## California Institute of Technology Pasadena, California

THE AMMONIA, CARBON, HYDROGEN CYANIDE,
HHDROGEN EQUILIBRIUM; AND THE FREE ENERGY OF
HYDROGEN CYANIDE

Thesis for Degree Doctor of Philosophy

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#### AND THE FREE ENERGY OF HYDROGEN CYANIDE

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#### Introduction

Probably the first synthesis of hydrogen cyanide was effected by Clouet by passing ammonia over wood charcoal at red heat. The reaction involved in this experiment is:

$$NH_3 + C(s) = HCN + H_2.$$

This reaction has subsequently been quantitatively studied; and its use has frequently been proposed for the commercial synthesis of hydrogen cyanide.

Thus Bergmann<sup>2</sup> found that even at 1100° the reaction was measurably slow, but that a considerable proportion of ammonia decomposed into nitrogen and hydrogen. The yield of hydrogen cyanide increased with temperature; and at 1300° the greater part of the ammonia was converted into cyanide. Lance<sup>3</sup> obtained even larger yields, and found that where the gases were diluted with nitrogen a portion of this gas was fixed as cyanide. An elaborate series of experiments between 720° and 1120° was conducted by Voerkelius<sup>14</sup>, who found that the yield of hydrogen cyanide was favored by the higher temperatures, faster rates of flow, and dilution of the gas mixture with illuminating gas. The character of the catalyst has a large influence on the decomposition of the ammonia and hydrogen cyanide, porous materials being very effective. All of these investigations were, however, of the nature of rate measurements rather than of equilibrium experiments.

I Clouet, Ann. de chim., 11, 30 (1791).

<sup>&</sup>lt;sup>2</sup> Bergmann, J. f. Gasbel., 39, 117 (1896); see Chem. Zentr., 49, 943 (1896).

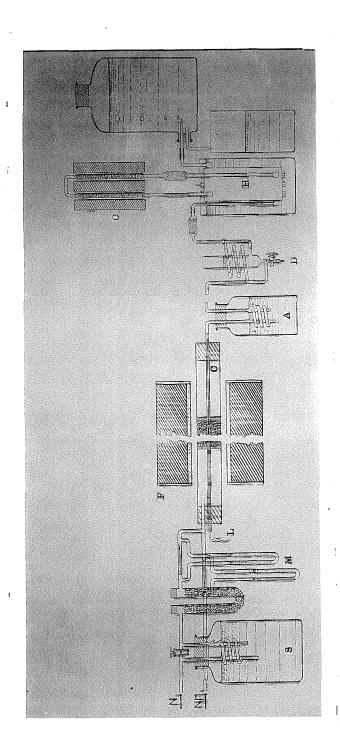
<sup>3</sup> Lance, <u>C</u>. <u>r</u>., 124, 819 (1897).

<sup>4</sup> Voerkelius, Dissertation, Hanover, (1909); Chem. Ztg., 33, 1078, 1090 (1909);

see C. A., 4, 1653 (1910).

The reaction involved in the work just mentioned seems very well suited in many ways for a study of the stability of hydrogen cyanide at moderately slevated temperatures. The equilibrium-constant becomes measurble at about 500°, and a combination of this with the reliable work of Haber and his associates on the dissociation of ammonia enables one to calculate directly the equilibrium between hydrogen cyanide and its elements, and hence its free energy of formation. It is true that at temperatures where the constant begins to become measurable ammonia is nearly completely dissociated so that the ultimate equilibrium mixture would contain very little ammonia, and a mere trace of hydrogen cyanide with a great excess of hydrogen and nitrogen. The problem of this work was therefore to find conditions under which the ammonia dissociation is slow but the desired equilibrium is rapidly reached, so that it can be studied as a metastable state.

The investigation was made at the suggestion of Professor A. A. Noyes, to whom the author is indebted for many valuable suggestions. The work was assisted by a grant made to Professor Noyes by the Carnegie Institution of Washington.



