEROP,O.,7)

FNDIF AVERAGE

CALL SYMBOL(3.2,-1.,..25,7HAVERAGE,0.,7)

FNDIF CALL CRIGIN(28./3.,-8...1)
                          CALL ORIGIN(28./3.,-8.,1)

100 CONTINUE
CALL SPEED(20)
CALL PLOT(0.,0.,599)
CLOSE(14,STATUS="KEEP")
                                                                         END
```

F.5 Parameter Data File for Plotting Programs

```
1.00 SC. SCaling parameter
20 NSTEP, Axial length of wall temperature ramp
423.00 TO
298.00 TW
0.100E-03 XAO
0ata file to supply parameters for STREAM, STREAM3D AND STREAMG.
Maintain (TC-TW)/(423-298) = SC to preserve satin curve location
```

F.6 Fortran Plotting Programs

```
CCCCCCC
         Plotting Program to Visualize Streamlines on Temperature-Mole Fraction Space
            Cooling and Diffusion Without Aerosol
       REAL XA(0:50,0:200), TMP(0:50,0:200), GREEN(0:50,0:50,1:2)
INTEGER X,Z
COMMCN /GRN/ GREEN
COMMCN /FUN/ XA, TMP
COMMCN /FUN/ XA, TMP
COMMCN /PAR/ PI, DELX, DELZ
COMMCN /PAR/ NX, XLEWIS, NSTEP
COMMCN /PJ/ XAW, XAO, TW, TO
   C
   TOO CONTINUE
   lot
```

```
Integration Routines
               SURROUTINE HOMOG(X,Z,XHH,TMMP)
INTEGER X,XP,Z
REAL XA(0:50,0:200),TMP(0:50,0:200)
REAL GREEN(0:50,C:50,1:2)
COMMCN /GRN/ GREEN
COMMCN /FRN/ GREEN
COMMCN /FRN/ PI,DELX,DELZ
COMMCN /YRA/ NX
RAD(1,D]=1.-D*REAL(L)
VEL(E)=1.-E*
CALL HALLXA(Z,XAHALL)
CALL HALLXA(Z,XAHALL)
CALL HALLXA(Z,XAHALL)
TMMP=THALL
DO 1CO XP=1,NX
XHH = XHH + ( XA(XP,Z-1)-XAHALL)*VEL(RAD(XP,DELX))*GREEN(X,XP,2)
CONTINUE
    100 CONTINUE
                    Roundary Condition and Saturation Pressure Routines
                 SUBPROUTINE WALLT(Z, TWALL)
INTEGER Z
COMMON /XRA/ NX, XLEWIS, NSTEP
TMALL=0.
IF (Z, LT, NSTEP) TWALL=1.-REAL(Z)/REAL(NSTEP)
END
                SUBROUTINE WALLXA(Z,XAWALL)

INTEGER Z

COMMON /PJ/ XAW,XAO,TW.TO

COMMON /XRA/ NX,XLEWIS,NSTEP

XAMALL=0.

IF (Z,LT.NSTEP) THEN

CALL WALLT(Z,TWALL)

YAWALL=(XSAT(TH+(TO-TW)*TWALL)-XAW)/(XAO-XAW)

END IF

IF (XAWALL.GT.1.) XAWALL=1.

END
C
C
        REAL FUNCTION XSAT(DT)
Saturation role fraction for dibuty1 phthalate
IF (DT.GT.399.74) THEN
XSAT=EXP( 8925.*(1./613. -1./DT))
C
                  ELSE XSAT=EXP(10778.*(1./561.5-1./DT))
```

```
Plotting Program for Three-Dimensional Visualization of Streamlines on Temperature-Hole Fraction Space
                                                                                                                                      Cooling and Diffusion Without Aerosol
                             300 CONTINUE
100 CONTINUE
C Plot

PRINT+, "NRITING PLOT*
CALL PLOTS(53,0,10)
CALL FACTOR(11./16.)
CALL SPEED(3)
CALL PLOT(0,0.0.2)
CALL PLOT(0,0.0.2)
CALL PLOT(1-5.0.0.2)
CALL PLOT(2.0.0.2)
CALL PLOT(2.0.2)
CALL PLOT(2.0.2)
CALL PLOT(2.0.2)
CALL PLOT(2.0.0.2)
CALL PLOT(2.0.2)
CALL P
```

```
Integration Routines
                                           SUBROUTINE HOMOG(X,Z,XHH,TMMP)
INTEGER X,XP,Z
REAL YA(0:50,0:200),TMP(C:50,0:200)
REAL GREEN(0:50,0:50,1:2)
COMMON /GRM/ GREEN
COMMON /FUN/ XA,TMP
COMMON /FUN/ XA,TMP
COMMON /PUN/ XA,TMP
                     100 CONTINUE
          CCCCC
                                                   Boundary Condition and Saturation Pressure Routines
                                            SURPOUTINE HALLT(Z,TWALL)
INTEGER Z
COMMCN /XRA/ NX,XLEWIS,NSTEP
TWALL=0.
IF (Z,LT,NSTEP) TWALL=1.-REAL(Z)/REAL(NSTEP)
END
           Č
                                             SUPPOUTINE WALLXA(Z,XAWALL)
INTEGER Z
COMMON /PJ/ XAW,XAO,TW,TO
COMMON /XRA/ NX,XLEWIS,NSTEP
                                              XAWALL=0.

IF (Z.LT.NSTEP) THEN

CALL WALLT(Z,TWALL)

XAWALL=(XSAT(TW+(TO-TW)+TWALL)-XAW)/(XAO-XAW)
                                              EMDIF
IF (YAWALL.GT.1.) XAWALL=1.
END
           C
                             REAL FUNCTION XSAT(DT)
Saturation mole fraction for dibuty! phthalate
IF (DT.GT.399.74) THEN
XSAT=EXP( 8925.*(1./613. -1./DT)}
           C
                                               ELSE
YSAT=EXP(10778.*(1./561.5-1./CT))
                                               ENDIF
```

```
GREEN'S FUNCTION CALCULATION FOR STREAM PROGRAMS
PFAL GREEN(0:50,0:50,1:2)

INTEGER X,Z

COMMON /PAR/ DELX,DEL7

COMMON /PAR/ NX,XLEWIS,NSTEP

NY=5C

N77=200

DFLY=1./NX

DEL7=.00C5

XLEWIC=4.2 ! FOR CIPUTYL PHYHALATE

CPEN(10,*[1=]*) NSTEP

RFAN(10,*(F5.2)*) SC

RFAN(10,*(F6.2)*) TO

RFAN(10,*(F6.2)*) TO

RFAN(10,*(F6.2)*) TW

RFAN(10,*(F6.2)*) TW

CLOSF(10,*TATUS=*KEEP*)

CALL GREENE(GREEN)

CSTORE GREEN FUNCTION

CPEN(11,*FILE=*GREN*,STATUS=*NFW*)

CO 73 13=1,2

OO 73 12=1,NX

MRITE(11,*(E12.6)*) GREEN(11,*12.13)

T3 CONTINUE

CLOSF(11,*STATUS=*KEEP*)

END
   CCCC
                                                                          GREEN FUNCTION FOR TUPF FLOW
           SURPROUTINE GREENE(GREEN)
INTEGER X,7,XP,A,8

PEAL CREEN(0:50,0:50,1:2),C(0:50,C:254)
CRMMCN /YRA/ NX,XLEWIS.NSTEP
CRMMCN /YRA/ DELX,DEL7
RAD(A,R)=1.-D*REAL(A)
VEL(5)=1.-E*E
PPINT**.CALCULATING CPEEN FUNCTION*

**MICROR FEL7 = DEL7/MICPO
HICROR FEL7 = DEL7/MICPO
RETA=RE17**XLEWIS/(REAL(HICRO)**DELX**DELX)
GRN ENCN WITH >50% IN CENTRAL SPIKE ==> DEL7 < -LN(.5)*DELX**3
FOR COMPUTATIONALLY COARSE LIMIT, DEL7 < MICPO**DELX**3

IF (FEL7.GT.REAL(MICPO)**DELX**3./XLEWIS) THEN
PPINT***,DEL7 TOO LARGE*
GR TO 300

ENDIF
IF (FCL7.GT..GF.)
IF (FCL7.GT..GF.)
CALCULATE GREEN FUNCTION
DO 10 A=0,NX
DO 10 A=0,NX
DO 10 A=0,NX
DO 10 A=0,PICRO
C(40.*)=1.
                           C(MP; NUF

C(MP; O)=1./YEL(RAD(MP; CELX))

CO 4C Z=1; MICRO

C(1.7)=C( 1. Z-1)*(1.-2.**RETA/VFL(PAC(1, CELX)))

+C( 2. Z-1)*((RAD(1, OELX)*PAD(2, OELX))/(2.**PAD(1, DELX)))

**RETA/VEL(PAD(1, CELX))
                           Dn 20 X=2,NX-1

C(X,Z)=C(X,Z-1)*(1.-2.*PETA/VFL(RAD(X,DELX)))

+ (C(X-1,Z-1)*(PAC(X,DELX)+RAD(X-1,DELX))/(2.*PAD(X,DELX))

+C(X+1,Z-1)*(RAD(X,DELX)+RAD(X+1,DELX))/(2.*RAD(X,DELX)))

*BETA/VFL(RAD(Y,DELX))
             20 CONTINUE

C(NX-7)=C(NX, Z-1)*(1.-4.*RFTA/VFL(PAN(NX,DFLX))

+C(NX-1,Z-1)*4.*RETA/VFL(PAN(NX,DFLX))

IF (Z.FO.NINT(MICRO/XLEWIS)) THEN

OF 70 A=1,NX

CPEFN(A,XP,1)=C(A,Z) IMCLE FRACTION
                          CCHILINGE
              ENTIF

40 CONTINUE

DO 50 A=0,NX

GREEN(A,XP,2)=C(A,PICRO) !TEMPERATURE
          50 CONTINUE
100 CONTINUE
DO 200 A=0,NX
          GPEEN(A,C,1)=0.

200 CONTINUE
END
```

F.7 Sample Output

```
REV1 SCLUTION TO COOLED TURE FLOW Z STEPS ARE C.3196E-02 *V(PAX) Z STEPS ARE (0.4547E-01 *C(LPM) ) ==CM
                            TSCALE
C.281E+06
                                              PALL PAMP
  DELX
C.C500
               0.0C012
               CAMPDA
O.ZE-05
XL (CM)
                            DIFFUSIVITY
0.028
                                             LEWIS NUMPER 7.74
                            SIGFA
33.00
  C/CD
0.011
               KACRIT
               10.00
     C.381E-07 C.1COE-C3
                                        ON/DLGG(CP), /CC
CV/DLGG(CP), CU. MICRONS/CC
CP, MICRONS
                     423.00
        298.00
    SEED CONC. = C.COCOE+00 /CC
  PRINT FREO .: NFLX = 1 NFLZ = 40
    DIFENSIONS -- X: 20 BY Z:749
```

1 = 0.0000E+00 /cc.	SEED DIA SEED PHI CRONS) (CU.NIC/CC)	00000000000000000000000000000000000000	0.0037 0.0000E+00		00 0.0000E+00 0.0000E+00 00 0.0000E+00 0.0000E+00 01 0.1413E-01 0.1585E-01	00 0.0000E+00 0.0000E+00 00 0.0000E+00 0.0000E+00 01 0.4467E-01 0.5012E-01	00 0.0000E+00 0.0000E+00 00 0.0000E+00 0.0000E+00 00 0.1413E+00 0.1585E+00	00 0.0000E+00 0.0000E+00 00 0.0000E+00 0.0000E+00 00 0.4467E+00 0.5012E+00	00 0.0000E+00 0.0000E+00 00 0.0000E+00 0.0000E+00 01 0.1413E+01 0.1585E+01	00 0.0000E+00 0.0000E+00 00 0.0000E+00 0.0000E+00 01 0.447E+01 0.5012E+01
SEED M	A A	000000000000000000	0 00000		0.0000E+	0.0000E+ 0.0000E+ 0.3981E-	0.0000E+ 0.0000E+ 0.1259E+	0.0000E+ 0.3981E+	0.0000E+ 0.1259E+	0.0000E+ 0.0000E+ 0.3981E+
	HOMO PHI		0.0000E+00	3×.0	0.0000F+00 0.0000F+00 0.1122F-01	0.0000E+00 0.0000E+00	0.0000F+00 0.0000F+00 0.1122F+00	00000E+00 00000E+00 0354RE+00	0.0000E+00 0.0000F+00 0.1122F+01	0.0000F+00 0.0000E+00 0.3548F+01
	CU.MIC/CC			SS = 4.0 %		.0000E+00 .0000E+00 .3162E-01	.0000E+00 .0000E+00 .1000E+00	.0000E+00 0 .0000E+00 0	.0000E+00 .0000E+00 .1000E+01	.0000E+00 .0000E+00 .3162E+01
	2144	00000000000000000000000000000000000000		. WALL LO	000E+00 000F+00 913F-02	000F+00 000F+00 818F-01	000F+00 000F+00 913F-01	000F+00 000F+00 000F+00	000E+00 000F+00 913E+00	000E+00 000E+00 818E+01
	(,CC.)	000000000000000000000000000000000000000	0.0000E+00	0.0 % SEED	0E+00 0E+00 3E-02 0.8	0E+00 0.0 0E+00 0.0 2E-01 0.2	0E+00 0.0 0E+00 0.0 3E-01 0.8	0E+00 0.0 0E+00 0.0 2E+00 0.2	0E+00 0.0 0E+00 0.0 3E+00 0.8	0E+00 C.0 0E+00 0.0 2E+01 0.2
	INT.	000000000000000000000000000000000000000		MOG. ,	00 0 000 00 0 000 00 0 0 0 0 0 0 0 0 0	00 0.000 00 0.000 C1 0.251	00 0.000	00 0 000 00 0 000 00 0 0 0 0 0 0 0 0 0	000000000000000000000000000000000000000	0.0000000000000000000000000000000000000
	C.SEC.			0.0 % MU	0.00CCE+C	0.0000E+0	0.00000F+00.7079F+0	0.0000E+0	C.0000E+C	C.2239F+C
			ES: C.8581	. AEROSOL:	0.0000E+00 0.0000E+00 0.6310E-02	0.0000E+00 0.0000E+00 0.1995E-01	0.0000E+00 C.00C0E+00 0.6310E-01	C.0000E+00 0.0000E+00 0.1995E+00	0.0000E+00 C.0000E+00 C.6310E+00	C.0000E+00 0.0000E+00 C.1995E+01
04		E TOMOTO COOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOC	MIX AVERAGIO	R: 96.0 X	10UT 10WS: 000E+00 0C0E+00 623E-02	0000E + 00 0000E + 00 1778E-C1	000E+00 000E+00 623E-01	000F+00 778F+00	000E+00 000E+00 623E+00	00000E+00 0000E+00 1778E+01
es 2	× !	〇 400 45 400 0 400 400 400 00 00 00 00 00 00 00	CUP-	VAPOR	C C C C C C C C C C C C C C C C C C C	000	850 001	000	000 000	500

		•			033	### 	000	### \$000 \$000	#### + 00 + 0	000
ů	CC Z		0E+00		0.2830E 0.7388E 0.1585E	0.35126 0.99136 0.50126	0.0000E 0.1585E	0.00006 0.50126	0.0000E	0.0000E 0.5012E
5/ 00+3	CCU.MIC		0000000		2E+07 8E+01 3E-01	2E+10 0F+06 7E-01	0E +00 0E +00 3E + 00	0E +00 0E +00 7E +00	0E+00 0E+00 3E+01	0E+00 0E+00 7E+01
0000000	ED DIA	00000000000000000000000000000000000000	0.0186		000	0.277	0.0000	0.000	0.0000000000000000000000000000000000000	0.0000000000000000000000000000000000000
SEED N =	AVE & SE IMICRO	6-96-80000000000000000000000000000000000	0.0243			.1876E+10 .6330E+05 .3981E-01	0000E+00 0000E+00	.0000E+00 .0000E+00	.0000E+00 .0000E+00	.0000E+00 .0000E+00 .3991E+01
	HOMO PHI	0.5400 0.47800 0.677800 0.67600 0.0000000 0.000000000 0.0000000000	0.2644E+05		8040E+06 0 7654E+00 0 1122E-01 0	7401E+09 0 2027E+05 0 3548E-01 0	0000E+00 0 0000E+00 0 1122E+00 0	0000F+00 0 0000E+00 0 354RF+00 0	00000F+00 0 00000F+00 0 1122F+01 0	0000E+00 0000F+00 3548E+01
	CU-MIC/CC)(0.000000000000000000000000000000000000		S = 10.8 Z	6754E+06 0. 4032E+00 0. 1000E-01 0.	2054E+09 0. 4076E+04 0. 3162E-01 0.	2341E-01 0. 1112E-04 0. 1000E+00 0.	0000E+00 0. 0000E+00 0. 3162E+00 0.	0000E+00 0. 1000E+01 0.	0000E+00 0. 0000E+00 0. 3162E+01 0.
	2 H L 2	73.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4		WALL LOSS	F+06 F+00 F-02 C.	F + 0 9 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	F+03	F+00 F+00 000 000	### ##000 ##000 ##000	F+00 +00 +01 00.0
	١.	######################################	3E+10	SEED	0.5606 0.3343 0.8913	0.1760	0.1471	0.0000	0.00000	0.0000 0.0000 0.2813
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7 = 80	and and and and	◆◆ ○○○○○○○○○○○○○○○○○○○○○○○○○○○○○○○○○○○	CUP-FIX	VAPOR:	015 T & 18	0.215	0.2	000	200	000000000000000000000000000000000000000

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	CU.MIC/CC)	00.00000000000000000000000000000000000	0.9125E+05		.1742F + 08 .1398F + 02	.2841E+09 .6569F+04 .3548F-01	.5784E+07 .4266F+04 .1122F+00	.0000E+00 .0000E+00 .3548F+00	.0000F+00 .0000F+00	.0000E+00 .0000E+00 .3548F+01
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) HI2	**************************************		ALL LOSS	+0 +0 +0 -02 -02 -02	+ + + + + + + + + + + + + + + + + + + +	+04	000	000	+00 +00 +01 +01
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00F*00 /CC	SEED P		0.0000		12E+08 0 17E+02 0 13E-01 0	83E+09 0 55E+05 0 67E-01 0	94E+07 0 51E+04 0 13E+00 0	000E+00 0 00E+00 0 67E+00 0	00E+00 00E+00 13E+01	000E+00 0 00E+00 0 67E+01 0
00000	ED DIA	2000000000000000000000000000000000000	0.0744		600	00.2	000	000	000000	00.00
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	HOMO PHI (CU.MIC/CC)	00000000000000000000000000000000000000	0.1702E+06		.2783E+08 .2726E+02	.6426E+09 .1307E+05 .3548E-01	.1592E+09 .1176E+06	.0000E+00 .0000E+00 .3548F+00	.0000F+00 .0000E+00 .1122F+01	.0000F+00 .0000F+00 .3548F+01
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	2 Hd	0.000000000000000000000000000000000000		WALL LES	11F+08 0.13F+01 0.0	22F+11 0.	019F+10 0.	000F+00 0.0	000F+00 0.0	000F+00 0.0000F+01 0.0000
	(CC .)	00000000000000000000000000000000000000	0.2845E+10	0.0 % SEED.	1E+08 0.18 0E+01 0.82 3E-02 0.89	4E+09 0.26 9E+04 0.34 2E-01 0.28	8E+10 0.37	0E+00 0.00 0E+00 0.00 2E+00 0.27	0E+00 0E+00 3E+00 0.07	0F+00 0.00 0E+00 0.00 2F+01 0.27
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	737	000000000000000000000000000000000000000		150L:	8E+07 9E+01 0E-02	FF + 03	SE+10 F-01	0E+00 0E+00 5E+00	E + 00 F + 00 F + 00	0E+00 0F+00 5E+01
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	COSMIC/CC)	00000000000000000000000000000000000000	0.2817E+00		.1941E+08 .1579E+02	.1228E+10 .2541E+05 .3548E-01	.7262F +09 .5357F +06 .1122E +00	.0000F+00 .0000E+00 .3548F+00	.0000F+00 .0000F+00 .1172F+01	.0000F+00 .0000F+00 .3548F+01
	CU.MIC/CC)	0.000000000000000000000000000000000000		S = 14.6 %	1606E+08 0	2511E+11 0 3696E+06 0 3162E-01 0	1691E+10 0. 8837E+06 0. 1000E+00 0.	00000E+00 C	00000E+00 00000E+00 10000E+01	0000E+00 0 0000E+00 0 3162E+01 0
	PH12			WALL LOS	0F+08 8F+01 3F-02	5F+11 C. 5F+06 0.	4F+10 0.4	0E+00 0F+00 8F+00 0.0	0F+00 0F+00 3F+00 0.0	0F+00 0F+01 00-10 00-10
	- -	00000000000000000000000000000000000000	0E+10	SEFD。	000	000	000	000000000000000000000000000000000000000	000	000000000000000000000000000000000000000
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				5.6 % HD	.8458E+C .7079E+C	.4057E+0 .2239E+0	.12C3E+1 .1353E+C	.00000E+0	.00000E+C	.0000E+C
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_		00000000000000000000000000000000000000	AVERA 0.5995	50,03	BUTIONS: 38E+07 95E+01 23E-02	665+08 795+03 785-01	62E+09 59E+05 23E-01	13F+04 20F+01 78F+00	00F+00 C0F+00 23F+0C	00F+00 00F+00 78F+01
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					74E + 08 7E + 03	9E+09 SE+05 ZE-01	6E + 07 7E + 04 5E + 00	0E+00 2E+00 2E+00	0E+00 0E+00 5E+01	0E + 00 0E + 00 2E + 01
cc°	CYCC		00 + 00		0.374 0.104 0.158	000000000000000000000000000000000000000	0.219	000000000000000000000000000000000000000	0.000	0.0000000000000000000000000000000000000
)F+00 /	SEED (CU.MI		00000		53E + 08 97E + 02 13E - 01	40E+09 45E+05 67E-01	C3E+08 28E+05 13E+00	00E+00 00E+00 67E+00	00E + 00 00E + 00 13E + 01	00E+00 00E+00 67E+01
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	CUSHIC/CC)	0.1758E+07 0.51758E+07 0.51758E+006 0.51758E+006 0.51758E+006 0.5176E+006 0.5176E+006 0.5176E+006 0.5176E+006 0.01628E-006 0.01628E-006 0.00000E+006 0.00000E+006 0.00000E+006	0.4548E+06		.2132F+02 .2132F+02	.1570E+10 .3350E+05 .3548E-01	.1895E+10 .1399E+07	.0000E+00 .0000E+00	.0000F+00 .0000F+00	.0000E+00 .0000F+00 .354RF+01
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	PH12	00000000000000000000000000000000000000		WALL LOS	257E+08 0. 108E+02 0. 913E-02 0.	097E+11 0.643F+06 0.818F-01 0.	106F+10 0. 523E+07 0.	000F+00 0. 000F+00 C. #18F+00 0.	000F+00 0. 000F+00 0. 913F+00 C.	000F+00 0.
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APPENDIX G. THE EFFECT OF A GROWING AEROSOL ON THE RATE OF HOMOGENEOUS NUCLEATION OF A VAPOR

The Effect of a Growing Aerosol on the Rate of Homogeneous Nucleation of a Vapor

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Growing particles in a supersaturated vapor act as sources of latent heat and sinks for vapor, altering the vapor concentration and gas temperature near the particles, and, consequently, decreasing the homogeneous nucleation rate in the vicinity of the particles. Solutions for the vapor concentration and temperature profiles around a growing particle are obtained, and the solutions are used to predict the average nucleation rate per unit volume of fluid as a function of time. The average nucleation rate is shown to be proportional to the initially undisturbed rate and proportional to a term dependent largely on the total volume fraction of growing aerosol present. Under a wide range of conditions, the nucleation rate for dibutyl phthalate is calculated to quench gradually at the time when the fraction of available vapor condensed into aerosol approaches 5 to 9%.

1. INTRODUCTION

The classical approach to predicting the rate of formation of new, stable particles by homogeneous nucleation neglects the effect of existing particles on the nucleation rate (1). Even in the absence of foreign particles, those formed via nucleation, and present during the continuing nucleation process, may be expected to influence the rate of formation of fresh particles through the scavenging of vapor molecules that might otherwise be available for cluster growth and nucleation. To describe the effect of an existing aerosol on the rate of homogeneous nucleation, it is necessary to consider the effect of growing particles on the vapor (monomer) concentration and temperature fields in the vicinity of a growing particle.

Since particle growth occurs by condensation of monomer from the gas phase, a spherically symmetric radial distribution of monomer partial pressure develops in time about a growing particle. The accompanying release of latent heat of condensation at the

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particle surface also leads to the development of a nonuniform temperature profile about the growing particle. The rate of formation of new particles by homogeneous nucleation is a strong function of temperature and saturation ratio. Consequently, the local perturbations in the monomer and temperature fields caused by growing particles may have a significant effect on the nucleation rate, and the resulting actual average nucleation rate per unit volume of air may thus deviate substantially from the intrinsically predicted value.

An elementary analysis is developed for the case in which stationary nucleation theory is applicable to the region in the vicinity of nucleated and growing particles, a case simplified by the unidirectional coupling between homogeneous nucleation rate and monomer depletion due to particle growth. The case of "catastrophic nucleation," in which monomer depletion by nucleating particles causes a significant influence in the nucleation rate, represents a mutual coupling of nucleation rate and monomer depletion, and is not included in the analysis.

In this paper, conditions are developed for assessing the importance of the effect of growing particles on the rate of homogeneous nucleation of a vapor in a given situation. Section 2 is devoted to a consideration of the effect of growing particles on the average nucleation rate. In Section 3 solutions for the concentration and temperature profiles around growing particles are obtained. In Section 4 these profiles are used to calculate the average nucleation rate in the presence of a growing aerosol. Section 5 presents a sample calculation for dibutyl phthalate in air.

2. AVERAGE NUCLEATION RATE AROUND A GROWING PARTICLE

Consider a single growing particle, the radius of which, at time t, is r_0 . If J_∞ denotes the "intrinsic" nucleation rate based on conditions (monomer concentration and temperature) far from the particle, and if J(r) is the nucleation rate at radial position r from the particle center, then the deviation from the intrinsic nucleation rate is $\Delta J(r) = J(r) - J_\infty$. If we select a radius r_a , arbitrary at this point, but characteristic of the distance from the particle at which background conditions are reached, the average nucleation rate over the volume within r_a is

$$\bar{J} = \frac{\int_0^{r_a} J(r)r^2 dr}{\int_0^{r_a} r^2 dr} \ .$$
 [1]

Equation [1] may be rewritten as

$$\frac{\bar{J}}{J_{r}} = 1 - \frac{3}{r_{o}^{2}} \int_{0}^{r_{o}} \frac{-\Delta J(r)}{J_{r}} r^{2} dr.$$
 [2]

It is useful to introduce the notion of a "clearance volume" around the particle, defined by that radius, ρr_0 , for which the nucleation rate from 0 to ρr_0 is zero, and that beyond ρr_0 is J_{∞} , such that over the entire volume of radius r_a the average nucleation rate is \bar{J} . Thus,

$$\frac{\bar{J}}{J_{\infty}} = 1 - \rho^3 \left(\frac{r_0}{r_0}\right)^3.$$
 [3]

Comparison of Eqs. [2] and [3] gives the expression for the dimensionless clearance volume ρ^3 ,