#### Apparatus and General Procedure

The Apparatus. - The schematic diagram of the figure accompanying, shows how the experiments were conducted. A constant-flow method was used—a mixture of gases being passed continuously over a heated layer of charcoal contained in a silica tube and the resulting mixture being absorbed or collected for analysis. The gaseous mixture was diluted with nitrogen, this being found more convenient than to work under reduced pressure. The left side of the diagram represents the arrangement for mixing the gases to be passed into the reaction tube. The ammonia was supplied from a cylinder, and the nitrogen was prepared by removing exygen from the air. Into this latter gas could be introduced any desired proportion of hydrogen cyanide by the use of the saturator S, which contained an acid solution of sodium cyanide of suitable concentration; a by-pass allowed the supply of hydrogen cyanide to be cut off when desired. Capillary flow meters M were provided for convenience in controlling the gas mixtures.

The charcoal was confined between two graphite plugs in the center of a long silica tube within the furnace F. A thermocouple junction was imbedded in the charcoal, the junction and leads L being contained in a small porcelain tube for protection. The reaction mixture of gases was rapidly withdrawn from the catalyst through a pyrex capillary C, and passed to the absorption and collection apparatus.

The ammonia and hydrogen cyanide was absorbed in distilled water by the use of two absorption bottles A, only one of which is shown in the diagram. The gas washing spiral, as indicated in the sketch, was so constructed as to have a very small dead space, and it was removable so that the titrations could be carried on right in the absorption bottles. In runs 1-4 a small

U-tube containing pure soda lime slightly moistened was located between the reaction chamber and the absorption bottles and served to collect all the cyanide.

The gas from the second absorber was dried by passing it through a spiral sulfuric acid washer D and a phosphorus pentoxide tube. It then flowed through a device H, for determining the hydrogen content by thermal conductivity. This method, developed at the Bureau of Standards, seemed especially suitable as the gas at this point contained only nitrogen and hydrogen, and its thermal conductivity could be readily compared with that of the gas after the hydrogen had been removed by heated copper oxide (contained in the furnace O of the diagram). The volume of the nitrogen remaining was determined by weighing the water it displaced.

<sup>5</sup> Weaver, Palmer, Frantz, Ledig, Pickering, J. Ind. Eng. Chem., 12, 359 (1920).

The Charcoal. - In runs 1 - 4 inclusive a very active charcoal supplied by the Fixed Nitrogen Research Laboratory was used. This was found to be very effective in establishing the desired equilibrium, and yet did not decompose the ammonia at a rapid rate. This was to be expected, since charcoal is not a good catalyst for the ammonia synthesis. In runs 5 and 6 the charcoal was further purified by heating it in a stream of chlorine at 800° for some hours, and then washing it with a stream of nitrogen under reduced pressure. The activity of the carbon was somewhat decreased by this process. In all cases the carbon was evacuated, and washed with nitrogen at about 500° before using, and the reaction mixture was passed over it for about half an hour before the issuing gases were collected. In runs 1 -4 the charcoal layer was 15 cm. long and 2.5 cm. in diameter; in runs 5 and 6, it was 6.5 cm. long and 2.5 cm. in diameter.

#### Analytical Methods

<u>Analysis of Ammonia</u>. - The ammonia was titrated in the absorption vessels with sulfuric acid.

Analysis of Cyanide. - Very small amounts of cyanide had to be determined, since it was necessary to work at temperatures where the equilibrium is far in the direction of ammonia. In runs 1 - 4, where the cyanide was absorbed on soda lime, a procedure similar to that recommended by Lavialle and Varenne was used. The soda lime containing the cyanide was transferred to a casserole and moistened with a solution of sodium polysulfide. The mixture was evaporated to dryness and the resulting thiocyanate was dissolved in a little dilute sulfuric acid solution and

<sup>6</sup> Lavialle and Varenne, J. pharm. chim., 17, 97 (1918); see C. A., 12, 1159 (1918)

a slight excess of calcium carbonate then added. After filtering and evaporating to dryness the solution, the residue obtained was dissolved in a little dilute sulfuric acid and titrated with 0.005 M. silver sulfate solution, using ferric sulfate as an indicator. As the end-point was found to be greatly influenced by various conditions, it seems possible that these determinations may be considerably in error, but no more than by 15%. In the last two experiments the hydrogen cyanide and ammonia were absorbed in the same vessel; and, after titrating the ammonia, sodium bicarbonate was added and the cyanide titrated with 0.003 N. icdine solution, with starch as an indicator. This method was calibrated under the conditions prevailing in the experiments and gave consistent results. Probably the separate determinations were in error by not more than 5%.