$$\rho^{3} = 3 \int_{0}^{r_{a}/r_{0}} \frac{-\Delta J(y, t)}{J_{\infty}} y^{2} dy.$$
 [4]

In general, ρ^3 may be a function of particle size and time. During the initial phase of nucleation and condensational growth, the region of influence on the nucleation rate by the particles is localized within the averaging volume such that we can effectively let $r_a/r_0 \rightarrow \infty$, and

$$\rho^3 = 3 \int_0^\infty \frac{-\Delta J(y, t)}{J_\infty} y^2 dy.$$
 [5]

After the regions of influence of adjacent particles overlap, the averaging volume must be chosen as some characteristic volume associated with each particle.

The coefficient of ρ^3 in Eq. [3] is the volume fraction of the particle within the sphere of radius r_a . By averaging over all particles in a distribution, the resulting average nucleation rate is

$$\frac{\bar{J}}{J_{\infty}} = 1 - \int_0^{\infty} \rho^3 v n_v(v, t) dv, \qquad [6]$$

where $n_r(v, t)$ is the aerosol volume distribution, defined such that $n_v dv$ is the number of particles per unit volume of gas having volumes in the range [v, v + dv].

The radius of the averaging volume may depend on particle size, with the restriction that the averaging over all particles is performed over the whole volume of gas. That is,

$$\int_0^\infty \left(\frac{r_a}{r_0}\right)^3 v n_v dv = 1.$$
 [7]

A reasonable choice is to assign averaging volumes proportional to particle volumes,

$$\frac{r_{\rm a}}{r_{\rm 0}} = \phi^{-1/3}, \tag{8}$$

where $\phi = \int_0^\infty n_v v dv$ is the volume fraction of the existing aerosol.

A convenient condition indicating a significant decrease in the average nucleation rate may be specified as the onset of overlap of clearance volumes defined by Eq. [5]. This occurrence corresponds to

$$\int_0^\infty \rho^3 v n_v(v, t) dv \cong 1, \qquad [9]$$

where ρ^3 is the clearance volume averaged as in Eq. [5].

3. CONCENTRATION AND TEMPERATURE PROFILES AROUND A GROWING PARTICLE

Expressions for the monomer concentration and temperature profiles around a growing particle can be obtained by solution of the appropriate mass and energy conservation equations. Typical aerosol volume distributions reveal that most of the aerosol volume is associated with the large particles. An assumption that may be invoked, and one that can later be tested, is that the particle clearance volume is proportional to the particle volume. Consequently, most of the clearance volume is associated with the larger particles, and the mass and energy conservation equations can be based on continuum theory $(Kn \leq 1)$ with only small errors expected for those small $(Kn \ge 1)$ particles for which continuum transport theory is invalid.

Before writing the conservation equations it is useful to compare the relative rates of the significant processes occurring. Table I summarizes the characteristic time scales for the processes of vapor diffusion, heat transport in the gas phase, heat conduction in the particle, and growth of the particle. The time scales were calculated from continuum theory assuming particle growth rate is negligible compared to the rate of the other processes, an assumption that is later shown to be correct. The time scales for the diffusion processes in the gas phase are much shorter than that for particle growth.

The time scales for heat conduction in aqueous or organic particles is less than or comparable to that for particle growth. For metallic particles, the time scale for internal heat conduction is much less than that for particle growth, but still greater than that for heat conduction in air.

In light of these differing time scales, a physical picture of the nucleation and subsequent growth processes emerges. The entire process is initiated by the formation of a new particle by homogeneous nucleation. At critical nucleus size, the equilibrium partial pressure at the particle surface equals the partial pressure far from the particle. Therefore we may assume that the nucleation process does not disturb the background monomer vapor concentration field. It is this assumption that limits the present model to homogeneous nucleation processes that are slow enough to allow for definition of an "intrinsic" nucleation rate based on stationary nucleation theory.

Due to the Kelvin effect, the equilibrium vapor concentration at the particle surface is dependent on particle size. As the particle grows to a diameter of only a few times the critical size, the Kelvin effect becomes unimportant and the equilibrium vapor pressure at the particle surface approaches a constant value equal to the saturation pressure. The condition corresponding to particle radius r_0 for which the Kelvin effect is unimportant in a vapor of saturation ratio S is

$$S^{(1-r^{\circ}/r_0)} \gg 1.$$
 [10]

Since the critical saturation ratio in most processes is much greater than unity, the Kelvin effect becomes unimportant for even a modest increase in particle radius. In this work, we will neglect the Kelvin effect and assume that the equilibrium vapor pressure at the particle surface is the saturation pressure for all particles greater than the critical size. The consequence of this assumption is that the particle growth rate is not accurately represented in the initial stage of

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TABLE 1
Characteristic Times for Growing Particle Processes

	Heat conduction in air r\$a	Heat conduction in particle r_{ℓ}^{2}/α_{d}	Vapor diffusion r ₆ /⊕	Particle growth c _e r _o ² /2x _A
T/T _{cond}	1	α/α _d	$\alpha/\mathcal{D} = Le$	cd Le/cxA.
Typical values in air				
Dibutyl phthalate (DBP)	1	310	4.2	$380/x_{A} > 10^3$
Organics	. 1	200	2-4	$(10-100)/x_A > 10^2$
Water	1	1 90 0.86		$20/x_{A} > 10^2$
Metals	1	~5	1.5	$5000/x_{A_{-}} > 10^4$

growth. It will be shown later, however, that the monomer concentration and temperature profiles around a growing particle large enough for neglecting the Kelvin effect are not dependent on the initial conditions, but only on the instantaneous particle size.

As growth begins, vapor diffusion proceeds on a much faster time scale than growth. Even before significant growth occurs, vapor diffusion evolves through hundreds of time constants. Consequently, the vapor concentration profile within tens of radii from the particle is at steady state, whereas the more distant part of the profile is still changing.

The growth rate is determined by the diffusional flux of monomer vapor. Since the vapor concentration profile near the particle approaches steady state before appreciable growth occurs, the steady state diffusional flux may be used to calculate the particle growth rate. As growth proceeds hundreds of times slower than diffusion, the profile near the particle remains close to its steady-state value at all times, whereas the region of transience propagates farther from the particle.

An energy balance describes the effects of latent heat release by condensation at the particle surface. Heat conduction occurs both in the particle interior and in the exterior gas phase. The ratio of the characteristic time for conduction in a particle to that for outward conduction in the vapor is of the order of 100 for most nonmetals in air,

and the order of 10 for metals. The high value of this ratio suggests that the latent heat is primarily conducted outward. As vapor condensation begins, the particle surface temperature rises until the rate of outward heat conduction balances the rate of latent heat generation. The formation of the external temperature and the monomer concentration profiles occurs simultaneously on approximately the same time scales. Consequently, the steady-state fluxes of heat and vapor may be related by a steady-state energy balance to determine the steady-state surface temperature at all times during the particle growth.

For most systems the surface temperature is elevated by only a few degrees Kelvin, and as a result, the total molar density of the gas c may be assumed constant. The saturation pressure at the particle surface is elevated to the thermodynamic value at the surface temperature, providing the surface boundary condition for the vapor diffusion process.

An additional consequence of the diffusion of monomer to the particle is Stefan flow, a net flow of gas toward the particle. The particle growth rate and the Stefan flow velocity at the surface are related by a mass balance. The Stefan flow is several orders of magnitude faster than the particle growth rate. Therefore, the convective velocity induced by the outward motion of the growing particle surface is negligible.

It is evident that all processes except par-

ticle growth reach steady state in the vicinity of the particle well before the onset of significant growth. This physical picture suggests that we seek steady-state solutions to the conservation equations for a particle of fixed radius, from which to calculate expressions for the velocity profile and the particle growth rate. These expressions will then be used in the full conservation equations applying to a growing particle, describing the monomer vapor concentration and temperature profiles on a time scale relating to particle growth.

The steady-state conservation equations for total molar density of the gas, monomer concentration, and temperature are (2)

$$\frac{1}{r^2} \frac{d}{dr} (cr^2 V_r^*) = 0$$
 [11]

$$V_r^* \frac{dc_A}{dr} = c \mathcal{D} \frac{1}{r^2} \left(r^2 \frac{dx_A}{dr} \right) , \qquad [12]$$

$$V_r \frac{dT}{dr} = \alpha \frac{1}{r^2} \frac{d}{dr} \left(r^2 \frac{dT}{dr} \right) .$$
 [13]

The mass balances are written in molar units since the constant total molar density c provides an immediate simplification in solving for the molar average velocity, V_r^* .

The particle mass balance is²

$$cV_{r_0}^*(4\pi r_0^2) + c_d \frac{d}{dt} \left(\frac{4}{3}\pi r_0^3\right) = 0.$$
 [14]

The particle energy balance assuming outward conduction only is

$$cV_{r_0}^*\Delta H_v(4\pi r_0^2) - k_T \frac{dT}{dr}\Big|_{r_0} (4\pi r_0^2) = 0.$$
 [15]

The terms containing $cV_{r_0}^*$ represent the molar flow rate of monomer contributing to the total moles and latent heat energy of the particle. The second term of Eq. [14] is the rate of change of the number of moles of monomer in the particle. The second term of

Eq. [15] is the rate of heat conduction away from the particle.

We can solve Eq. [11] for V_r^* and then solve Eq. [12] with the boundary conditions

$$x_A = x_{A_0}, \quad r = r_0,$$

 $x_A = x_{A_m}, \quad r \to \infty.$ [16]

The concentration profile becomes (2)

$$\frac{1 - x_{A}}{1 - x_{A_{\infty}}} = \left(\frac{1 - x_{A_{0}}}{1 - x_{A_{\infty}}}\right)^{r_{0}/r}$$
 [17]

and the molar average velocity at any radial position r is

$$V_r^* = -\left(\frac{r_0}{r}\right)^2 \frac{\mathcal{D}}{r_0} \ln\left[\frac{1-x_{A_0}}{1-x_{A_n}}\right].$$
 [18]

From the particle mass balance (Eq. [14]) and Eq. [18], the particle growth rate is obtained as

$$r_0 \frac{dr_0}{dt} = \frac{c \mathcal{D}}{c_d} \ln \left[\frac{1 - x_{A_0}}{1 - x_{A_n}} \right]. \quad [19]$$

The initial condition for the particle radius corresponds to the critical size nucleus, r^* ,

$$r_0 = r^*, \quad t = 0.$$
 [20]

Note that $r_0(dr_0/dt)$ is constant in time (3).

The steady state temperature profile must be calculated from Eq. [13] and used in the particle energy balance, Eq. [15], to evaluate the surface temperature. That is, we solve Eq. [13] subject to

$$T = T_0, \quad r = r_0,$$

 $T = T_\infty, \quad r \to \infty.$ [21]

In a binary system of dilute monomer A, the mass average velocity is related to the molar average velocity by

$$V_r \cong V_r^* \frac{M_A}{M_B}$$
 [22]

This relation may be used with Eq. [18] in Eq. [13] and solved to get

² In a binary system, the total molar flux is $N_{Ar} + N_{Br} = cV_r^*$. At all times at the surface, $N_{Br} = 0$. Thus the surface molar flux of A is $N_{Ar_0} = cV_{r_0}^*$.

$$\frac{T - T_{\infty}}{T_0 - T_{\infty}} = \frac{\left(\frac{1 - x_{A_0}}{1 - x_{A_{\infty}}}\right)^{Le^{-1}(M_A/M_B)(r_0/r)} - 1}{\left(\frac{1 - x_{A_0}}{1 - x_{A_{\infty}}}\right)^{Le^{-1}(M_A/M_B)} - 1}, [23]$$

where the Lewis number, Le = α/\mathcal{D} . As long as the factor Le⁻¹(M_A/M_B) ln [1 - x_{A_o} /1 - x_{A_a}] is much less than unity, the convective term of Eq. [13] is negligible when compared with the conductive term, and Eq. [23] simplifies to the well-known result for pure conduction,

$$\frac{T-T_{\infty}}{T_0-T_{\infty}}=\frac{r_0}{r}.$$
 [24]

The appropriate expression for T, Eq. [23] or [24], may be used with Eq. [18] in Eq. [15] to solve for T_0 . Equation [24] applies for dilute vapor, and we get

$$k_{\tau}(T_0 - T_{\infty}) = \Delta H_{\tau} c \mathcal{D} \ln \left[\frac{1 - x_{A_0}}{1 - x_{A_0}} \right].$$
 [25]

The boundary condition on mole fraction is

$$x_A = x_{A_0} = x_A^{\text{sat}}(T_0), \quad r = r_0.$$
 [26]

Therefore, Eq. [25] becomes implicit for T_0 , $k_T(T_0 - T_x)$

$$= \Delta H_r c \mathcal{D} \ln \left[\frac{1 - x_A^{\text{sat}}(T_0)}{1 - x_{A_n}} \right]. \quad [27]$$

For dilute monomer A, one can approximate Eq. [27] by

$$k_{T}(T_{0}-T_{x})$$

$$= \Delta H_{r} c \mathcal{D}[x_{A_{\pi}} - x_{A}^{sat}(T_{0})]. \quad [28]$$

Equation [28] will be solved later for the boundary condition T_0 .

Now that expressions for the particle growth rate, Stefan flow velocity, and boundary conditions have been derived from the steady-state conservation equations, the full conservation equations for the time-dependent monomer concentration

and temperature profiles can be solved for all r on the time scale of particle growth. In the vicinity of the growing particle the solutions will be expected to match the pseudo-steady-state solutions derived above for any instant during the growth. The conservation equations are

$$\frac{\partial c_{\mathbf{A}}}{\partial t} + V_r^* \frac{\partial c_{\mathbf{A}}}{\partial r} = c \mathcal{D} \frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial x_{\mathbf{A}}}{\partial r} \right), [29]$$

$$\frac{\partial T}{\partial t} + V_r \frac{\partial T}{\partial r} = \alpha \frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right)$$
 [30]

subject to boundary conditions,

$$x_{A} = x_{A}^{\text{sat}}(T_{0}),$$
 $T = T_{0},$
[31]

$$x_A = x_{A_x},$$
 $r \to \infty,$ [32] $T = T_x,$

and initial conditions.

$$x_A = x_{A_x},$$
 $t = 0, r > r^*.$ [33]

The boundary conditions at r_0 are constant on the time scale of particle growth, but the boundary itself moves in time. This complication is readily simplified by transformation to a rescaled radial coordinate defined by $y = r/r_0(t)$. The conservation equations with the velocity distribution from Eqs. [18] and [22] and growth rate from Eq. [19] become

$$\frac{\partial x_{A}}{\partial \theta} - \left[2Ay + \frac{B}{y^{2}}\right] \frac{\partial x_{A}}{\partial y}$$

$$= \frac{1}{y^{2}} \frac{\partial}{\partial y} \left(y^{2} \frac{\partial x_{A}}{\partial y}\right) \quad [34]$$

$$\frac{\partial T}{\partial \theta} - \left[2Ay + \frac{BM_A}{M_B} \frac{1}{y^2} \right] \frac{\partial T}{\partial y}$$

$$= \text{Le} \frac{1}{y^2} \frac{\partial}{\partial y} \left(y^2 \frac{\partial T}{\partial y} \right) \quad [35]$$

with boundary conditions

$$x_A = x_A^{\text{sat}}(T_0),$$

 $T = T_0,$ $y = 1;$ [36]

$$x_A = x_{A_x},$$
 $x \to \infty;$ [37]
 $T = T_x,$

and initial conditions

$$x_A = x_{A_x},$$
 $T = T...$
 $\theta = 0, y > 1,$
[38]

where

$$A = \frac{1}{2} \frac{c}{c_d} \ln \left[\frac{1 - x_{A_0}}{1 - x_{A_2}} \right], \quad [39]$$

$$B = \ln \left[\frac{1 - x_{A_0}}{1 - x_{A_-}} \right] , \qquad [40]$$

$$\theta = \frac{1}{4A} \ln \left\{ 1 + 4A \frac{\mathcal{D}t}{r^{*2}} \right\} .$$
 [41]

The terms containing the factor A arise from the coordinate transformation, and those containing the factor B arise from the Stefan flow. It is apparent by comparison to Eq. [19] that A is a dimensionless growth rate parameter, and A > 0. (The case of A < 0 corresponds to an evaporating particle and is not of interest here.) Typically, A is less than 10^{-3} and B < 1. Therefore the terms in A play a significant role for large y, and the terms in B contribute a small part only for $y \approx 1$.

Viewed in the (y, θ) coordinate system, Eqs. [34] and [35], with the boundary conditions and initial conditions given by Eqs. [36]-[38], describe diffusional processes about a fixed sphere in a fluid of infinite extent with uniform initial concentration and temperature. At time $\theta = 0$, a step change in concentration and temperature occurs at the surface of the sphere while the fluid flows radially toward the sphere at a velocity, constant in time, given by the quantities in the square brackets in Eqs. [34] and [35]. Because the parameters A and B are small, the induced convection in the (v. θ) system is not significant near the sphere and the equations are approximated by

$$\frac{\partial x_{A}}{\partial \theta} = \frac{1}{v^{2}} \frac{\partial}{\partial v} \left(y^{2} \frac{\partial x_{A}}{\partial v} \right) , \qquad [42]$$

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$$\frac{\partial T}{\partial \theta} = \text{Le } \frac{1}{y^2} \frac{\partial}{\partial y} \left(y^2 \frac{\partial T}{\partial y} \right)$$
 [43]

with well-known solutions,

$$\frac{x_{A} - x_{A_{0}}}{x_{A_{x}} - x_{A_{0}}} = 1 - \frac{1}{y} \operatorname{erfc} \left[\frac{y - 1}{(4\theta)^{1/2}} \right], \quad [44]$$

$$\frac{T - T_x}{T_0 - T_x} = \frac{1}{y} \operatorname{erfc} \left[\frac{y - 1}{(4 \operatorname{Le} \theta)^{1/2}} \right].$$
 [45]

These solutions apply only until the concentration and temperature begin to change beyond y > 1/2A, where the velocity term becomes important. This interval of time corresponds to the time before significant particle growth occurs in the true physical picture, and while the time coordinates θ and $\mathcal{D}t/r^{*2}$ are about equal,

$$4A\theta < 1.$$
 [46]

During this initial phase of time, the solutions, Eqs. [44] and [45], reduce to the pseudo-steady-state expressions in the limit of dilute monomer vapor, Eqs. [17] and [24].

For longer times the diffusive processes proceed outward from the particle against a negative radial velocity, ultimately establishing a steady state in the (y, θ) coordinates. The approach to steady state requires solution of Eqs. [34] and [35] and is done elsewhere (4). The proper boundary and initial conditions accounting for the transient influence of the Kelvin effect in the first stages of particle growth need not be imposed because such short transience in the initial conditions does not alter the ultimate steady state. For practical limits of y, steady state is approached relatively quickly on the time scale of growth so we proceed to solve and interpret the steady state.

The steady-state solution to Eqs. [34] and [35] is only apparent in the transformed coordinate $y = r/r_0(t)$. The corresponding picture in the physical (r, t) coordinates is that of a growing particle with the diffusion profile transients evolving outward in a scale

proportional to the growing particle radius. That is, the transient profiles at any two times are mappable into each other by a simple scaling of the r coordinate.

For this part we seek solutions to

$$-\left[2Ay + \frac{B}{y^{2}}\right] \frac{\partial x_{A}}{\partial y} \qquad \text{where}$$

$$= \frac{1}{y^{2}} \frac{\partial}{\partial y} \left(y^{2} \frac{\partial x_{A}}{\partial y}\right), \quad [47]$$

$$-\left[2Ay + \frac{BM_{A}}{M_{B}} \frac{1}{y^{2}}\right] \frac{\partial T}{\partial y} \qquad = \frac{\int_{y}^{\infty} (1/z^{2}) \exp(-Az^{2} + B/z) dz}{\int_{1}^{\infty} (1/z^{2}) \exp(-Az^{2} + B/z) dz}. \quad [51]$$

$$= \text{Le} \frac{1}{y^{2}} \frac{\partial}{\partial y} \left(y^{2} \frac{\partial T}{\partial y}\right) \quad [48] \quad \text{Note that if the growth rate parameter } A$$

subject to boundary conditions of Eqs. [36] and [37]. The solutions are

$$\frac{x_{A}(y) - x_{A_0}}{x_{A_0} - x_{A_0}} = 1 - F(y; A, B),$$
 [49]

$$\frac{T(y) - T_{\infty}}{T_0 - T_{\infty}} = F\left(y; \frac{A}{\text{Le }}, \frac{BM_A}{\text{Le }M_B}\right), \quad [50]$$

where

F(y; A, B)

$$= \frac{\int_{y}^{\infty} (1/z^{2}) \exp(-Az^{2} + B/z)dz}{\int_{1}^{\infty} (1/z^{2}) \exp(-Az^{2} + B/z)dz}.$$
 [51]

were set equal to zero, we recover the steady-state solutions of Eqs. [17] and [23]. Most systems are sufficiently dilute that B \leq 1 and the function F simplifies to

$$F(y;A) = \frac{(1/y) \exp(-Ay^2) - (\pi A)^{1/2} \operatorname{erfc}(A^{1/2}y)}{\exp(-A) - (\pi A)^{1/2} \operatorname{erfc}(A^{1/2})}.$$
 [52]

Asymptotic expansions for both cases Ay2 $\ll 1$ and $Ay^2 \gg 1$ may be combined to form a computationally simpler expression for F.

$$F(y;A) \cong \frac{(1/y) \exp(-Ay^2)}{2Ay^2 + (2A)^{1/2}y + 1} . [53]$$

This expression is within a few percent equal to Eq. [52] for $A \leq 10^{-4}$. The function F is illustrated in Fig. 1. For the case of no growth, A = 0, and F reduces to the classical steady-state diffusion profile without convection. For A > 0, the F profiles drop off sharply at some distance y from the particle characteristic of the growth rate A.

Now we need to apply the relations in Eqs. [26] and [28] to incorporate the boundary conditions. For convenience, the energy balance, Eq. [28], can be solved in terms of a dimensionless thermal difference, ΔT $\equiv (T_0 - T_{\infty})/T_{\infty}$, and the Lewis number

$$\Delta_T = \left(\frac{\Delta H_v}{RT_{\infty}}\right) \left(\frac{R}{M_B C_p}\right) \times Le^{-1} \left[x_{A_{-}} - x_{\lambda}^{\text{sat}}(T_0)\right]. \quad [54]$$

The saturation mole fraction may be replaced by the integrated Clausius-Clapeyron expression which yields the implicit equation for Δ_{τ} .

$$\Delta_T = \left(\frac{\Delta H_v}{RT_{\infty}}\right) \left(\frac{R}{M_{\rm B}C_{\nu}}\right) \, {\rm Le}^{-1} \, \left\{x_{\rm A_{\infty}} - x_{\rm A}^{\rm sat}(T_{\infty})\right\}$$

$$\times \exp\left[\frac{\Delta H_r}{RT_x}\left(\frac{\Delta_T}{1+\Delta_T}\right)\right]$$
 . [55]

Under conditions typical for homogeneous nucleation for many vapors, supersaturation is high enough that $x_{A_{\infty}} \gg x_A^{\text{sat}}(T_0)$ and Eq. [54] becomes explicit for Δ_{τ} ,

$$\Delta_T \cong \left(\frac{\Delta H_v}{RT_{\infty}}\right) \left(\frac{R}{M_B C_{\nu}}\right) \operatorname{Le}^{-1} x_{A_{\infty}}.$$
 [56]

The boundary condition in Eq. [31] is similarly rewritten in terms of T_{∞} and used to express a dimensionless mole fraction difference, $\Delta_x = (x_{A_x} - x_{A_0})/x_{A_x}$,

$$\Delta_{x} = 1 - \frac{x_{A}^{\text{sat}}(T_{x})}{x_{A_{x}}} \times \exp\left[\frac{\Delta H_{v}}{RT_{x}}\left(\frac{\Delta_{T}}{1 + \Delta_{T}}\right)\right]. \quad [57]$$

For dilute vapor, the mole fraction and temperature profiles can be expressed in these parameters as

$$X(y) \equiv \frac{x_{A}(y)}{x_{A_{x}}}$$

$$= 1 - \Delta_{x} F\left(y; \frac{1}{2} \frac{c}{c_{d}} \Delta_{x} x_{A_{x}}, \Delta_{x} x_{A_{x}}\right), \quad [58]$$

$$\Gamma(y) \equiv \frac{T(y)}{T_{x}}$$

$$= 1 + \Delta_{T} F\left(y; \frac{1}{2} \operatorname{Le}^{-1} \frac{c}{c_{d}} \Delta_{x} x_{A_{x}}, \operatorname{Le}^{-1} \frac{M_{A}}{M_{B}} \Delta_{x} x_{A_{x}}\right). \quad [59]$$

From the concentration and temperature profiles, the saturation ratio profile may be calculated directly. From the definition of the saturation ratio, we get

$$S(y) = X(y) \frac{x_{A_x}}{x_A^{\text{sat}}(T(y))}$$
 [60]

Applying the integrated Clausius-Clapeyron equation for the saturation concentration gives

$$\frac{S(y)}{S_{\infty}} = X(y) \exp\left[\frac{-\Delta H_v}{RT_{\infty}} \left(1 - \frac{1}{\Gamma(y)}\right)\right], \quad [61]$$

where $S_{\infty} = x_{A_{\infty}}/x_A^{\text{sat}}(T_{\infty})$ is the saturation ratio far from the particle.

The above results describe the spatial variations of mole fraction, temperature, and saturation ratio with which to calculate the clearance volume from Eq. [5]. For the later profiles during the aerosol growth process, applicable to calculating the clearance volume from Eq. [4], we note that Reiss (5, 6) has shown that for $r_a \gg r_0$, the

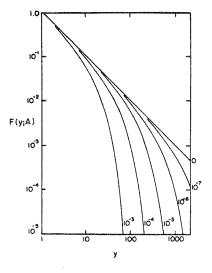


FIG. 1. Dimensionless diffusion profiles around a growing particle. Parameter A is the particle growth rate $r_0(dr_0/dt)$ nondimensionalized by mass diffusivity $\mathscr D$ to express $F(y)=(x_{A_\alpha}-x_A(y))/(x_{A_\alpha}-x_{A_0})$ or by thermal diffusivity α to express $F(y)=(T(y)-T_\alpha)/(T_0-T_\alpha)$.

mass and energy balances are well approximated by the pseudo-steady-state approximation even though the background conditions may change slowly in time. Neglecting Stefan flow, the conservation equations are

$$\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial x_A}{\partial r} \right) = 0, \quad [62]$$

$$\frac{1}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial T}{\partial r} \right) = 0.$$
 [63]

Note that x_A and T are still functions of time. The background conditions provide boundary conditions which change only slowly with time.

$$x_{A} = x_{A_{0}},$$

 $T = T_{0},$ $r = r_{0};$ [64]

$$x_{A} = x_{Ab},$$

 $T = T_{b},$ $r = r_{a} (r_{a} \gg r_{0}).$ [65]

The solutions to Eqs. [62] and [63] with these boundary conditions are

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 $x_A = x_{A_0}$

$$x_{A}(y) = x_{Ab} \left[\frac{r_{a}}{r_{a} - r_{0}} \right] \left(1 - \frac{1}{y} \right)$$

$$+ x_{A_{0}} \left[\frac{r_{a}}{r_{a} - r_{0}} \right] \left(\frac{1}{y} - \frac{r_{0}}{r_{a}} \right) , \quad [66]$$

$$T(y) = T_{b} \left[\frac{r_{a}}{r_{a} - r_{0}} \right] \left(1 - \frac{1}{y} \right)$$

$$+ T_{0} \left[\frac{r_{a}}{r_{a} - r_{0}} \right] \left(\frac{1}{y} - \frac{r_{0}}{r_{a}} \right) , \quad [67]$$

where $y = r/r_0$ and $1 \le y \le r_a/r_0$. The background conditions change with time according to restrictions based on overall mass and energy conservation. With no loss of generality, we can assume that the initial volume fraction of aerosol is zero. For any time later during the aerosol growth, we can write the monomer component mass balance averaged over a volume containing a representative sample of growing particles. The initial mole fraction of monomer $x_{A_{\infty}}$ is set equal to the sum of the average vapor mole fraction calculated over the whole aerosol distribution and the effective mole fraction of monomer in the condensed phase,

$$x_{\mathbf{A}_{\infty}} = \int_{0}^{\infty} \left[3 \int_{0}^{r_{\mathbf{a}}/r_{\mathbf{0}}} x_{\mathbf{A}}(y) y^{2} dy \right] \times v n_{\mathbf{v}}(v) dv + \phi \frac{c_{d}}{c} . \quad [68]$$

Similarly the latent heat generated per unit volume of gas by vapor condensation is equal to the average increase in the thermal energy of the system. Neglecting the thermal mass of the particles,

$$\Delta H_r \phi \frac{c_d}{c}$$

$$= M_B C_{\nu} \int_0^{\infty} \left[3 \int_0^{r_a/r_o} \left[T(y) - T_{\infty} \right] y^2 dy \right] \times v n_r(v) dv. \quad [69]$$

If we define the final aerosol volume fraction after the vapor condenses to form aerosol as

$$\phi_{\rm f} = \frac{c}{c_d} (x_{\rm A_x} - x_{\rm A_0})$$
 [70]

then Eqs. [68] and [69] become

$$x_{A} = \int_{0}^{\infty} \left[3 \int_{0}^{r_{a}/r_{o}} x_{A}(y) y^{2} dy \right]$$

$$\times v n_{v}(v) dv + (x_{A_{\infty}} - x_{A_{o}}) \frac{\phi}{\phi_{f}}, \quad [71]$$

$$T_{\infty} = \int_{0}^{\infty} \left[3 \int_{0}^{r_{a}/r_{o}} T(y) y^{2} dy \right] v n_{v}(v) dv$$

$$- \left(\frac{\Delta H_{v}}{R} \right) \left(\frac{R}{M_{B} C_{v}} \right) (x_{A_{\infty}} - x_{A_{o}}) \frac{\phi}{\phi_{f}}. \quad [72]$$

Employing Eq. [8] for the averaging volumes, we get

$$+ (x_{A_{\infty}} - x_{A_{0}}) \left[\frac{1 - \phi/\phi_{f}}{1 - (3/2)\phi^{1/3}} \right] \left(1 - \frac{1}{y} \right), [73]$$

$$T(y)$$

$$= T_{0} - \left[\frac{T_{0} - T_{\infty}}{1 - (3/2)\phi^{1/3}} - \left(\frac{\Delta H_{v}}{R} \right) \left(\frac{R}{M_{B}C_{p}} \right) \right]$$

$$\times \frac{x_{A_{\infty}} - x_{A_{0}}}{1 - (3/2)\phi^{1/3}} \left(\frac{\phi}{\phi_{v}} \right) \left[1 - \frac{1}{y} \right]. [74]$$

An additional restriction comes from the particle energy balance, Eq. [15], determining the surface temperature of the particle, T_0 . The form of the energy balance for dilute vapor is

$$-\frac{\partial T}{\partial y}\Big|_{y=1}$$

$$=\left(\frac{\Delta H_{\rm r}}{R}\right)\left(\frac{R}{M_{\rm B}C_{p}}\right) \operatorname{Le}^{-1}\frac{\partial x_{\rm A}}{\partial y}\Big|_{y=1}. [75]$$

Evaluation of the surface gradients from Eqs. [73] and [74] yields

$$T_0 - T_{\infty} = \left(\frac{\Delta H_r}{R}\right) \left(\frac{R}{M_B C_p}\right) Le^{-1}$$

$$\times (x_{A_{\infty}} - x_{A_0}) \left[1 + (Le - 1)\frac{\phi}{\phi_f}\right]. \quad [76]$$