#### Preliminary Experiments

Before attempting a study of the equilibrium the possibility of side reactions was investigated under the conditions to be used. Of these the two most probable ones are the formation of methane and of amines. By the reduction of hydrogen cyanide at 110° in the presence of platinum black, methyl amine is produced. With nickel as a catalyst at 250°, ammonia, methyl, dimethyl, and trimethyl amines are produced.

Experiments failed to show the formation of a detectable amount of methane at 500° when hydrogen was passed over the charcoal. A gas containing about 30% hydrogen cyanide and 70% hydrogen was then passed over the charcoal under the conditions later employed in the equilibrium experiments. When the gas issuing from the charcoal was passed through water, the resulting solution gave a strong test for ammonia with Nessler's reagent, while a portion acidified with hydrochloric acid and evaporated to dryness failed to give the test for amines with chlorinal. This test was found to give a very distinct reaction with as small a quantity as seven milligrams of dimethyl-amine hydrochloride.

#### The Equilibrium Experiments

The accompanying table gives the results of six equilibrium experiments. In half of these the gas introduced into the reaction tube was a mixture of smuonia and nitrogen. In the other cases the equilibrium was approached from the hydrogen cyanide side by adding this gas to the ammonia mixture in from three to four times the concentration found after equilibrium was attained. Hydrogen was not added, as this was supplied by the decomposition

<sup>7</sup> Debus, Ann., 128, 201 (1853)

<sup>8</sup> Sabatier and Senderens, C. r., 140, 483 (1905)

<sup>9</sup> Tsalpatani, Chem. Zentr., 79, 299 (1908)

of the ammonia. It was not feasible to ap roach equilibrium starting with mixtures of pure hydrogen cyanide and hydrogen, either because of poisoning of the catalyst or of some peculiarity in the rate of reaction when the concentration of the former gas is large.

After bringing the charcoal to temperature in a stream of nitrogen, the ammonia mixture was passed over it for thirty minutes or more before the reaction gases were collected for analysis. The rate of flow and the temperature were kept practically constant during each run.

The first row of the table indicates the total duration of a run, the second the temperature on the absolute scale, and rows three to six give the analysis of the total reaction mixture collected during a run. In row seven is given the total pressure in the reaction chamber, and in row eight the equilibrium constant K, at the average temperature of the experiment, calculated by the equation:

$$\underline{X} = \underline{\underline{p}_{He} \underline{p}_{HCN}}$$

In the final row the constants hve been corrected to 800°A as described below.

Table

The Results of the Equilibrium Experiments

Expt. no.	1	2	3*	<b>#</b> *	5*	6
Time in mins.	112	90	120	130	160	540
Abs. temp.	gC1	811	807	793	785	803
Millimols H <sub>2</sub>	0.535	0.756	0.439	0.686	0.084	0.103
Millimols HCN	0.0205	0.0462	0.079	0.055	0.065	0.073
Millimols NH3	27-3	141.14	38.1	54.3	25.8	29.8
Millimols N <sub>2</sub>	23.4	59.6	64.6	85.8	32.3	38.3
Pressure ( mm.)	747	744	745	745	747	747
<u>K</u> • 10 <sup>6</sup>	7.7	7•3	8.6	4.9	3-5	3-7
≤ 800°A* 10 <sup>6</sup>	7-4	5•0	6.7	6.2	5•9	3+3

Note- In the experiments indicated by the asterisks equilibrium was approached from the aumonia side.

A few experiments at higher temperatures indicated that the equilibrium changed as was to be expected from the approximately known heat of reaction, but at these temperatures the results were too erratic to lead to a more accurate determination of this heat change.