Equation [74] for temperature now becomes

$$T(y) = T_{\infty} + \left(\frac{\Delta H_{v}}{R}\right) \left(\frac{R}{M_{B}C_{p}}\right)$$

$$\times Le^{-1}(x_{A_{\infty}} - x_{A_{0}}) \left\{1 + (Le - 1)\frac{\phi}{\phi_{f}}\right\}$$

$$- \left(\frac{1 - \phi/\phi_{f}}{1 - (3/2)\phi^{1/3}}\right) \left(1 - \frac{1}{y}\right). [77]$$

As the volume fraction ϕ approaches ϕ_f , Eq. [77] predicts a spatially uniform maximum gas temperature attained from latent heat release,

$$T_{\text{max}} = T_{\infty} + \left(\frac{\Delta H_{v}}{R}\right) \left(\frac{R}{M_{B}C_{p}}\right) (x_{A_{\infty}} - x_{A_{0}}). \quad [78]$$

We can now write expressions for the rescaled mole fraction and temperature analogous to Eqs. [58] and [59],

$$X(y) = 1$$

$$- \Delta_x \left\{ 1 - \left[\frac{1 - \phi/\phi_f}{1 - (3/2)\phi^{1/3}} \right] \left(1 - \frac{1}{y} \right) \right\}, [79]$$

$$\Gamma(y) = 1 + \Delta_T \left\{ 1 + (\text{Le} - 1) \frac{\phi}{\phi_f} - \left[\frac{1 - \phi/\phi_f}{1 - (3/2)\phi^{1/3}} \right] \left(1 - \frac{1}{y} \right) \right\}, [80]$$

where

$$\Delta_x \equiv \frac{x_{A_\infty} - x_{A_0}}{x_{A_\infty}} ,$$

and

$$\Delta_T \equiv \left(\frac{\Delta H_v}{RT_{\infty}}\right) \left(\frac{R}{M_{\rm B}C_{\rm p}}\right) \, {\rm Le}^{-1} \, (x_{\rm A_{\infty}} - x_{\rm A_0}).$$

Throughout Eqs. [64]-[80] the quantities $x_{A_{\infty}}$ and T_{∞} refer to the initial background conditions at the time the aerosol growth begins, while x_{A_0} and T_0 are related at all times by the energy balance, Eq. [76], and by thermodynamics, Eq. [26]. Equation [61] still expresses the saturation ratio, where S_{∞} is understood to represent the initial background conditions. We see that the time dependence of the diffusion profiles above

enters through the aerosol volume fraction, as well as the normalized radial coordinate, $y = r/r_0(t)$. Note also that for this phase of the aerosol growth process, the particle growth rate expression, Eq. [19], is generalized to

$$r_0 \frac{dr_0}{dt} = \frac{c \mathcal{D}}{c_d} \frac{\partial x_A}{\partial y} \bigg|_{y=1}$$

$$= \frac{c \mathcal{D}}{c_d} (x_A - x_{A_0}) \left[\frac{1 - \phi/\phi_f}{1 - (3/2)\phi^{1/3}} \right]. \quad [81]$$

4. CALCULATION OF THE AVERAGE NUCLEATION RATE

In order to combine the results of Sections 2 and 3, we need to employ the elementary theory of homogeneous nucleation for an expression for the nucleation rate (7),

$$J = \frac{2P_{A}}{(2\pi m k_{B}T)^{1/2}} \left(\frac{P_{A}V_{m}^{2/3}}{k_{B}T}\right) \left(\frac{\sigma V_{m}^{2/3}}{k_{B}T}\right)^{1/2} \times \exp\left[-\frac{16\pi\sigma^{3}V_{m}^{2}}{3(k_{B}T)^{3}(\ln S)^{2}}\right]. \quad [82]$$

Early in the aerosol growth process, the relative change of nucleation rate from some point y near a particle to the region outside its influence is given by

$$\frac{-\Delta J(y)}{J_{\infty}} = 1 - \left(\frac{X(y)}{\Gamma(y)}\right)^{2}$$

$$\times \exp\left\{-\frac{16\pi}{3(\ln S_{\infty})^{2}} \left(\frac{\sigma V_{m}^{2/3}}{k_{\rm B}T_{\infty}}\right)^{3}\right\}$$

$$\times \left(\Gamma(y)^{-3} \left[\frac{\ln S_{\infty}}{\ln S(y)}\right]^{2} - 1\right\}. [83]$$

This quantity does not rely on the accuracy of the nucleation rate expression, only on the form of that expression. Applied to stable, growing particles, this relation is a function only of y, and not of time or particle size. Therefore, when Eq. [83] is integrated in Eq. [5], ρ^3 is independent of particle size. The expression for average nucleation rate, Eq. [6], then simplifies to

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$$\tilde{J} = J_{\infty}(1 - \rho^3 \phi). \tag{84}$$

The assumption made in Section 3 that the particle clearance volume is proportional to the particle volume is verified.

We find that ρ^3 is a function only of T_{∞} , $x_{A_{\infty}}$, $x_A^{\rm sal}(T_{\infty})$, c/c_d , Le, $\sigma V_m^{2/3}$, $\Delta H_v/R$, R/M_BC_p , and M_A/M_B . The first two parameters are dependent on the conditions causing nucleation, and the remaining parameters are material properties. Since typically $x_{A_{\infty}} \gg x_A^{\rm sal}(T_{\infty})$, the dependence of ρ^3 on $x_A^{\rm sal}$ is very weak. Also, the dependence of ρ^3 on M_A/M_B is very weak when Stefan flow is negligible.

Late in the growth process, the diffusion profiles of Eqs. [79] and [80] are functions not only of y, but also of the aerosol volume fraction ϕ . Therefore the integrand of Eq. [4] and ρ^3 itself will be functions of the aerosol volume fraction, and of the final aerosol volume fraction, ϕ_t . The average nucleation rate is then calculated by Eq. [6].

In the next section, we calculate the clearance volume for dibutyl phthalate only for the initial phase of aerosol nucleation and growth, while ρ^3 is a function only of T_{∞} and $x_{A_{\infty}}$, and not a function of the aerosol distribution. We will then use the initial clearance volume to develop the criterion presented in Eq. [9] for significant quenching of the homogeneous nucleation process.

5. CLEARANCE VOLUME FOR DIBUTYL PHTHALATE

Sample calculations for ρ^3 have been carried out for dibutyl phthalate (bp 340°C) in air for a range of values of T_{∞} and $x_{A_{\infty}}$. Dibutyl phthalate was chosen for sample calculations due to its application in aerosol studies (8). For most practical conditions, ρ^3 was found to be weakly dependent on T_{∞} because the long range effect of monomer depletion dominated the difference function of Eq. [83]. The parameters used in the calculation are

$$c/c_d = 0.011$$
, $\Delta H_v/R = 8930$ °K,

Le = 4.2,
$$R/M_BC_p = 0.274$$
,

 $\sigma V_m^{2/3} = 2.18 \times 10^{-13} \text{ ergs}, \quad M_A/M_B = 9.61.$ Figure 2 shows the dimensionless clearance volume ρ^3 as a function of initial monomer partial pressure for $T_{\infty} = 25^{\circ}$ C. The range of dibutyl phthalate partial pressure shown corresponds to saturation pressure in the temperature range 120-160°C. Some values of the intrinsic nucleation rate are indicated, ranging from 10² to 10¹⁰ cm⁻³ sec⁻¹. We see that the dimensionless clearance volume varies over an order of magnitude. The observed variation of the clearance volume is mostly due to the variation of the dimensionless particle growth rate, A, over the range of monomer partial pressure. At high partial pressure, the particle growth rate is high, and the extent of the transient monomer concentration profile remains small, resulting in low clearance volume. At low partial pressure, low growth rate results, and the influence of the particle on the monomer depletion extends farther, exhibiting a high clearance volume. The variation of the clearance volume with partial pressure is also dependent on the sensitivity of the homogeneous nucleation rate, Eq. [82], to the local changes of vapor concentration near a particle.

To construct a meaningful picture of the dependence of ρ^3 on monomer partial pressure and its consequences, we can rearrange the expression for the average nucleation rate, Eq. [84], to get

$$\frac{\bar{J}}{J_{\pi}} = 1 - (\rho^3 \phi_{\rm f}) \frac{\phi}{\phi_{\rm f}} \,, \tag{85}$$

where $\phi_{\rm f}$ is the final aerosol volume fraction if all available monomer vapor grows to form aerosol and is related to the initial mole fraction by Eq. [70]. Note that under practical conditions of $x_{\rm A_0} \ll x_{\rm A_m} \ll 1$, the final aerosol volume fraction is related to the dimensionless growth rate parameter by

$$\phi_{\rm f} \cong 2A. \tag{86}$$

The criterion for significant overlap of the clearance volumes of neighboring particles, Eq. [9], can be interpreted as a homogeneous nucleation quenching condition and expressed as

$$\frac{\phi}{\phi_{\rm f}} \cong (\rho^3 \phi_{\rm f})^{-1}. \tag{87}$$

Physically, $(\rho^3 \phi_f)^{-1}$ is the fraction of monomer vapor condensed into aerosol at the time that the homogeneous nucleation rate quenches. The function $(\rho^3 \phi_f)^{-1}$ for dibutyl phthalate is shown in Fig. 3 with isopleths of homogeneous nucleation rate, and we see its variation with partial pressure and temperature is relatively minor. The region of Fig. 3 corresponding to conditions causing an intrinsic homogeneous nucleation rate of up to 106 cm⁻³ sec⁻¹ indicates a fairly constant value of $(\rho^3 \phi_f)^{-1}$ at about 5 to 9%. Conditions for $(\rho^3 \phi_t)^{-1}$ in excess of 10% can be reached only in systems having a characteristic cooling time short enough such that the system attains the given temperature before the aerosol volume fraction grows to the limit for homogeneous nucleation quenching.

6. DISCUSSION

Because the analysis is based on continuum transport theory, the results are

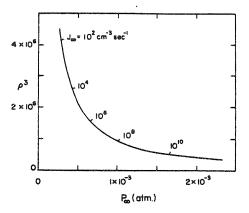


Fig. 2. Dimensionless clearance volume for dibutyl phthalate in air at 25°C. The intrinsic nucleation rate J_{∞} is indicated for the range of monomer partial pressure given.

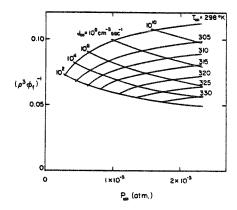


Fig. 3. Fraction of dibutyl phthalate vapor condensed into aerosol at time of homogeneous nucleation quenching. The intrinsic nucleation rate J_{∞} is indicated for the range of temperature and monomer partial pressure given.

exact for systems in which the critical nucleus size is large compared to the mean free path of the gas, such as high-molecular-weight organics. Even if the critical nucleus size is outside of the continuum regime, the present results are expected to be accurate as long as the particle grows into the continuum size regime. For a system in which particles never grow into the continuum size regime, an extension of this work to the free molecule or transition regime is required. A model for particle growth applicable to an ensemble of particles smaller than the mean free path of the surrounding gas has been given by other authors (9-11).

From the continuum theory, we have found that homogeneous nucleation occurs initially at the intrinsic rate corrected by an amount proportional to the aerosol volume fraction at any instant. As the fraction of condensed monomer vapor approaches a critical level, the homogeneous nucleation rate drops significantly below the intrinsic rate. The subsequent phase of aerosol growth and coagulation is not expected to be influenced by a significant rate of formation of new particles relative to the initial rate. The critical fraction of condensed monomer is only weakly dependent on the amount of vapor initially present or on the

temperature achieved at the time of aerosol B formation. This critical fraction is 5 to 9% c for dibutyl phthalate in air and is in general a function of the monomer/carrier-gas c_A system.

Preliminary calculations for a self-nucleated growing dibutyl phthalate aerosol in a LaMer generator suggest that the conditions at Eq. [87] are reached at about the same time that coagulation becomes significant. Thus a growing self-nucleated aerosol appears to evolve through three stages of description: An initial phase of homogeneous nucleation and growth, a transition when homogeneous nucleation slows significantly and coagulation begins to occur, and the final phase of growth with coagulation. Dobbins (12) presents an interpretation of such "nucleation pulses" from which the nucleation rate may be calculated from detailed temperature and pressure histories, and total particle concentration produced by the pulse. His semi-theoretical model is applied to cloud chambers in which the dominant nucleation cutoff mechanism is latent heat release, and the background vapor concentration is constant and known through the duration of the nucleation pulse. The present model allows calculation of nucleation rate when either or both nucleation cutoff mechanisms, monomer depletion and latent heating, are important.

For a vapor cooled to supersaturation in the presence of foreign nuclei, the growth process may reach the quenching condition of Eq. [87] before sufficient supersaturation occurs to produce a significant number of new particles. Such conditions are ensured by choosing condensable monomer, carrier gas, initial concentration and cooling conditions, in order to minimize $(\rho^3\phi_t)^{-1}$ and maintain nucleation at a minimum rate and quenched as early as possible.

APPENDIX: NOTATION

A Dimensionless growth rate parameter defined by Eq. [39]

- B Parameter defined in Eq. [40]
- c Total molar concentration of gas, mole cm⁻³
- c_A Molar concentration of monomer vapor, c_{AA} , mole cm⁻³
- c_d Molar concentration of particle, mole cm⁻³
- C_p Specific heat of gas at constant pressure, cal $g^{-1} \circ K^{-1}$
- Diffusivity of monomer in gas, cm² sec⁻¹
- F Function defined by Eq. [51]
- ΔH_v Latent heat of vaporization of monomer, cal mole⁻¹
- J_{∞} Intrinsic nucleation rate far from particle, cm⁻³ sec⁻¹
- \bar{J} Average nucleation rate, cm⁻³ sec⁻¹
- $k_{\rm B}$ Boltzmann's constant, 1.38×10^{-16} erg °K⁻¹
- k_T Thermal conductivity of gas, cal $sec^{-1} cm^{-1} {}^{\circ}K^{-1}$
- Le Lewis number, α/\mathcal{D}
- M Molecular weight, g mole⁻¹
- n_v Aerosol number distribution in particle volume, cm⁻⁶
- P_∞ Partial pressure of monomer far from particle, atm
- r Radial coordinate measured from particle center, cm
- r* Radius of particle of critical size, cm
- r_a Radius of averaging volume, cm
- r_0 Radius of particle, cm
- R Gas law constant, 1.987 cal mol⁻¹ °K⁻¹
- S Saturation ratio
- t Time, sec
- T Temperature, °K
- v Particle volume variable, cm³
- v* Volume of particle of critical size, cm³
- V_m Molecular volume of monomer, cm³
- V, Radial velocity, cm sec-1
- x_A Mole fraction of monomer in gas
- X Rescaled mole fraction of monomer defined by Eq. [58]
- y Dimensionless radial coordinate, $r/r_0(t)$

HOMOGENEOUS NUCLEATION OF VAPOR

- α Thermal diffusivity of gas, $k_T/\rho_g C_p$, cm² sec⁻¹
- Γ Dimensionless temperature defined by Eq. [59]
- Δ_T Temperature difference, $T_0 T_{\infty}/T_{\infty}$
- Δ_r Mole fraction difference, $x_{A_{\infty}} x_{A_0}/x_{A_0}$
- θ Dimensionless time defined by Eq. [41]
- ρ Dimensionless radius of the clearance volume
- ρ_g Gas density, g cm⁻³
- Surface tension of condensed monomer, erg cm⁻²
- φ Aerosol volume fraction
- ϕ_t Final aerosol volume fraction

Superscripts and Subscripts

- sat Saturation
- * Molar average
- A Monomer
- B Carrier gas
- b Background
- 0 Particle surface
- ∞ Far from particle

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SYMBOLS USED

```
Total molar concentration of gas, mole cm^{-3}
С
         Molar concentration of particle, mole cm^{-3}
c^{q}
         Nucleation function defined by Eq. [40], sec^{-1}
C*
         Mean molecular speed of species i, cm sec^{-1}
Ē,
         Specific heat of gas at constant pressure, cal g^{-1} \circ K^{-1}
C_{\mathbf{p}}
         Diffusivity of monomer in gas, cm^2 sec^{-1}
D
         Particle diameter, µm
         Particle diameter at Kelvin effect transition, um
Ei
         Evaporation coefficient
f
         Distribution function defined by Eq. [45]
F
         Fuchs-Sutugin growth law function
         Gravitational acceleration, 980 cm sec<sup>-2</sup>
g
         Green's function
G
G_1, G_2
         Finite-difference Green's functions
         Planck's constant, 6.62 \times 10^{-27} erg sec
h
         Latent heat of vaporization of monomer, cal mole^{-1}
\Delta H_{V}
         Growth law function, dv'/dt', um<sup>3</sup> sec<sup>-1</sup>
I
         Nucleation rate function, cm^{-3} sec^{-1}
J'
         Dimensionless nucleation rate, \frac{\gamma R^{5}}{2} J'
J
         Nucleation rate deviation, J_{-}J, cm^{-3} sec^{-1}
ΔJ
         Mass flux to particle, g cm^{-2} sec^{-1}
J_{m}
         Mass flux obtained from kinetic limit, Eq. [D.3], g cm^{-2} sec^{-1}
J_k
         Boltzmann's constant, 1.38 x 10^{-16} erg °K<sup>-1</sup>
k
         Particle coagulation rate constant, cm^3 sec<sup>-1</sup>
K
         Knudsen number, 2\lambda/d_n
Kn
```