Some experiments were attempted to determine the relative rates at which equilibrium was established and at which ammonia and hydrogen cyanide decomposed. The difficulties of exact analysis made it impossible to separate the effects of the concurrent reactions. It was found that the rate at which hydrogen cyanide combines with hydrogen does not increase with the first power of the hydrogen cyanide partial pressure, but even when nitrogen containing considerable cyanide was passed over the catalyst, the rate at which the hydrogen united with the cyanide was large in comparison with the rate at which it was produced by the decomposition of the cyanide. The rest conclusive reason, however, for believing that an equilibrium was really obtained is that the "constants" are not affected by the direction of approach to equilibrium.

### The Free Energy of Hydrogen Cyanide

The available heat data relating to hydrogen cyanide are meager and probably not very accurate. For the molal heat of combustion of this gas Thomsen gives 158,600 calories and Berthelot<sup>10</sup> 159,300 calories. These values are in fair agreement and are probably more accurate then the result obtained by more indirect methods. The mean value 158,900 calories, combined with the heat of combustion of graphite (94,250 cal.)<sup>11</sup> and the heat of formation of water (68,330 cal.)<sup>12</sup> gives 30,500 calories for the heat-content of 1HCN at 15°.

that hydrogen cyanide has nearly the same values as carbon dioxide. Like this gas it apparently exhibits the absorption spectrum of a distomic gas in the infra red, but like this gas it probably also picks up energy more rapidly at elevated temperatures than the distomic gases. The molal heat-capacities assumed for hydrogen, nitrogen, and graphite are those given by Lewis and Randall.

A combination of these data yields for the heat-content of hydrogen cyanide this formula:

 $\underline{\mathbf{H}} = 30,600 - 0.60 \ \underline{\mathbf{T}} + 0.00068 \ \underline{\mathbf{T}}^2 - 0.00000022 \ \underline{\mathbf{T}}^3$ 

This gives for the heat-content at 800° A the value 30,400 cal. Haber in his summary of the measurements on the ammonia equilibrium gives for the heat-content of ammonia a formula which leads to the value -13,000 calories

<sup>10</sup> Berthelot, Ann. chim. phys., (5) 23, 252, (1881).

<sup>11</sup> Roth and Wallach, Ber. deut. chem. Ges., 46, 896 (1913).

<sup>12</sup> Lewis and Randall, "Thermodynamics", McGraw-Hill Book Co., New York, 1923, p 477.

<sup>13</sup> Haber, Z. Electrochem., 20, 597 (1914).

at 800° A. Combining these data we obtain the value 43,400 cal. for the increase in heat-content attending the reaction NH<sub>3</sub> + C (s) = HCN + H<sub>2</sub>. Assuming this value to be practically constant over a small temperature range, it was used to correct the tabulated values of the equilibrium constant of this reaction to 800° A, giving the mean value 5.8 x 10<sup>-6</sup>. The free energy increase attending the reaction is thus 19,200 cal. Haber gives a formula for the calculation of the amounts equilibrium constant over a range of temperatures. Probably the value for the free energy of ammonia at 800° A, 9,220 cal. as calculated by its use, is not greatly in error.

These data lead to the value 28,400 cal. for the free energy of hydrogen cyanide gas at 800° A. Combining this with the heat data mentioned we obtain for the free energy of this gas as a function of temperature:

 $\underline{F} = 30,600 + 0.60 \underline{T} \ln \underline{T} - 0.00068 \underline{T}^2 + 0.00000011 \underline{T}^3 - 6.3 \underline{T}$ . This leads to the special value 29, 700 cal. at 298° A. Lewis and Randall give the fairly concordant value 28,910 cal., but this was obtained very indirectly through the combination of results on a series of equilibria.

#### Summary

A study of the equilibrium of the reaction between ammonia and carbon, yielding as products hydrogen cyanide and hydrogen, has been described; and the free-energy decrease attending the reaction at 800° A has been calculated. By the use of data on the ammonia dissociation and of heat data, the free energy of hydrogen cyanide gas has been expressed as a function of temperature, and the special values at 800° and 298° A have been given.