```
Lewis number, \alpha/D
  Le
            Molecular weight of species A, g \text{ mole}^{-1}
  M_{\Delta}
            Aerosol number distribution in particle volume, \mu\text{m}^{-3} cm<sup>-3</sup>
  n'
            Dimensionless aerosol number distribution, \gamma \lambda^3 R^3 n'
  n
 \hat{\mathbf{n}}_{\mathbf{A}}
            Number density of gaseous species A, cm^{-3}
            Total aerosol number concentration, cm^{-3}
  Ν'
            Dimensionless total aerosol number concentration, \gamma R^3 N^4
 N
           Nucleation function defined by Eq. [40], cm<sup>-3</sup>
 N*
 N_r
            Summation limit in radial discretization
 N_z
            Summation limit in axial discretization
           Total gas pressure, g cm<sup>-1</sup> sec<sup>-2</sup>
  p '
           Dimensionless gas pressure, (p'-p'_0)/\rho_q \overline{v}^2
            Péclet number, 2 Rv/D
 Pe
 r'
            Radial coordinate in tube, cm
            Dimensionless radial coordinate in tube, r'/R
 Δr
            Radial discretization step size
 R
            Radius of tube, cm
           Reynolds number, 2 R\rho_q \overline{v}/\mu
 Re
           Saturation ratio, x/x<sup>sat</sup>
 S
           Vapor sink function, sec^{-1}
 Sv
`t'
           Time, sec
           Dimensionless time, Dt'/R^2
 t
 T١
           Temperature, °K
           Dimensionless temperature, (T'-T'_{W_f})/(T'_O-T'_{W_f})
 T
           Unit step function
 U
```

Particle volume variable, µm³

v I

- v Dimensionless particle volume, v'/λ^3
- v'* Volume of particle of critical size, μm³
- v^* Dimensionless volume of particle of critical size, v'^*/λ^3
- \overline{v} Average axial velocity, cm sec⁻¹
- v_z Axial velocity, cm sec⁻¹
- v(r) Dimensionless axial velocity, v_7/\overline{v}
- V_{ϱ} Volume of monomer molecule in liquid, cm³
- x Mole fraction of monomer in gas
- X Rescaled mole fraction, $(x-x_{W_f})/(x_0-x_{W_f})$
- z' Axial coordinate, cm
- z Dimensionless axial coordinate, z'/(R Pe)
- \hat{z} Axial position of particle nucleation, defined by Eq. [27]
- Δz Axial discretization step size
- Z Molecular weight ratio, M_i/M_j
- α Thermal diffusivity of gas, cm² sec⁻¹
- β Latent heating parameter, $\frac{\Delta H_{V}}{C_{p}} \left(\frac{X_{O}^{-X_{W_{f}}}}{T_{O}^{-T_{W_{f}}}} \right)$
- β_e Function of evaporation coefficient, Appendix D.
- γ Length scaling parameter, λ/R
- δ Dirac delta function
- $\delta_{\mbox{ii}}$ Kronecker delta function
- ζ Axial coordinate
- ζ_{c} Sticking coefficient
- θ Growth law function defined by Eq. [16]
- κ Nucleation function defined by Eq. [40]

```
Mean free path of monomer, defined in Appendix D, μm
λ
          Time scaling parameter, (c/c_d)(x_o-x_{w_f})\gamma^{-2}
Λ
          Viscosity of gas, g cm^{-1} sec^{-1}
μ
          Growth law function defined by Eq. [16]
ν
ξ
          Radial coordinate around particle
          Radial coordinate in tube
ρ
          Mass density of gas, g cm^{-3}
\rho_{\mathbf{q}}
          Mass density of liquid phase, g cm^{-3}
ρ<sub>l.</sub>
          Surface tension, g sec<sup>-2</sup>
σ
          Lennard-Jones collision diameter, Å
\sigma_{A}
          Aerosol volume fraction, \mu m^3 \ cm^{-3}
          Dimensionless aerosol volume fraction, \gamma \lambda^{-3} R^3 \phi
          Dimensionless aerosol volume fraction, 10^{-12} \phi cm ^3 \mu\text{m}^{-3}
          Dimensionless vapor sink function, \frac{R^2}{D} = \frac{S_v}{x_0 - x_w}
          Eigenfunction defined by Eqs. [34]-[36]
\Omega_{ij}^{(1,1)*} Collision integral for molecular diffusion (29)
```

Superscripts and Subscripts

b Background

f Final

FS Fuchs-Sutugin theory

i,j,m,n Integer subscripts

LP Lothe-Pound theory

o Initial

p Particle

s Seed

sat Saturation

w Wall

- Average

Far from the particle

* Value at nucleation or initial seed

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